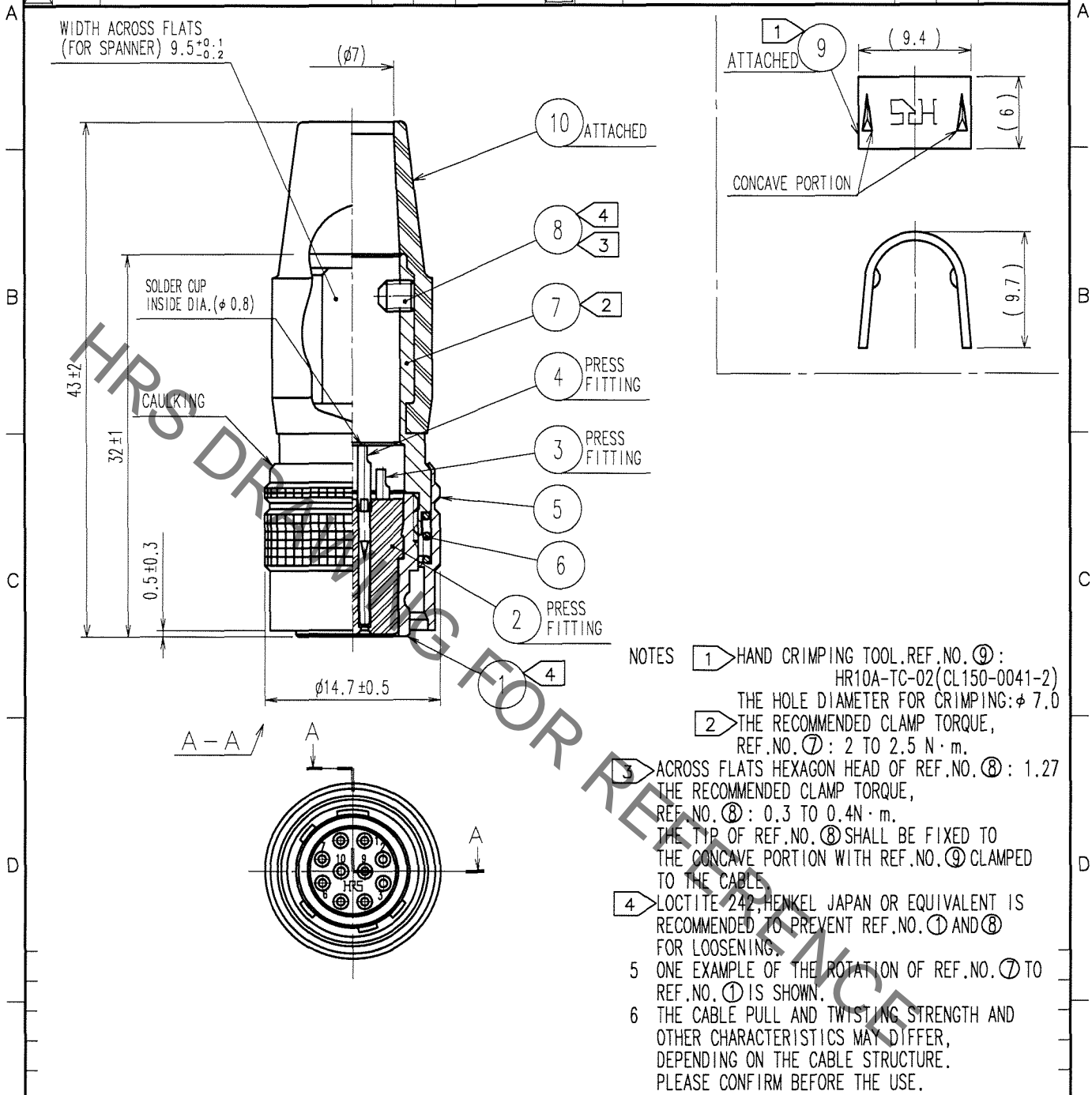


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In case of consideration for using Automotive equipment / device which demand high reliability, kindly contact our sales window correspondents.

1		2		3		4			
COUNT	DESCRIPTION OF REVISIONS	BY	CHKD	DATE	COUNT	DESCRIPTION OF REVISIONS	BY	CHKD	DATE
△					△				
△					△				
△					△				



- NOTES
- ① HAND CRIMPING TOOL, REF. NO. ⑨ : HR10A-TC-02 (CL150-0041-2)
 - ② THE HOLE DIAMETER FOR CRIMPING: $\phi 7.0$
 - ③ THE RECOMMENDED CLAMP TORQUE, REF. NO. ⑦ : 2 TO 2.5 N·m.
 - ④ ACROSS FLATS HEXAGON HEAD OF REF. NO. ⑧ : 1.27 THE RECOMMENDED CLAMP TORQUE, REF. NO. ③ : 0.3 TO 0.4 N·m.
 - ⑤ THE TIP OF REF. NO. ⑧ SHALL BE FIXED TO THE CONCAVE PORTION WITH REF. NO. ⑨ CLAMPED TO THE CABLE.
 - ⑥ LOCTITE 242, HENKEL JAPAN OR EQUIVALENT IS RECOMMENDED TO PREVENT REF. NO. ① AND ⑧ FOR LOOSENING.
 - ⑦ ONE EXAMPLE OF THE ROTATION OF REF. NO. ⑦ TO REF. NO. ① IS SHOWN.
 - ⑧ THE CABLE PULL AND TWISTING STRENGTH AND OTHER CHARACTERISTICS MAY DIFFER, DEPENDING ON THE CABLE STRUCTURE. PLEASE CONFIRM BEFORE THE USE.

5	BRASS	MATTE FINISH NICKEL PLATED	10	CHLOROPRENE RUBBER (BLACK)	
4	PHOSPHOR BRONZE	OVER PLATING: GOLD 0.2 μ m min.	9	BRASS	
3	PHOSPHOR BRONZE	UNDER PLATING: NICKEL 2 μ m min.	8	STEEL	NICKEL PLATING M2.6×0.45×3
2	POLYAMIDE	(BLACK) UL94V-0	7	BRASS	NICKEL PLATING
1	ZINC ALLOY	MATTE FINISH NICKEL PLATED	6	STEEL	NICKEL PLATING
NO.	MATERIAL	FINISH, REMARKS	NO.	MATERIAL	FINISH, REMARKS

CODE NO. (OLD) CL		DRAWN <i>M. Sato</i> 07.04.11	DESIGNED <i>H. Wada</i> 07.04.11	CHECKED <i>E. Kunita</i> 07.04.11	APPROVED <i>M. Sato</i> 07.04.11	RELEASED
DRAWING NO. EDC4-021367-74		PART NO. HR10A-10P-10S(74)				
SCALE 2 : 1		CODE NO. CL110-0408-6-74				1 1
UNITS mm		HIROSE ELECTRIC CO., LTD.				FORM NO. 228

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