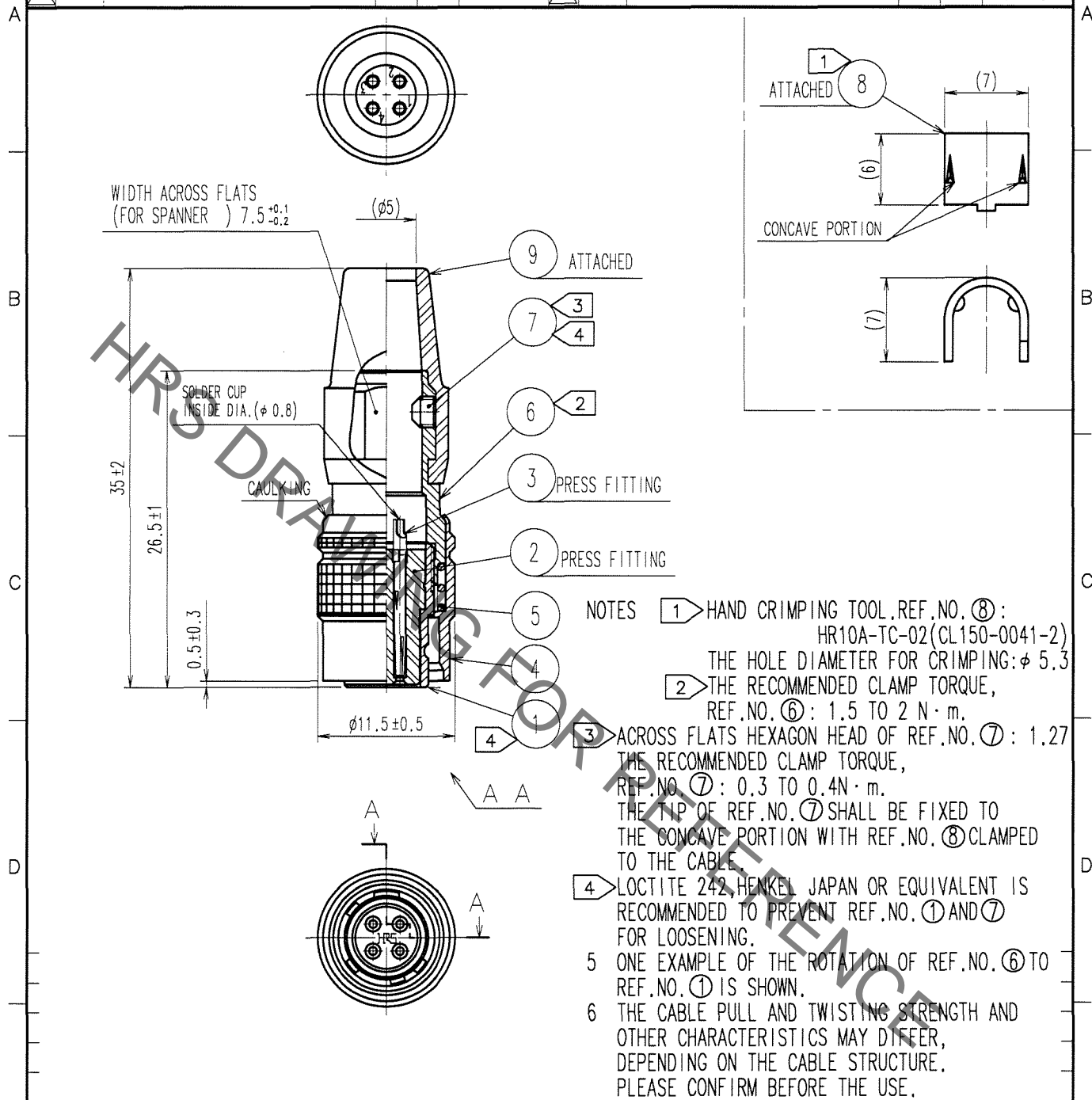


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In case of consideration for using Automotive equipment / device which demand high reliability, kindly contact our sales window correspondents.

1		2		3		4			
COUNT	DESCRIPTION OF REVISIONS	BY	CHKD	DATE	COUNT	DESCRIPTION OF REVISIONS	BY	CHKD	DATE
△					△				
△					△				
△					△				



- NOTES
- ① HAND CRIMPING TOOL, REF. NO. ⑧ : HR10A-TC-02 (CL150-0041-2)
THE HOLE DIAMETER FOR CRIMPING: φ 5.3
 - ② THE RECOMMENDED CLAMP TORQUE, REF. NO. ⑥ : 1.5 TO 2 N·m.
 - ③ ACROSS FLATS HEXAGON HEAD OF REF. NO. ⑦ : 1.27
THE RECOMMENDED CLAMP TORQUE, REF. NO. ⑦ : 0.3 TO 0.4N·m.
THE TIP OF REF. NO. ⑦ SHALL BE FIXED TO THE CONCAVE PORTION WITH REF. NO. ⑧ CLAMPED TO THE CABLE.
 - ④ LOCTITE 242, HENKEL JAPAN OR EQUIVALENT IS RECOMMENDED TO PREVENT REF. NO. ① AND ⑦ FOR LOOSENING.
 - ⑤ ONE EXAMPLE OF THE ROTATION OF REF. NO. ⑥ TO REF. NO. ① IS SHOWN.
 - ⑥ THE CABLE PULL AND TWISTING STRENGTH AND OTHER CHARACTERISTICS MAY DIFFER, DEPENDING ON THE CABLE STRUCTURE. PLEASE CONFIRM BEFORE THE USE.

4	BRASS	MATTE FINISH NICKEL PLATED	9	CHLOROPRENE RUBBER (BLACK)	
3	PHOSPHOR BRONZE	OVER PLATING: GOLD 0.2μ m min. UNDER PLATING: NICKEL 2μ m min.	8	BRASS	
2	POLYAMIDE	(BLACK) UL94V-0	7	STEEL	NICKEL PLATING M2.6×0.45×2
1	ZINC ALLOY	MATTE FINISH NICKEL PLATED	6	BRASS	NICKEL PLATING
			5	STEEL	NICKEL PLATING
NO.	MATERIAL	FINISH, REMARKS	NO.	MATERIAL	FINISH, REMARKS

CODE NO. (OLD) CL		DRAWN <i>M. Sato</i> 07.03.08	DESIGNED <i>J. Horii</i> 07.03.08	CHECKED <i>E. Kurii</i> 07.03.08	APPROVED <i>M. Sato</i> 07.03.08	RELEASED
DRAWING NO. EDC4-020535-74		PART NO. HR10A-7P-4S(74)				
SCALE 2 : 1		CODE NO. CL110-0302-5-74				1/1
UNITS mm		HIROSE ELECTRIC CO., LTD.				FORM NO. 228

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