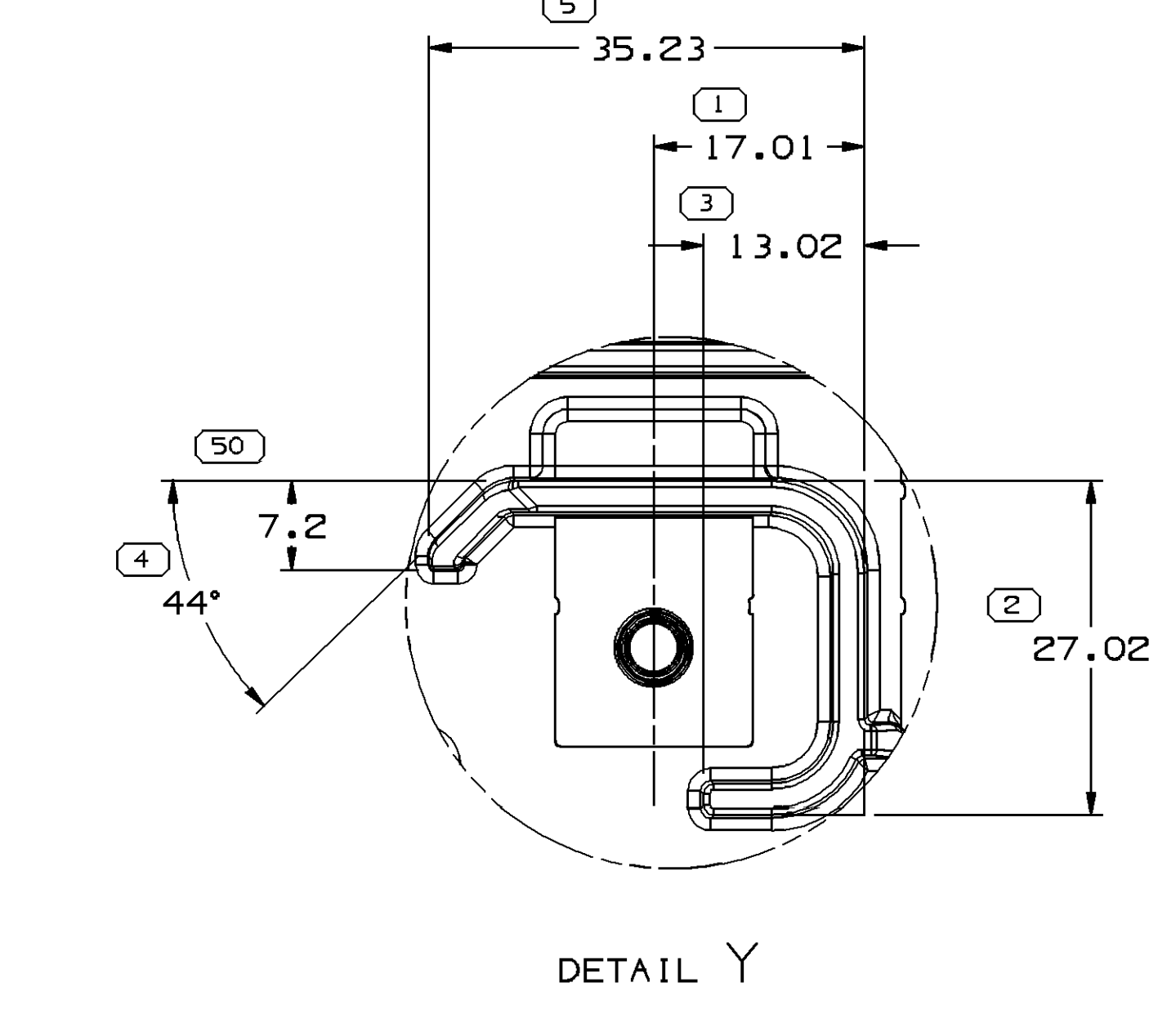
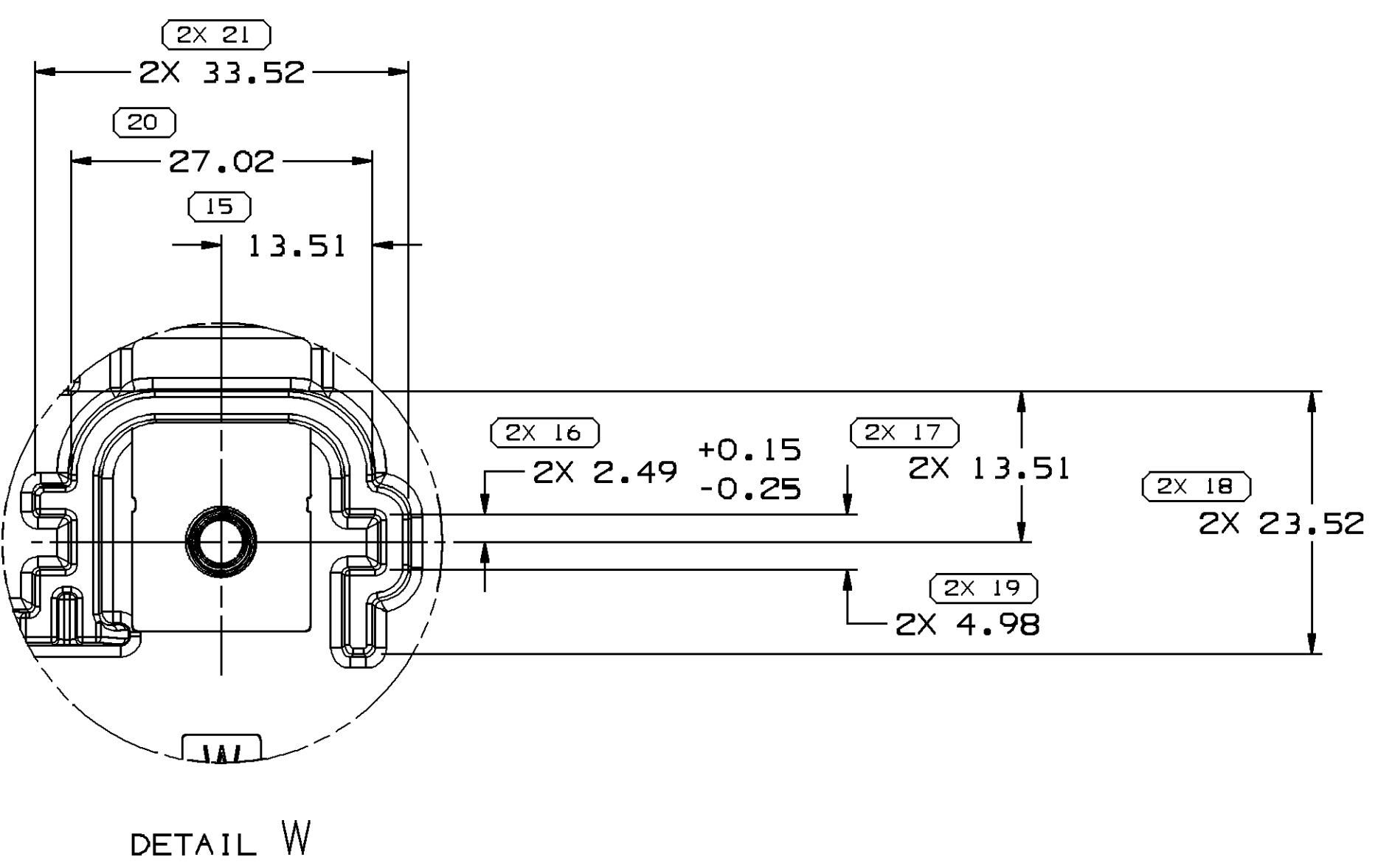
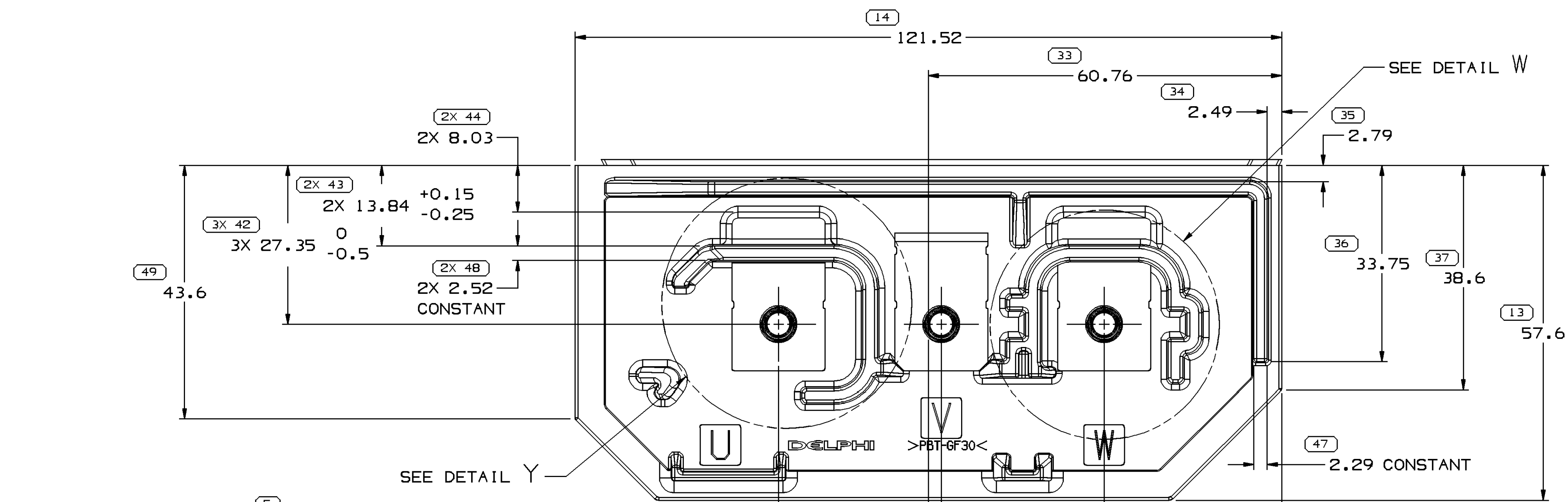
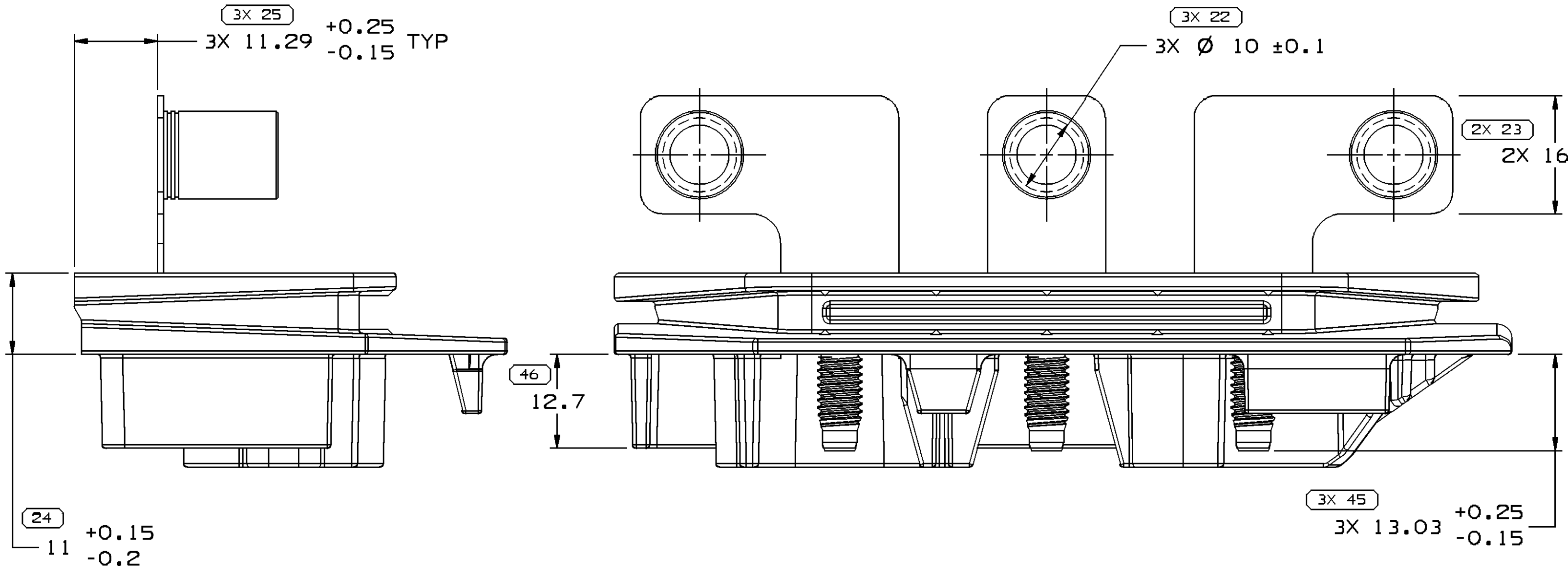
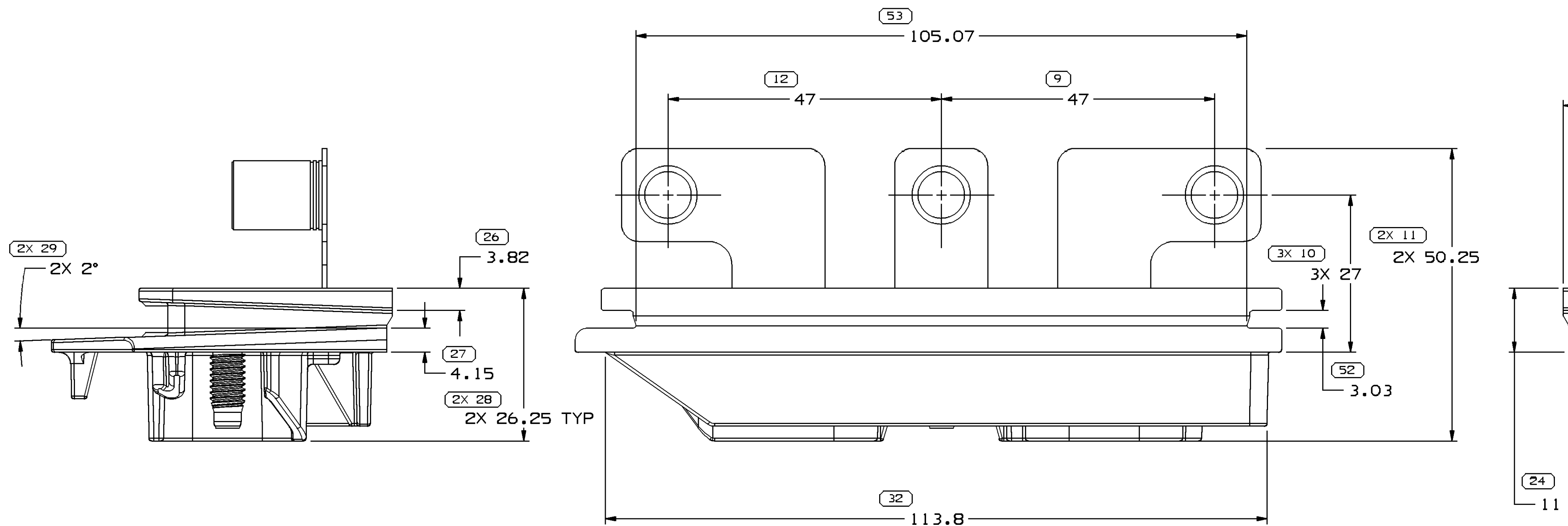
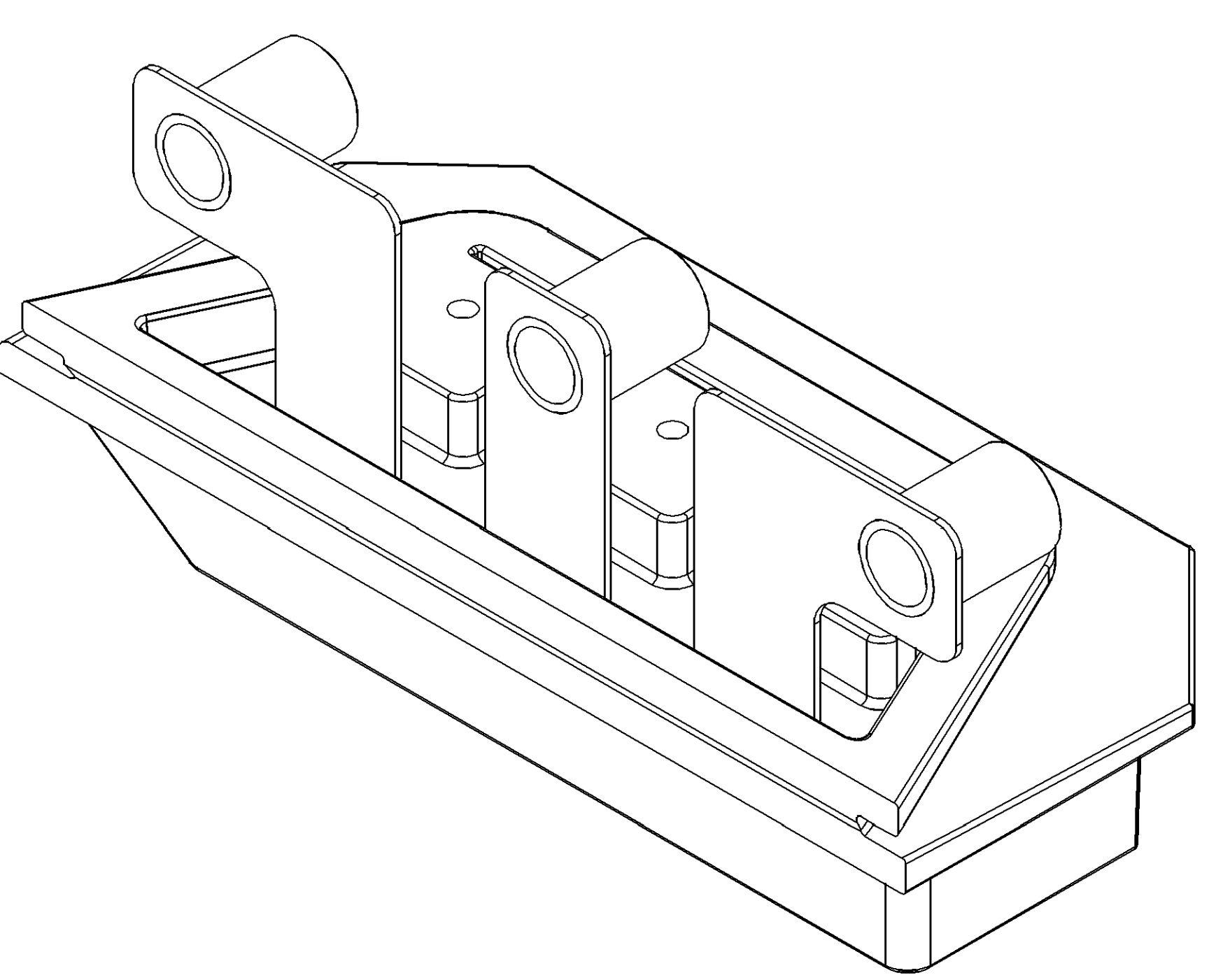
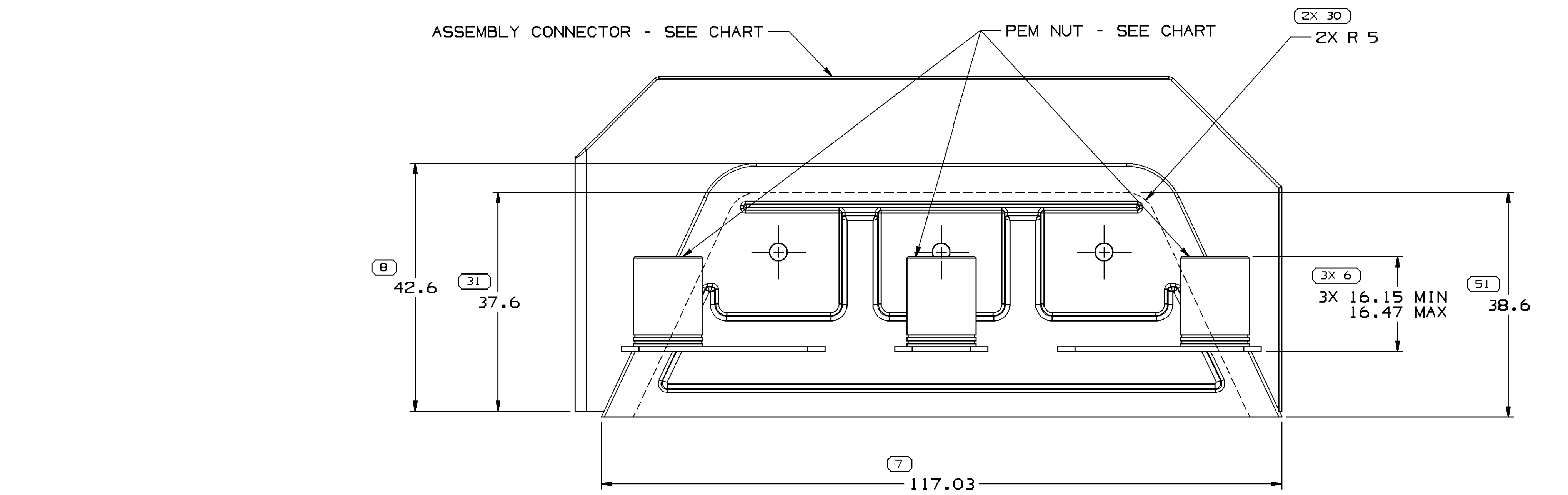


SYMBOL DEFINITION		MISSING SYMBOLS	
A DIMENSION WITHOUT AN INSPECTION REPORT SYMBOL DOES NOT REQUIRE INSPECTION. IT MAY BE CONTROLLED ON THE INDIVIDUAL COMPONENT DRAWING.	TOTAL NO OF INSPECTIONS REQUIRED	79	NO MISSING SYMBOL NUMBER
	LAST NO. USED		
		53	

CWS STATUS				REVISION HISTORY				AUTH		
DATE	STG	REV	W/R	CHG	ZONE				DR	APV
280C09	R	01	-	-		WAS PE178624 AND RELEASED		409303	ECB	AUG
09JN10	R	01	AA	-		ADDED NOTES: "MAXIMUM FLASH", "SURFACE MISMATCH" & "FASTENER ASSEMBLY TORQUE" AND REVISED TOLERANCES (6 PLCS)		411000	JEG	EVV
19JL10	R	01	AB	-		ROTATED DELPHI LOGO & MAT'L CALLOUT		411389	ARC	ARC
12AU13	R	01	AC	-		ADDED NOTE #6		423528	TAI	TAI



- NOTES
- UNLESS OTHERWISE SPECIFIED AND/OR INDICATED:
DIMENSIONS ARE TO FACE OF VIEW SHOWN AND AUTOMATICALLY ROUNDED BY COMPUTER FOR INSPECTION (SEE MATH MODEL FOR PRECISE DIMENSIONS). FOR ALL OTHER DIMENSIONS NOT SHOWN BUT REQUIRED FOR TOOL BUILD, SEE MATH MODEL FOR PRECISE TOOL PATH DATA.
 - THIS PRODUCT IS NOT CATEGORIZED AS AN APPEARANCE ITEM. MINOR IMPERFECTIONS INCLUDING, BUT NOT LIMITED TO, FLOW MARKS, COLOR BLEMISHES, GATE VESTIGE, AND SOFT FLASH THAT DO NOT AFFECT THE FIT, FORM, OR FUNCTION OF THE PART ARE PERMISSIBLE PER DPNP-4.7-CS-01.
 - MAXIMUM FLASH AT GATE NOT TO EXCEED 0.25MM.
 - SURFACE MISMATCH ACROSS PARTING LINE NOT TO EXCEED 0.13MM.
 - FASTENER ASSEMBLY TORQUE
M6 RING TERMINAL NUT: 10 ±2NM.
 - CAPTIVE BUSHING RETENTION TO MALE BLADES: 100N MIN.

QUALITY CUSTOMER INTERFACE (QCI)	
INSPECTION SYMBOL	ZONE
51	K9
52	010
53	H12

PROCESS SENSITIVE DIMENSION	
14	
DIMENSIONS ENCLOSED IN () INDICATE REFERENCE DIMENSIONS AND NO TOLERANCE LIMITS ARE ESTABLISHED	
FROM	TO
0	20
20	30
30	40
40	50
50	60
60	70
70	80
80	90
90	100
100	110
110	120
120	130
130	140
140	150
150	160
160	170
170	180
180	190
190	200
200	210
210	220
220	230
230	240
240	250
250	260
260	270
270	280
280	290
290	300
300	310
310	320
320	330
330	340
340	350
350	360
360	370
370	380
380	390
390	400
400	410
410	420
420	430
430	440
440	450
450	460
460	470
470	480
480	490
490	500
500	510
510	520
520	530
530	540
540	550
550	560
560	570
570	580
580	590
590	600
600	610
610	620
620	630
630	640
640	650
650	660
660	670
670	680
680	690
690	700
700	710
710	720
720	730
730	740
740	750
750	760
760	770
770	780
780	790
790	800
800	810
810	820
820	830
830	840
840	850
850	860
860	870
870	880
880	890
890	900
900	910
910	920
920	930
930	940
940	950
950	960
960	970
970	980
980	990
990	1000

DELPHI	
DELPHI PACKARD ELECTRICAL/ELECTRONIC ARCHITECTURE	
WARREN, OH	
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DATE	
DR	
APV01 E.A. CACHO	280C09
APV02 A.UGALDE G	290C09
APV03 ANTHONY RASCHILLA	300C09
APV04	
APV05	
SUBSTANCES OF CONCERN AND RECYCLED CONTENT, PER DELPHI (0944990)	
MATERIAL SEE DRAWINGS	
DRAWING NAME	
ASM CONN 3 M BUS/STUD ADAPTER COUPLING	
DRAWING NUMBER	
28115976	
SIZE	SCALE
A0	2:1
FRM NO	1 OF 1
SHEET NO	1 OF 1
STG	R
REV	01
K/P	AC

28115976		13736873		13736877	
PART NO	ASSEMBLY CONNECTOR	PART NO	CAPTIVE BUSHING	PART NO	CAPTIVE BUSHING

DIMENSIONAL RANGE (MM)		TOLERANCE	
FROM	TO	±0.15	±0.2
0	20	±0.15	±0.2
20	30	±0.15	±0.2
30	40	±0.15	±0.2
40	50	±0.15	±0.2
50	60	±0.15	±0.2
60	70	±0.15	±0.2
70	80	±0.15	±0.2
80	90	±0.15	±0.2
90	100	±0.15	±0.2
100	110	±0.15	±0.2
110	120	±0.15	±0.2
120	130	±0.15	±0.2
130	140	±0.15	±0.2
140	150	±0.15	±0.2
150	160	±0.15	±0.2
160	170	±0.15	±0.2
170	180	±0.15	±0.2
180	190	±0.15	±0.2
190	200	±0.15	±0.2
200	210	±0.15	±0.2
210	220	±0.15	±0.2
220	230	±0.15	±0.2
230	240	±0.15	±0.2
240	250	±0.15	±0.2
250	260	±0.15	±0.2
260	270	±0.15	±0.2
270	280	±0.15	±0.2
280	290	±0.15	±0.2
290	300	±0.15	±0.2
300	310	±0.15	±0.2
310	320	±0.15	±0.2
320	330	±0.15	±0.2
330	340	±0.15	±0.2
340	350	±0.15	±0.2
350	360	±0.15	±0.2
360	370	±0.15	±0.2
370	380	±0.15	±0.2
380	390	±0.15	±0.2
390	400	±0.15	±0.2
400	410	±0.15	±0.2
410	420	±0.15	±0.2
420	430	±0.15	±0.2
430	440	±0.15	±0.2
440	450	±0.15	±0.2
450	460	±0.15	±0.2
460	470	±0.15	±0.2
470	480	±0.15	±0.2
480	490	±0.15	±0.2
490	500	±0.15	±0.2
500	510	±0.15	±0.2
510	520	±0.15	±0.2
520	530	±0.15	±0.2
530	540	±0.15	±0.2
540	550	±0.15	±0.2
550	560	±0.15	±0.2
560	570	±0.15	±0.2
570	580	±0.15	±0.2
580	590	±0.15	±0.2
590	600	±0.15	±0.2
600	610	±0.15	±0.2
610	620	±0.15	±0.2
620	630	±0.15	±0.2
630	640	±0.15	±0.2
640	650	±0.15	±0.2
650	660	±0.15	±0.2
660	670	±0.15	±0.2
670	680	±0.15	±0.2
680	690	±0.15	±0.2
690	700	±0.15	±0.2
700	710	±0.15	±0.2
710	720	±0.15	±0.2
720	730	±0.15	±0.2
730	740	±0.15	±0.2
740	750	±0.15	±0.2
750	760	±0.15	±0.2
760	770	±0.15	±0.2
770	780	±0.15	±0.2
780	790	±0.15	±0.2
790	800	±0.15	±0.2
800	810	±0.15	±0.2
810	820	±0.15	±0.2
820	830	±0.15	±0.2
830	840	±0.15	±0.2
840	850	±0.15	±0.2
850	860	±0.15	±0.2
860	870	±0.15	±0.2
870	880	±0.15	±0.2
880	890	±0.15	±0.2
890	900	±0.15	±0.2
900	910	±0.15	±0.2
910	920	±0.15	±0.2
920	930	±0.15	±0.2
930	940	±0.15	±0.2
940	950	±0.15	±0.2
950	960	±0.15	±0.2
960	970	±0.15	±0.2
970	980	±0.15	±0.2
980	990	±0.15	±0.2
990	1000	±0.15	±0.2

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