

# R95C 8-Port Analog In to IO-Link Hub Quick Start Guide



## Features

This guide is designed to help you set up and install the R95C 8-Port Analog In to IO-Link Hub. For complete information on programming, performance, troubleshooting, dimensions, and accessories, please refer to the Instruction Manual at [www.bannerengineering.com](http://www.bannerengineering.com). Search for part number 232750 to view the Instruction Manual. Use of this document assumes familiarity with pertinent industry standards and practices.

## Overview

When an analog input value is received by the R95C-8UI-KQ hub, the numerical representational value is sent to an IO-Link Master via Process Data In (PDI).

### PDI Analog Ranges

Voltage = 0 mV to 10,000 mV

Current = 4,000  $\mu$ A to 20,000  $\mu$ A

### PFM Out

Enables a PFM representation of an analog input as an output

### PFM Input Source Channel

Selects the analog input value from Port 1..8 as the PFM output source

### Pulse Frequency Configuration

Sets the near and far frequency values

## Mechanical Installation

Install the R95C to allow access for functional checks, maintenance, and service or replacement. Do not install the R95C in such a way to allow for intentional defeat.

Fasteners must be of sufficient strength to guard against breakage. The use of permanent fasteners or locking hardware is recommended to prevent the loosening or displacement of the device. The mounting hole (4.5 mm) in the R95C accepts M4 (#8) hardware.



**CAUTION:** Do not overtighten the R95C's mounting screw during installation. Overtightening can affect the performance of the R95C.

## Status Indicators

The R95C 8-Port Analog In to IO-Link Hub has matching amber LED indicators on both sides for each analog in port to allow for installation needs and still provide adequate indication visibility. There is also an additional amber LED indicator on both sides of the converter, which is specific to the IO-Link communication.

Power Indicator Green LED	
Indication	Status
Off	Power off
Solid Green	Power on

IO-Link Amber LED	
Indication	Status
Off	IO-Link communications are not present
Flashing Amber (900 ms On, 100 ms Off)	IO-Link communications are active

Analog In Amber LED	
Indication	Status
Off	Analog current value is less than setpoint SP1 OR analog value is greater than setpoint SP2
Solid Amber	Analog current value is between setpoint SP1 AND setpoint SP2
Default Current Values: <ul style="list-style-type: none"><li>• SP1 = 0.004 A</li><li>• SP2 = 0.02 A</li></ul>	Default Voltage Values: <ul style="list-style-type: none"><li>• SP1 = 0 V</li><li>• SP2 = 10 V</li></ul>

## Specifications

### Supply Voltage

18 V DC to 30 V DC at 400 mA maximum

### Power Pass-Through Current

500 mA per port maximum

### Analog Input Impedance

Current version: Approximately 250 ohms

Voltage version: Approximately 14.3K ohms

**Supply Protection Circuitry**

Protected against reverse polarity and transient voltages

**Leakage Current Immunity**400  $\mu$ A**Indicators**

Green: Power

Amber: IO-Link communications

Amber: Analog In status

**Connections**

(8) Integral 4-pin M12 female quick-disconnect connector

(1) Integral 4-pin M12 male quick-disconnect connector

**Construction**

Coupling Material: Nickel-plated brass

Connector Body: PVC translucent black

**Vibration and Mechanical Shock**

Meets IEC 60068-2-6 requirements (Vibration: 10 Hz to 55 Hz, 0.5 mm amplitude, 5 minutes sweep, 30 minutes dwell)

Meets IEC 60068-2-27 requirements (Shock: 15G 11 ms duration, half sine wave)

**Certifications**Banner Engineering BV  
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GREAT BRITAIN**Product Identification****Environmental Rating**

IP65, IP67, IP68

NEMA/UL Type 1

**Operating Conditions****Temperature:** -40 °C to +70 °C (-40 °F to +158 °F)

90% at +70 °C maximum relative humidity (non-condensing)

**Storage Temperature:** -40 °C to +80 °C (-40 °F to +176 °F)**Required Overcurrent Protection****WARNING:** Electrical connections must be made by qualified personnel in accordance with local and national electrical codes and regulations.

Overcurrent protection is required to be provided by end product application per the supplied table.

Overcurrent protection may be provided with external fusing or via Current Limiting, Class 2 Power Supply.

Supply wiring leads &lt; 24 AWG shall not be spliced.

For additional product support, go to [www.bannerengineering.com](http://www.bannerengineering.com).

Supply Wiring (AWG)	Required Overcurrent Protection (A)	Supply Wiring (AWG)	Required Overcurrent Protection (A)
20	5.0	26	1.0
22	3.0	28	0.8
24	1.0	30	0.5

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