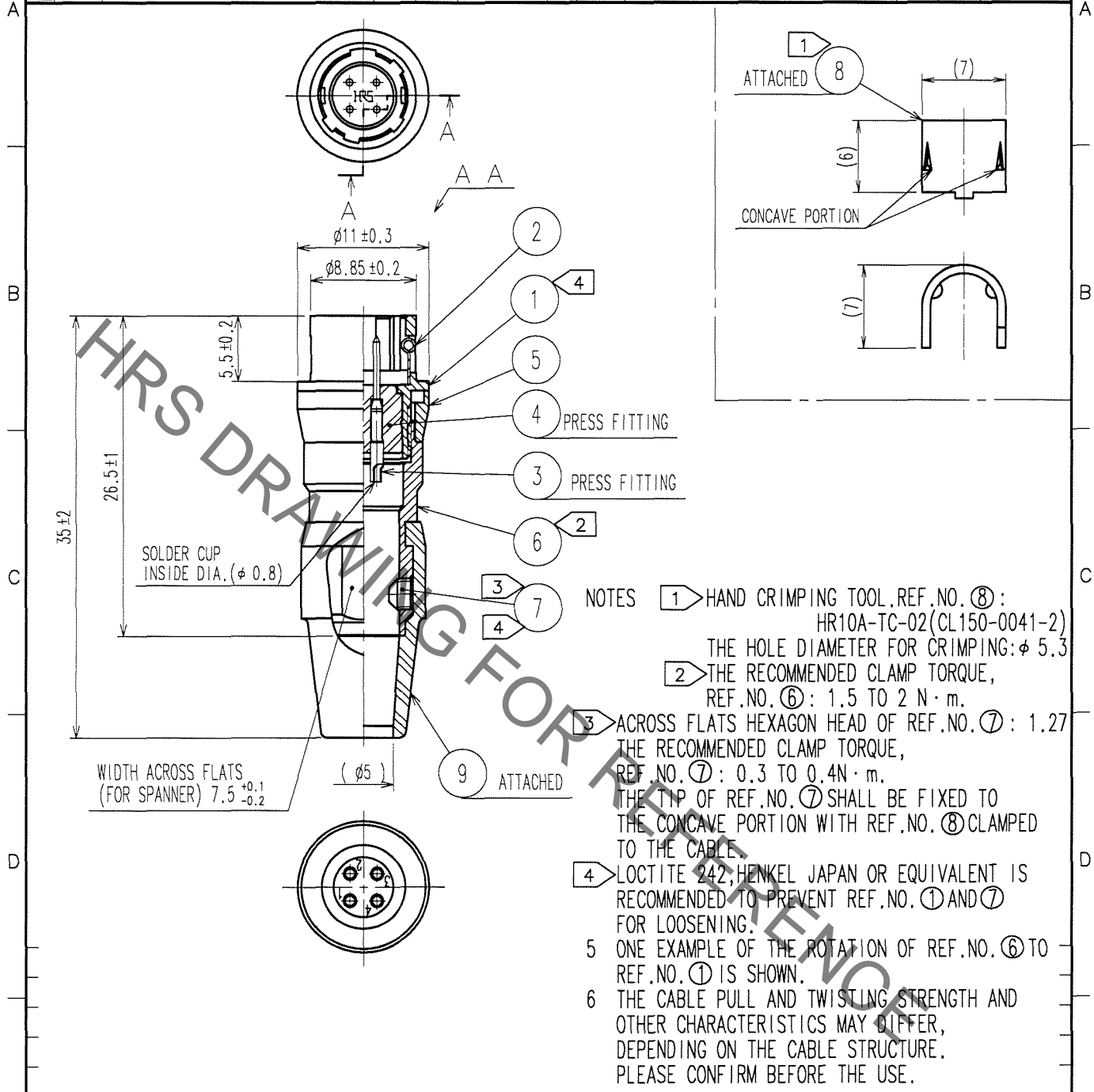


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In case of consideration for using Automotive equipment / device which demand high reliability, kindly contact our sales window correspondents.

1			2			3			4					
COUNT	DESCRIPTION OF REVISIONS	BY	CHKD	DATE	COUNT	DESCRIPTION OF REVISIONS	BY	CHKD	DATE	COUNT	DESCRIPTION OF REVISIONS	BY	CHKD	DATE
△					△					△				
△					△					△				
△					△					△				



NOTES

- HAND CRIMPING TOOL, REF. NO. ⑧ : HR10A-TC-02 (CL150-0041-2)
THE HOLE DIAMETER FOR CRIMPING: $\phi 5.3$
- THE RECOMMENDED CLAMP TORQUE, REF. NO. ⑥ : 1.5 TO 2 N·m.
- ACROSS FLATS HEXAGON HEAD OF REF. NO. ⑦ : 1.27 THE RECOMMENDED CLAMP TORQUE, REF. NO. ⑦ : 0.3 TO 0.4N·m.
THE TIP OF REF. NO. ⑦ SHALL BE FIXED TO THE CONCAVE PORTION WITH REF. NO. ⑧ CLAMPED TO THE CABLE.
- LOCTITE 242, HENKEL JAPAN OR EQUIVALENT IS RECOMMENDED TO PREVENT REF. NO. ① AND ⑦ FOR LOOSENING.
- ONE EXAMPLE OF THE ROTATION OF REF. NO. ⑥ TO REF. NO. ① IS SHOWN.
- THE CABLE PULL AND TWISTING STRENGTH AND OTHER CHARACTERISTICS MAY DIFFER, DEPENDING ON THE CABLE STRUCTURE. PLEASE CONFIRM BEFORE THE USE.

4	PHOSPHOR BRONZE (BLACK) UL94V-0	9	CHLOROPRENE RUBBER (BLACK)		
3	BRASS OVER PLATING: GOLD 0.2 μ m min. UNDER PLATING: NICKEL 2 μ m min.	8	BRASS		
2	STAINLESS STEEL	7	STEEL NICKEL PLATING M2.6×0.45×2		
1	ZINC ALLOY MATTE FINISH NICKEL PLATED	6	BRASS MATTE FINISH NICKEL PLATED		
NO.	MATERIAL	FINISH, REMARKS	NO.	MATERIAL	FINISH, REMARKS

CODE NO. (OLD) CL		DRAWN <i>M. Sato</i>	DESIGNED <i>J. Marui</i>	CHECKED <i>U. Sato</i>	APPROVED <i>M. Sato</i>	RELEASED
		07.03.06		07.03.07		07.03.07
DRAWING NO. EDC4-020543-74		PART NO. HR10A-7J-4P(74)				
SCALE 2 : 1		CODE NO. CL110-0310-3-74				1/1
UNITS mm		HRS HIROSE ELECTRIC CO., LTD.				

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