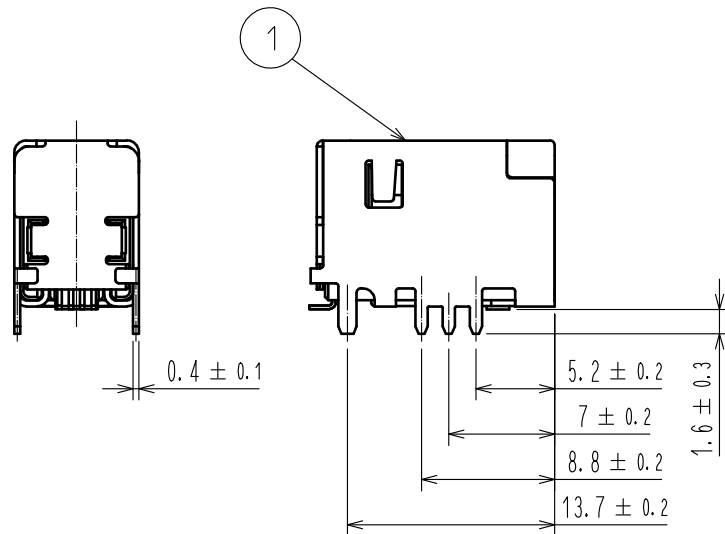
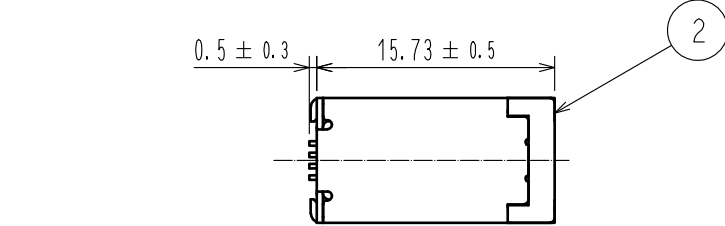
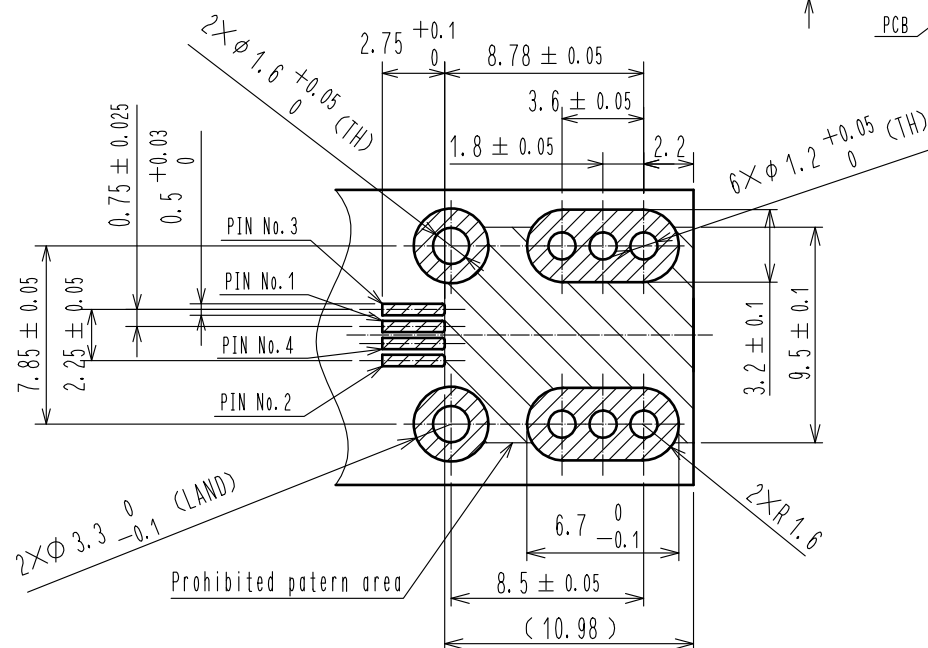
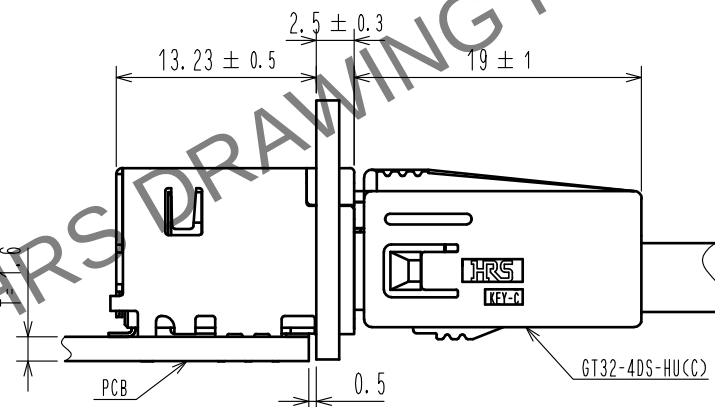


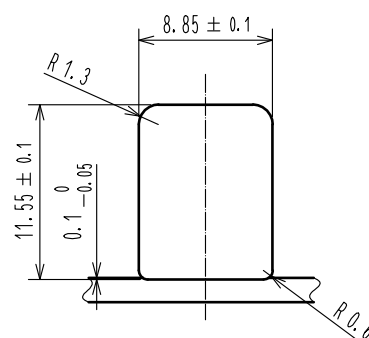
RECOMMENDED PCB LAYOUT



MATED CONNECTORS

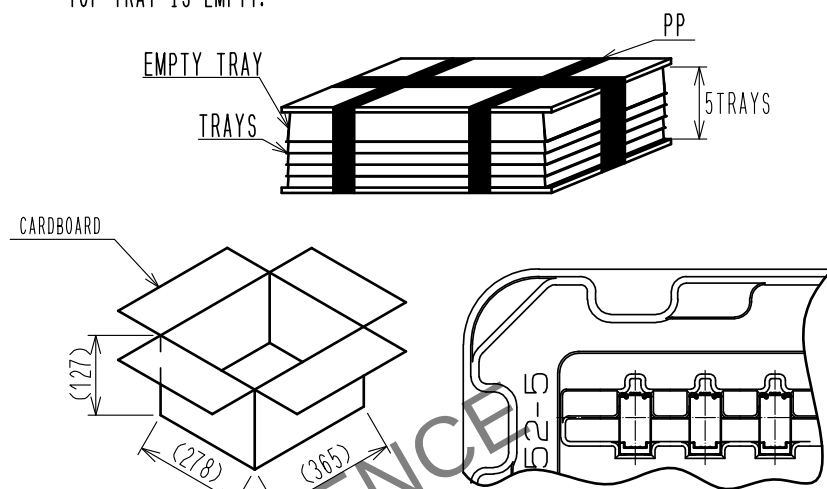


RECOMMENDED PANEL CUTOUT



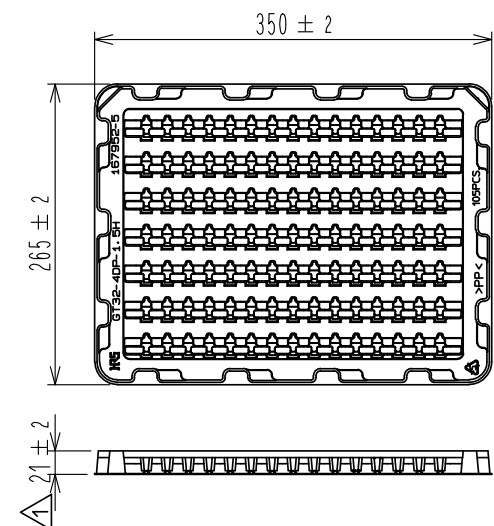
PACKING STYLE

5 TRAYS STACKING.
ODD NUMBER TRAYS AND EVEN NUMBER TRAYS ARE REVERSE DIRECTION.
TOP TRAY IS EMPTY.



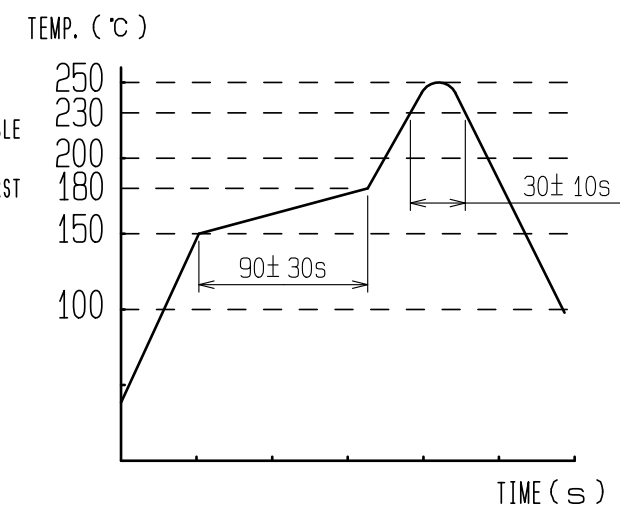
CARDBOARD : 420PCS

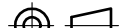
1TRAY : 105PCS



NOTES

1. RECOMMENDED REFLOW PROFILE (SEE RIGHT GRAPH)
CYCLE TIME: UP TO 2 CYCLES OF REFLOW SOLDERING ARE POSSIBLE
UNDER THE CONDITIONS. PROVIDED THAT THERE IS
A RETURN TO NOMAL TEMPERATURE BETWEEN THE FIRST
AND SECOND CYCLE.
PEAK TEMPERATURE: 250°C
230°C MIN. FOR 20 TO 40 SECONDS.
PREHEATING AREA 150~180°C FOR 60 TO 120 SECONDS.
2. HAND SOLDERING: 280~300°C, 2SECONDS MAX.
3. CONTACT COPLANARITY: 0.1mm MAX.
4. RECOMMENDED THICKNESS OF PCB: 1.6mm
5. RECOMMENDED THICKNESS OF SOLDERING PASTE: 0.12mm



2	PA	BLUE		4	BRASS	TIN PLATING			
1	COPPER ALLOY	TIN PLATING		3	BRASS	TIN PLATING			
NO.	MATERIAL	FINISH .		REMARKS	NO.	MATERIAL	FINISH .	REMARKS	
UNITS mm		SCALE 2 : 1		COUNT 1	DESCRIPTION OF REVISIONS DIS-T-00003672		DESIGNED TS. KUBOTA	CHECKED TH. MIZUGUCHI	DATE 18. 08. 07
 HIROSE ELECTRIC CO., LTD.		APPROVED ·NH. NAKATA			15. 08. 21	DRAWING NO. EDC-361829-10-01			
		CHECKED ·KI. HIROKAWA			15. 08. 21	PART NO. GT32-4DP-1. 5H(C)(10)			
		DESIGNED ·TS. KUBOTA			15. 08. 21	CODE NO. CL782-0063-9-10			
		DRAWN ·TS. KUBOTA			15. 08. 21	 			

Mouser Electronics

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