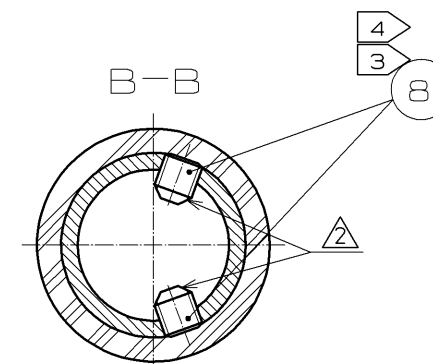
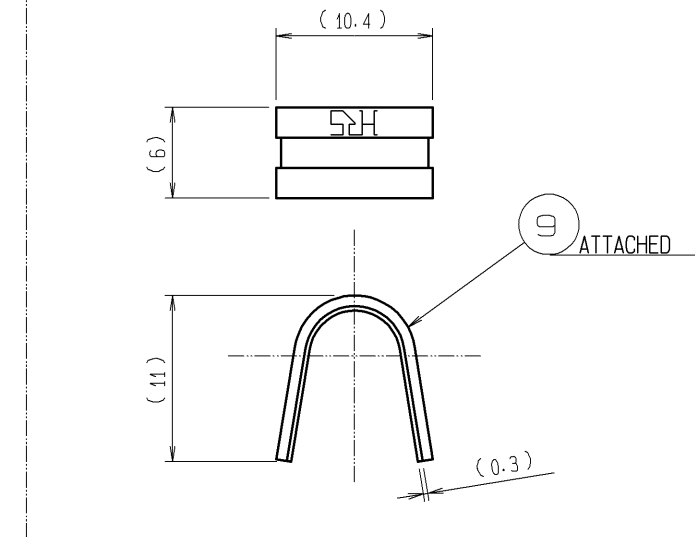
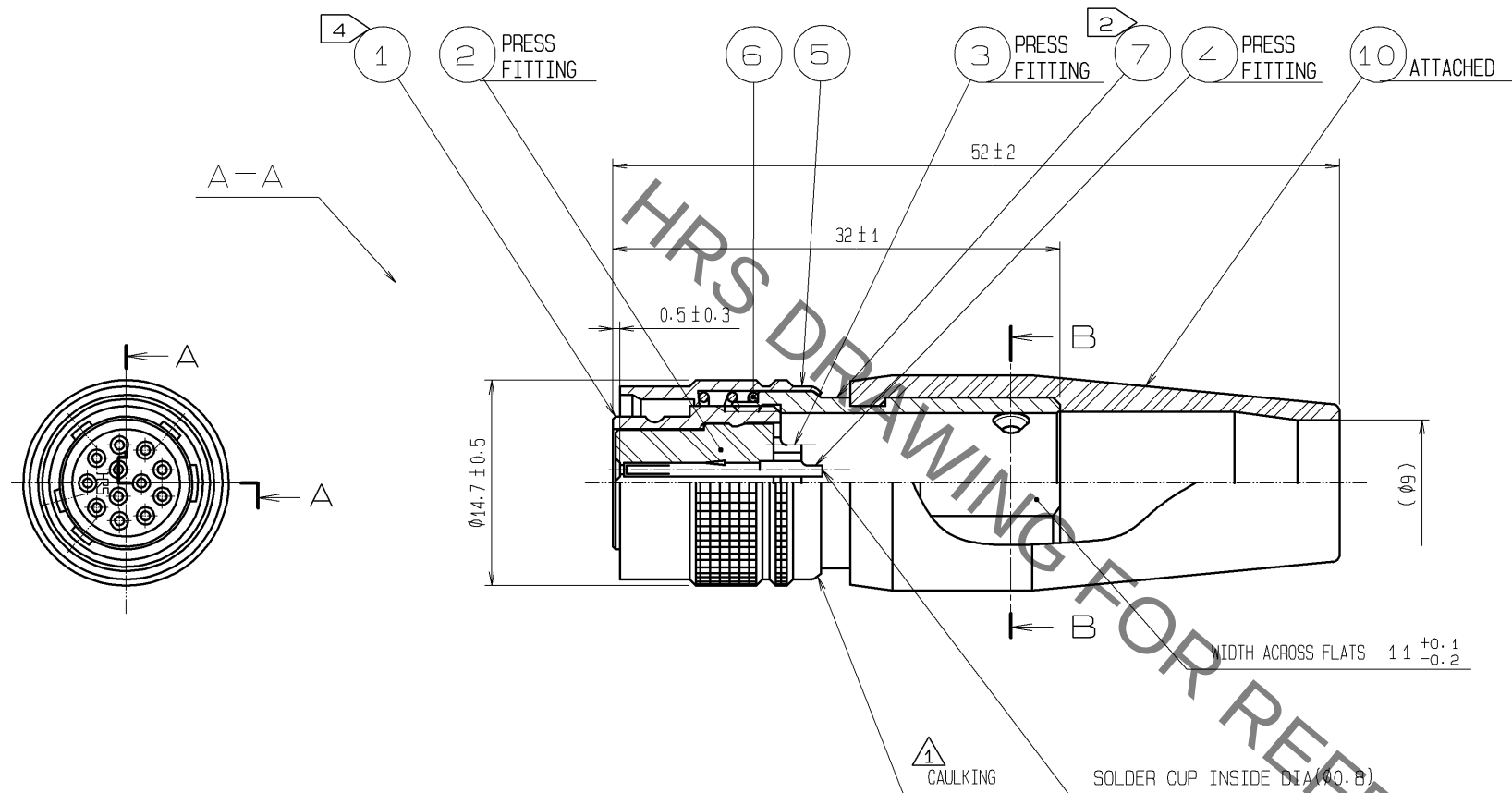




- NOTE 1 ONE EXAMPLE OF THE ROTATION OF REF.NO.① TO REF. NO.⑩ IS SHOWN.  
2 THE RECOMMENDED CLAMP TORQUE, REF.NO.②: 2N·m.  
3 ACROSS FLATS HEXAGON HEAD OF REF.NO.③: 1.27  
THE RECOMMENDED CLAMP TORQUE, REF.NO.④: 0.3 TO 0.4N·m.  
4 LOCTITE 242, HENKEL JAPAN OR EQUIVALENT IS  
RECOMMENDED TO PREVENT REF.NO.① AND ⑩ FROM LOOSENING.  
5 HAND CRIMPING TOOL, REF.NO. ⑤ : HR10A-TC-03(CL150-0057-2)  
6 GOLD PLATING: 0.2μm min.  
NICKEL UNDER PLATING: 2μm min.  
7 THE CABLE STRENGTH, ROTATORY STRENGTH AND OTHER CHARACTERISTICS MAY DIFFER,  
DEPENDING ON THE CABLE STRUCTURE.  
PLEASE CONFIRM BEFORE THE USE.

|     |                 |                             |     |                    |                                                                   |
|-----|-----------------|-----------------------------|-----|--------------------|-------------------------------------------------------------------|
| 5   | BRASS           | MATTE FINISH NICKEL PLATING | 10  | CHLOROPRENE RUBBER | (BLACK)                                                           |
| 4   | PHOSPHOR BRONZE | <div>6</div>                | 9   | BRASS              |                                                                   |
| 3   | PHOSPHOR BRONZE | <div>6</div>                | 8   | STEEL              | NICKEL PLATING<br>JIS B 1177 HEXAGON SOCKET SET SCREW M2.6X0.45X3 |
| 2   | POLYAMIDE       | (BLACK) UL94V-0             | 7   | BRASS              | NICKEL PLATING                                                    |
| 1   | ZINC ALLOY      | MATTE FINISH NICKEL PLATING | 6   | STEEL              | NICKEL PLATING                                                    |
| NO. | MATERIAL        | FINISH , REMARKS            | NO. | MATERIAL           | FINISH , REMARKS                                                  |

|             |  |       |  |       |                          |           |           |            |
|-------------|--|-------|--|-------|--------------------------|-----------|-----------|------------|
| UNITS<br>mm |  | SCALE |  | COUNT | DESCRIPTION OF REVISIONS | DESIGNED  | CHECKED   | DATE       |
|             |  | 2 : 1 |  | 1     | DIS-C-001909             | WR. AJIRO | HY. KISHI | 10. 10. 16 |

|                                                     |                        |            |             |                    |  |
|-----------------------------------------------------|------------------------|------------|-------------|--------------------|--|
| <div>HR5</div> <div>HIROSE ELECTRIC CO., LTD.</div> | APPROVED : MO. SATOH   | 06. 08. 01 | DRAWING NO. | EDC3-041594-74     |  |
|                                                     | CHECKED : EJ. KUNII    | 06. 08. 01 | PART NO.    | HR10A-10PD-12S(74) |  |
|                                                     | DESIGNED : DS. MATSUNE | 06. 08. 01 | CODE NO.    | CL110-0449-3-74    |  |
|                                                     | DRAWN : MK. SATO       | 06. 07. 12 |             |                    |  |

|              |                           |
|--------------|---------------------------|
| <div>2</div> | <div>1</div> <div>1</div> |
|--------------|---------------------------|

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