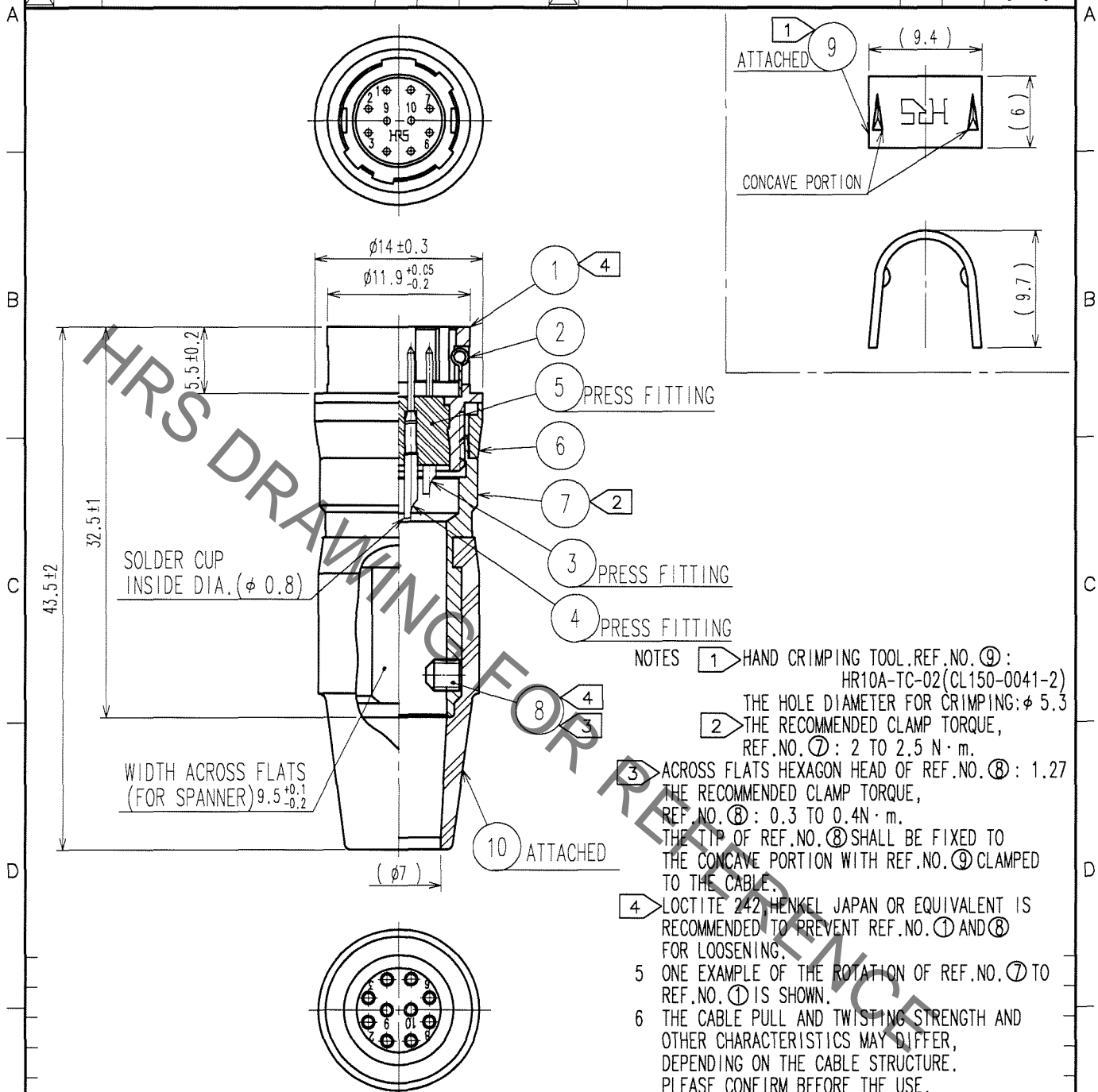


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In case of consideration for using Automotive equipment / device which demand high reliability, kindly contact our sales window correspondents.

1		2		3		4			
COUNT	DESCRIPTION OF REVISIONS	BY	CHKD	DATE	COUNT	DESCRIPTION OF REVISIONS	BY	CHKD	DATE
△					△				
△					△				
△					△				



- NOTES
- ① HAND CRIMPING TOOL, REF. NO. ④ : HR10A-TC-02 (CL150-0041-2)
 - ② THE HOLE DIAMETER FOR CRIMPING: ϕ 5.3
 - ③ THE RECOMMENDED CLAMP TORQUE, REF. NO. ⑦ : 2 TO 2.5 N·m.
 - ④ ACROSS FLATS HEXAGON HEAD OF REF. NO. ⑧ : 1.27
 - ⑤ THE RECOMMENDED CLAMP TORQUE, REF. NO. ⑧ : 0.3 TO 0.4 N·m.
 - ⑥ THE TIP OF REF. NO. ⑧ SHALL BE FIXED TO THE CONCAVE PORTION WITH REF. NO. ⑨ CLAMPED TO THE CABLE.
 - ⑦ LOCTITE 242, HENKEL JAPAN OR EQUIVALENT IS RECOMMENDED TO PREVENT REF. NO. ① AND ⑧ FOR LOOSENING.
 - ⑧ ONE EXAMPLE OF THE ROTATION OF REF. NO. ⑦ TO REF. NO. ① IS SHOWN.
 - ⑨ THE CABLE PULL AND TWISTING STRENGTH AND OTHER CHARACTERISTICS MAY DIFFER, DEPENDING ON THE CABLE STRUCTURE. PLEASE CONFIRM BEFORE THE USE.

5	POLYAMIDE	(BLACK) UL94V-0	10	CHLOROPRENE RUBBER	(BLACK)
4	BRASS	SILVER PLATING 2 μ m min.	9	BRASS	
3	BRASS		8	STEEL	NICKEL PLATING M2.6×0.45×3
2	STAINLESS STEEL		7	BRASS	MATTE FINISH NICKEL PLATED
1	ZINC ALLOY	MATTE FINISH NICKEL PLATED	6	BRASS	MATTE FINISH NICKEL PLATED
NO.	MATERIAL	FINISH, REMARKS	NO.	MATERIAL	FINISH, REMARKS

CODE NO. (OLD)	DRAWN	DESIGNED	CHECKED	APPROVED	RELEASED
CL	<i>M. Sato</i>	<i>J. Horie</i>	<i>E. Kunita</i>	<i>M. Sato</i>	
	07.03.07	07.03.07	07.03.08	07.03.08	

 SCALE 2 : 1 UNITS mm	DRAWING NO.	PART NO.	CODE NO. CL110-0412-3-73
	EDC4-021371-73	HR10A-10J-10P(73)	
	 HIROSE ELECTRIC CO., LTD.		

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