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2.8×2.4mm Compact Type with Projection (Surface Mount) SKSF Series

### | Dimensions | Land Dimensions | Circuit Diagram | Packing Specifications | | Soldering Conditions | 3D CAD |



Surface Mount Type TACT Switch(TM) > SKSF Series > SKSFABE010

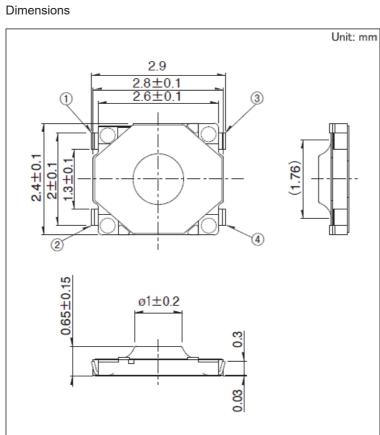
# SKSFABE010 Product Specification Series Common Info 🖶 Print

Part number

Туре		Surface mount
Operating force		1.6N
Operating direction		Top push
Travel		0.1mm
Operating life (5mA 5V DC)		100,000 cycles
Initial contact resistance		100mΩ max.
Series type		Sharp feeling type
Operating temperature range		-30°C to +85°C
Rating (max.)		50mA 12V DC
Rating (min.)		10μA 1V DC
Electrical performance	Insulation resistance	100M $\Omega$ min. 100V DC for 1min.
	Voltage proof	100V AC for 1 min.
Durability	Vibration	10 to 55 to 10Hz/min., the amplitude is 1.5mm for all the frequencies, in the 3 direction of X, Y and Z for 2 hours respectively
Environmental performance	Cold	-30±2°C for 96h
	Dry heat	80±2°C for 96h
	Damp heat	60±2°C, 90 to 95%RH for 96h
Minimum order unit (pcs.)	Japan	20,000
	Export	20,000
3D CAD (STEP)		•

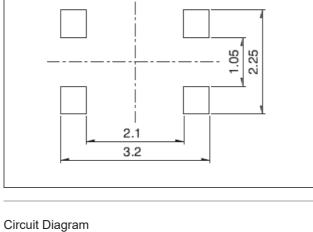
regulations

Certificate of Compliance to RoHS



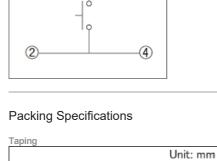
Unit: mm

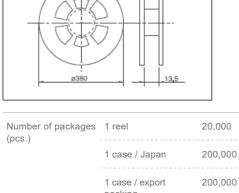
Land Dimensions



(3)

# 1





packing		
Tape width (mm)	12	
Export package measurements (mm	) 395×395×205	
Soldering Conditions		
Condition for Reflow  1. Heating method  Double heating method with infrared h	eater.	

### Thermocouple 0.1 to 0.2 $\Phi$ CA(K) or CC(T) at solder joints (copper foil surface). A heat resisting tape should be used for fix measurement. 3. Temperature profile

2. Temperature measurement

- Temperature (°C)
- 180 150 Time 120 sec max. (pre-heating) 40s max. 3 to 4min. Time inside soldering equipment (1) The above temperature shall be measured of the top of switch. There are cases where PC board's temperaturegreatly differs from that of the switch, depending on the material, size, thickness of PC board's and others. Care, should be taken to prevent the switch's surface temperature from exceeding 260°C.

260°C max. 3 sec max.

230°C

(2) Soldering conditions differ depending on reflow soldering machines. Prior verification of soldering condition is highly recommended. Manual Soldering Condition

350°C max.

Duration of soldering 3s max. Capacity of soldering iron 60W max.

- 2. Prevent flux penetration from the top side of the TACT switch™. 3. Switch terminals and a PC board should not be coated with flux prior to soldering.  ${\bf 4.}\ {\bf The\ second\ soldering\ should\ be\ done\ after\ the\ switch\ returns\ to\ normal\ temperature.}$
- Notes are common to this series/models.

1. Consult with us for availability of TACT switch™ washing.

Please place purchase orders for taping products per minimum order unit (1 reel or a case).
 This site catalog shows only outline specifications. When using the products, please obtain formal

### specifications for supply. 3. For $\phi$ 330mm diameter reel requirements, please contact us. 4. Please contact us for automotive use products.

# Inquiries about Products

Soldering temperature

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