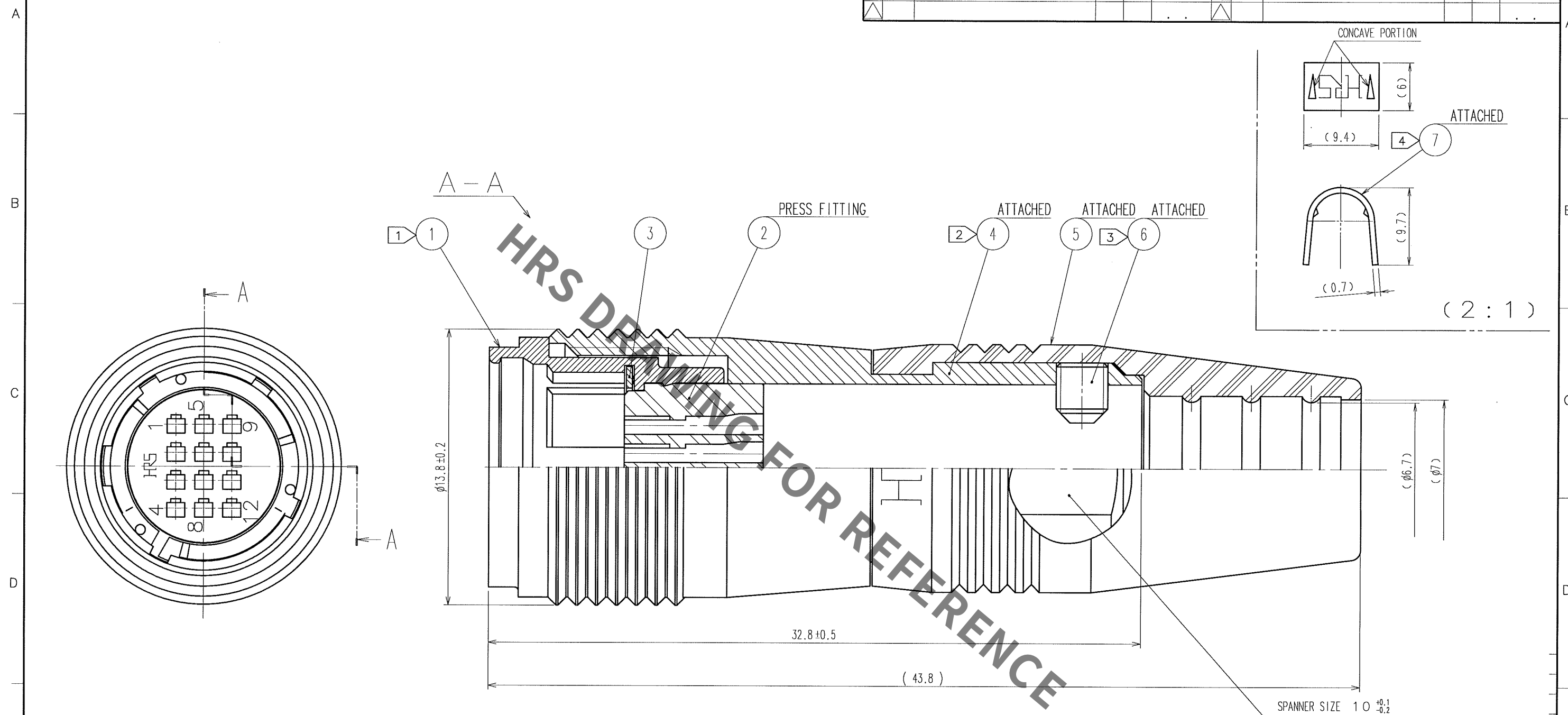
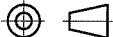


	COUNT	DESCRIPTION OF REVISIONS	BY	CHKD	DATE		COUNT	DESCRIPTION OF REVISIONS	BY	CHKD	DATE
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- NOTES
- ① THREAD PORTION OF REF. No. ① IS APPLIED WITH PRECOATING TO PREVENT LOOSENESS.
HOWEVER, THE ADHESIVE EFFECTIVENESS IS DECREASED WHEN REUSED.
THEREFORE, THREAD PORTION IS RECOMMENDED TO COAT WITH LOCTITE 271 MANUFACTURED BY
HENKEL JAPAN OR EQUIVALENT.
 - ② THE RECOMMENDED TIGHTENING TORQUE OF REF. No. ④ TO BE 1.5 N·m.
 - ③ THE TIP OF REF. No. ⑥ SHALL BE FIXED TO THE CONCAVE PORTION WITH REF. No. ⑦
CLAMPED TO THE CABLE.
OPPOSITE SIDE DIMENSION OF A HEXAGON SOCKET OF REF. No. ⑥ IS 1.27mm.
AND THE RECOMMENDED TIGHTENING TORQUE OF REF. No. ⑥ TO BE 0.3 TO 0.4 N·m.
 - ④ MANUAL CRIMPING TOOL OF REF. No. ⑦ : HR10A-TC-02 (THE HOLE DIAMETER FOR CRIMPING: φ 7)
 - 5 ROTATION EXAMPLES OF REF. No. ① AND ④ ⑤ ARE SHOWN.
 - 6 APPLICABLE CRIMP CONTACT: HR25-PC-111 (CL125-0419-1)
(AWG#30, JACKET OUTSIDE DIA: 0.71 MAX.)
 - 7 APPLICABLE CRIMP CONTACT EXTRACTION TOOL: HR25-TP (CL125-0091-0)
 - 8 THE CABLE PULL AND TWISTING STRENGTH AND OTHER CHARACTERISTICS MAY DIFFER, DEPENDING ON THE CABLE STRUCTURE.
PLEASE CONFIRM BEFORE THE USE.

4	BRASS	MATTE FINISH NICKEL PLATING					
3	BERYLLIUM COPPER	NICKEL PLATING	7	BRASS			
2	POLYPHENYLENE SULFIDE	(BLACK) 94V-0	6	STEEL	NICKEL PLATING M2.6×0.45×3		
1	ZINC ALLOY	MATTE FINISH NICKEL PLATING	5	ETHYLENE PROPYLENE RUBBER	(BLACK)		
NO.	MATERIAL	FINISH, REMARKS	NO.	MATERIAL	FINISH, REMARKS		
CODE NO. (OLD) CL			DRAWN <i>M. Sato</i> 06.09.27	DESIGNED <i>J. Yamada</i> 06.09.28	CHECKED <i>/</i>	APPROVED <i>M. Sato</i> 06.09.29	RELEASED <i>.</i>
			DRAWING NO. EDC3-115107		PART NO. HR25A-9J-12PC		
SCALE 5 : 1			 HIROSE ELECTRIC CO., LTD		CODE NO. CL125-0665-8-00		1/1
UNITS mm							

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