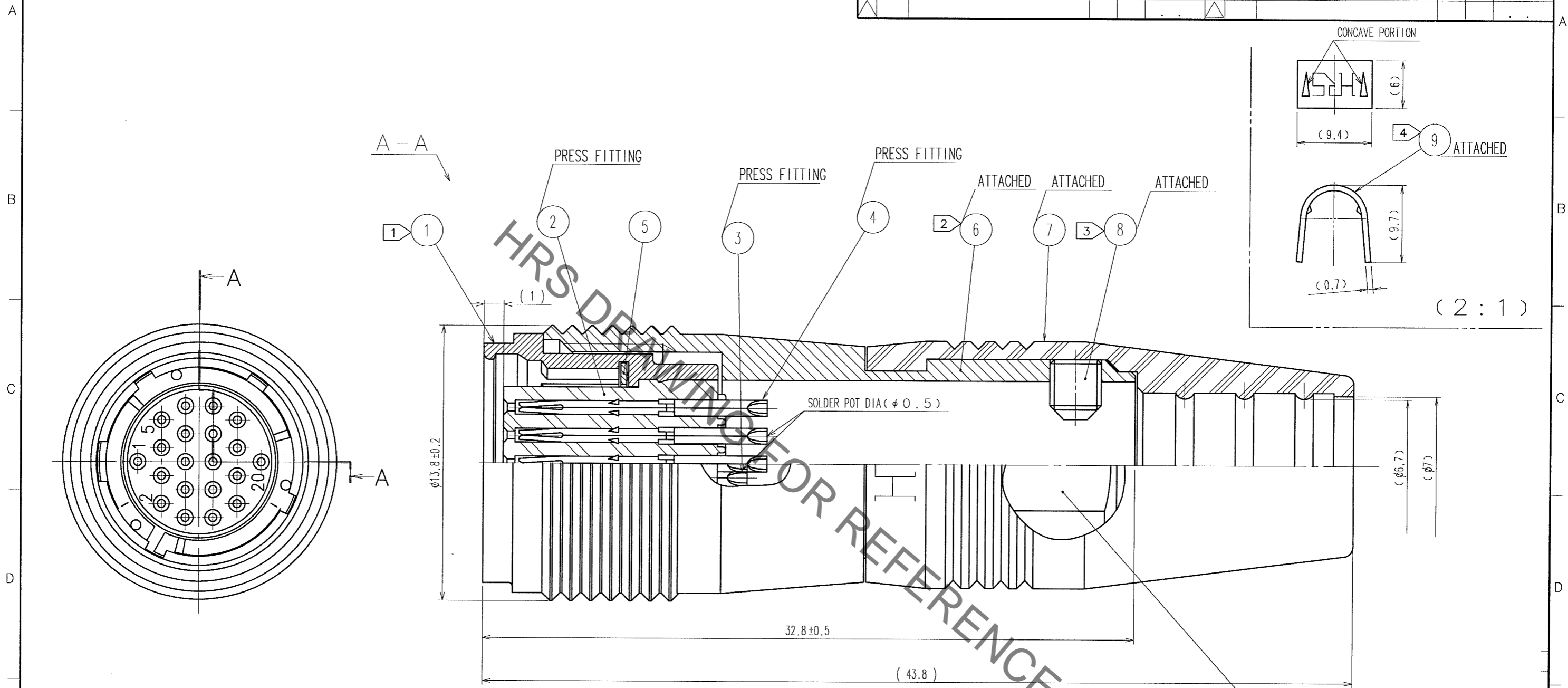


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In case of consideration for using Automotive equipment / device which demand high reliability, kindly contact our sales window correspondents.

COUNT	DESCRIPTION OF REVISIONS	BY	CHKD	DATE	COUNT	DESCRIPTION OF REVISIONS	BY	CHKD	DATE
△				..	△				..
△				..	△				..
△				..	△				..



- NOTES
- ① THREAD PORTION OF REF. No. ① IS APPLIED WITH PRECOATING TO PREVENT LOOSENESS. HOWEVER, THE ADHESIVE EFFECTIVENESS IS DECREASED WHEN REUSED. THEREFORE, THREAD PORTION IS RECOMMENDED TO COAT WITH LOCTITE 271 MANUFACTURED BY HENKEL JAPAN OR EQUIVALENT.
  - ② THE RECOMMENDED TIGHTENING TORQUE OF REF. No. ⑥ TO BE 1.5 N·m.
  - ③ THE TIP OF REF. No. ⑧ SHALL BE FIXED TO THE CONCAVE PORTION WITH REF. No. ⑨ CLAMPED TO THE CABLE.  
OPPOSITE SIDE DIMENSION OF A HEXAGON SOCKET OF REF. No. ⑧ IS 1.27mm.  
AND THE RECOMMENDED TIGHTENING TORQUE OF REF. No. ⑧ TO BE 0.3 TO 0.4 N·m.
  - ④ MANUAL CRIMPING TOOL OF REF. No. ⑨ : HR10A-TC-02 (THE HOLE DIAMETER FOR CRIMPING: φ 7)
  - ⑤ ROTATION EXAMPLES OF REF. No. ① AND ⑥ ⑦ ARE SHOWN.
  - ⑥ CONTACT AREA : GOLD 0.2μ m min.  
TERMINAL AREA: GOLD FLASH.  
UNDERPLATING : NICKEL 2μ m min.
  - ⑦ REFER TO THE TECHNICAL SPECIFICATION ATAD-C0140 FOR ASSEMBLY PROCEDURE.
  - ⑧ THE CABLE PULL AND TWISTING STRENGTH AND OTHER CHARACTERISTICS MAY DIFFER, DEPENDING ON THE CABLE STRUCTURE. PLEASE CONFIRM BEFORE THE USE.

5	BERYLLUM COPPER	NICKEL PLATING			
4	PHOSPHOR BRONZE	⑥	9	BRASS	
3	PHOSPHOR BRONZE	⑥	8	STEEL	
				NICKEL PLATING M2.6×0.45×3	
2	POLYPHENYLENE SULFIDE	(BLACK) 94V-0	7	ETHYLENE PROPYLENE RUBBER (BLACK)	
1	ZINC ALLOY	MATTE FINISH NICKEL PLATING	6	BRASS	
				MATTE FINISH NICKEL PLATING	
NO.	MATERIAL	FINISH, REMARKS	NO.	MATERIAL	FINISH, REMARKS

CODE NO. (OLD) CL	DRAWN <i>M. Sato</i> 06.09.28	DESIGNED <i>Y. Yamada</i> 06.09.28	CHECKED /	APPROVED <i>M. Sato</i> 06.09.29	RELEASED ..
DRAWING NO. EDC3-115066		PART NO. HR25A-9J-20S			
SCALE 5 : 1		CODE NO. CL125-0624-0-00		1/1	
UNITS mm		HRS HIROSE ELECTRIC CO., LTD			

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