# Customer Information Sheet

DRAWING No.: M80-4C12005F1-02-327-02-327 IF IN DOUBT - ASK NOT TO SCALE SHEET 2 OF 2 THIRD ANGLE PROJECTION ALL DIMENSIONS IN mm

### SPECIFICATIONS:

MATERIAL: MOULDING: GLASS FILLED PPS, UL94V-0, BLACK SIGNAL CONTACT: CLIP = BERYLLIUM COPPER SHELL = BRASS POWER CONTACT: BODY = COPPER ALLOY LATCHING COLLAR = BERYLLIUM COPPER JACKSCREW, CIRCLIP: STAINLESS STEEL FINISH: SIGNAL CONTACT: CLIP = 0.3µ GOLD SHELL = 0.25-0.3µ GOLD POWER CONTACT: BODY = GOLD LATCHING COLLAR = NICKEL

ELECTRICAL: WORKING VOLTAGE = 120V AC/DC VOLTAGE PROOF = 360V AC/DC INSULATION RESISTANCE =  $100M\Omega$  MIN

SIGNAL CONTACT: CURRENT RATING AT 25°C = 3.0A MAX

CURRENT RATING AT 85°C = 2.2A MAX CONTACT RESISTANCE = 25 m $\Omega$  MAX POWER CONTACT:

CONTACT RESISTANCE = 6 m $\Omega$  MAX CURRENT RATING = 10A MAX WITH 16AWG CONTACT AS SPECIFIED

MECHANICAL:

DURABILITY = 500 OPERATIONS SIGNAL CONTACT:

INSERTION FORCE = 2.8N MAX WITHDRAWAL FORCE = 0.2N MIN

POWER CONTACT:

INSERTION FORCE = 5N MAX WITHDRAWAL FORCE = 0.5N MIN

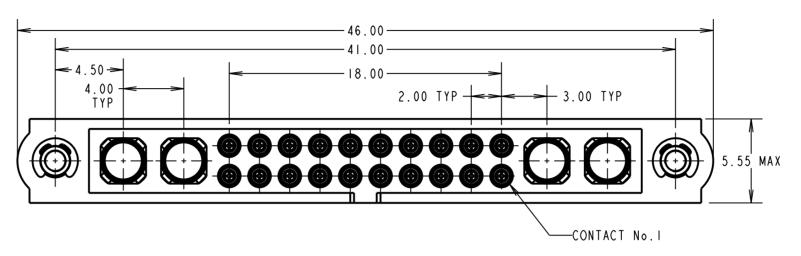
ENVIRONMENTAL:

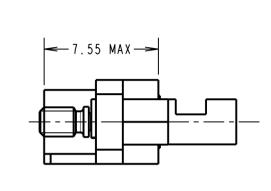
TEMPERATURE RANGE = -55°C TO +125°C

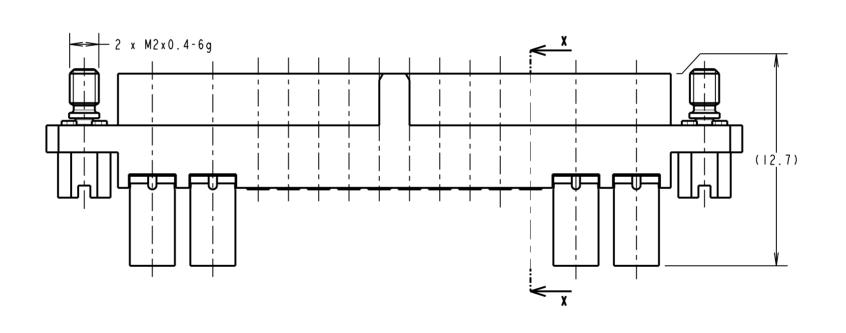
PACKING:

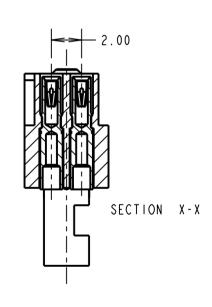
BAG FOR COMPLETE SPECIFICATION SEE COMPONENT SPECIFICATION COO5XX (LATEST ISSUE)

7000000000









CONNECTORS ARE SUPPLIED WITH CONTACTS LOOSE.
 FOR EXTRA SIGNAL CONTACTS, USE PART NUMBER M80-0130005.

RECOMMENDED SIGNAL WIRE TYPE = BS 3G 210 TYPE A. PTFE INSU MAX INSULATION DIAMETER = ØI.IOmm. STRIP WIRE BY 2.00MM FC

RECOMMENDED HAND CRIMP TOOL FOR SIGNAL CONTACTS = M22520/2 WITH POSITIONER T5747.

- SIGNAL CONTACT INSERTION AND EXTRACTION TOOL = Z80-280.
- 6. FOR EXTRA POWER CONTACTS, USE PART NUMBER M80-327
- 7. POWER CONTACT WIRE, STRIP BY 5.00mm MINIMUM
- 8. POWER CONTACT EXTRACTION TOOL = Z80-290
- 9. INSTRUCTION SHEETS ARE AVAILABLE.

ULATED 24-28 OR CRIMPING. 2-01		NAME	I\$\$.	DATE	C/NOTE	
		APPROVED: S. MCCULLAGH				
		CHECKED: R. ADDE				
		DRAW	٧:	R.ADD		
		CUSTOMER REF.:				
		ASSEM	MBLY C	PRG:		
7.7.5						

HARWIN	
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X. = ±1mm  $X.X = \pm 0.25 mr$  $X.XX = \pm 0.10$ mm  $X.XXX = \pm 0.01$ mm

MATERIAL: SEE ABOVE FINISH SEE ABOVE

S/AREA:

JACKSCREW DATAMATE MIXED TECHNOLOGY CRIMP FEMALE ASSEMBLY

DRAWING NUMBER:

M80-4C12005F1-02-327-02-327

mis@harwin.com mis@harwin.co.uk

ANGLES = ±5° UNLESS STATED

TOLERANCES

mm<sup>2</sup>

SM | 21.09.10 10806

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