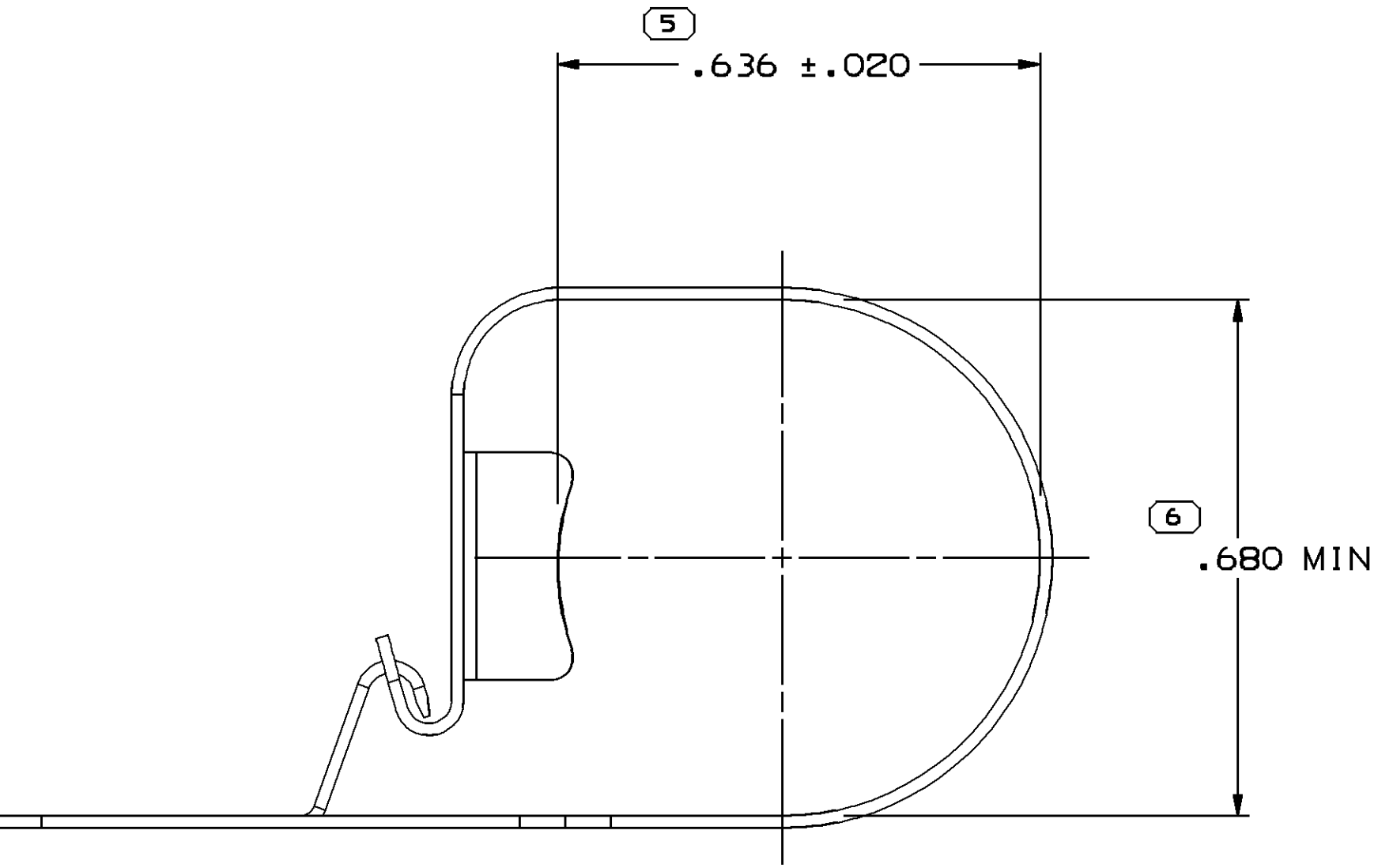
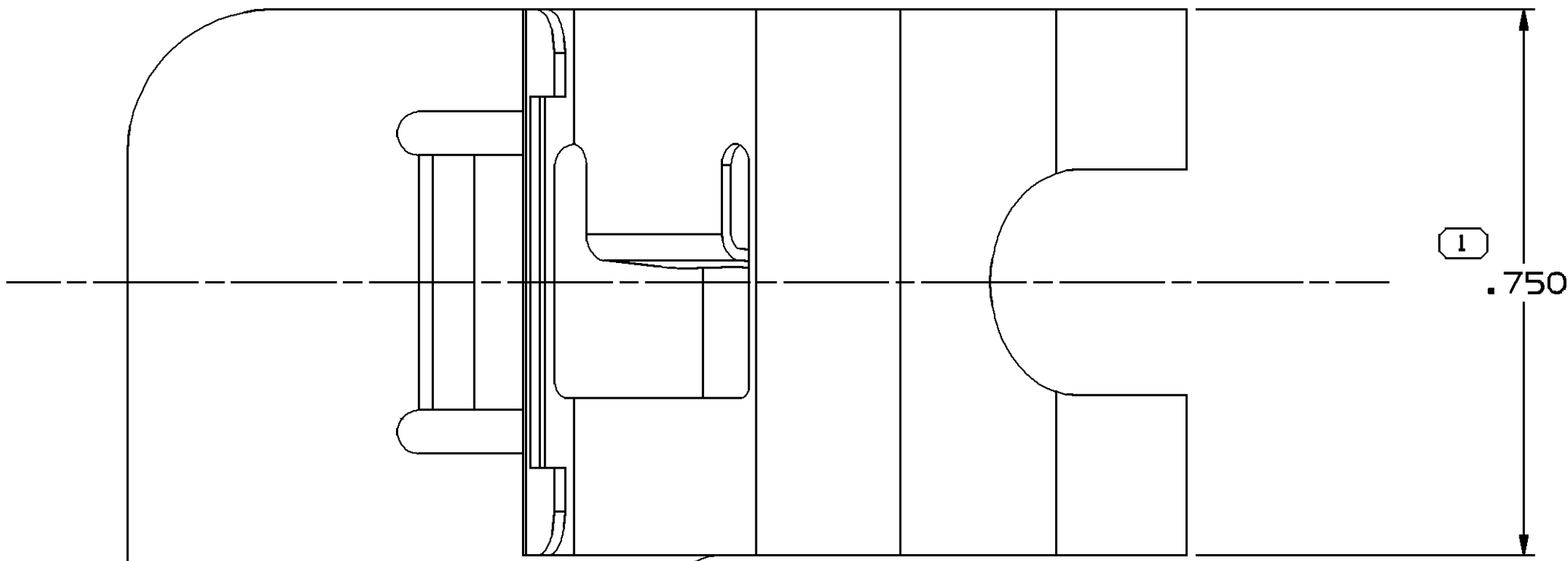


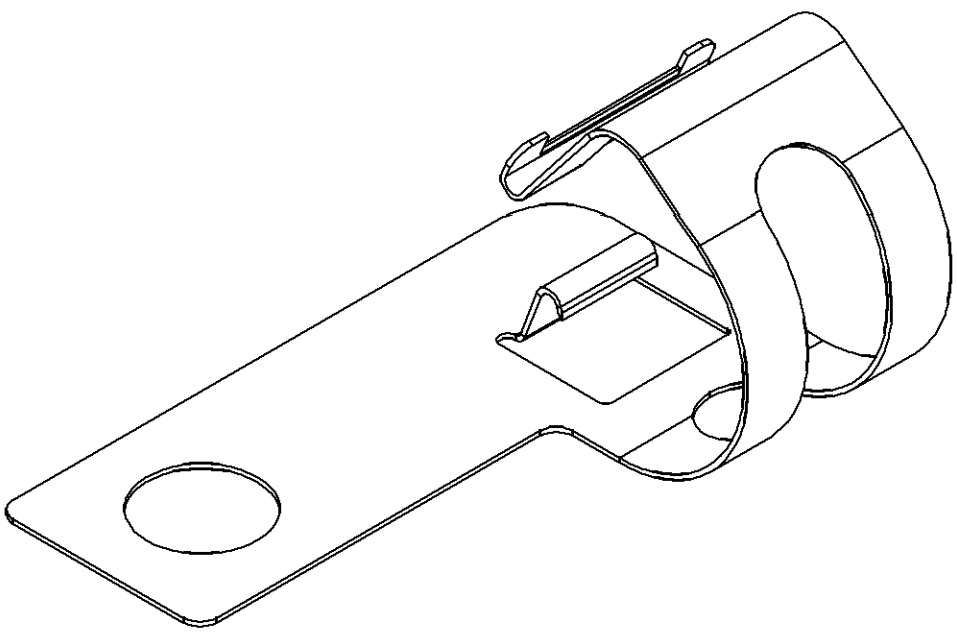
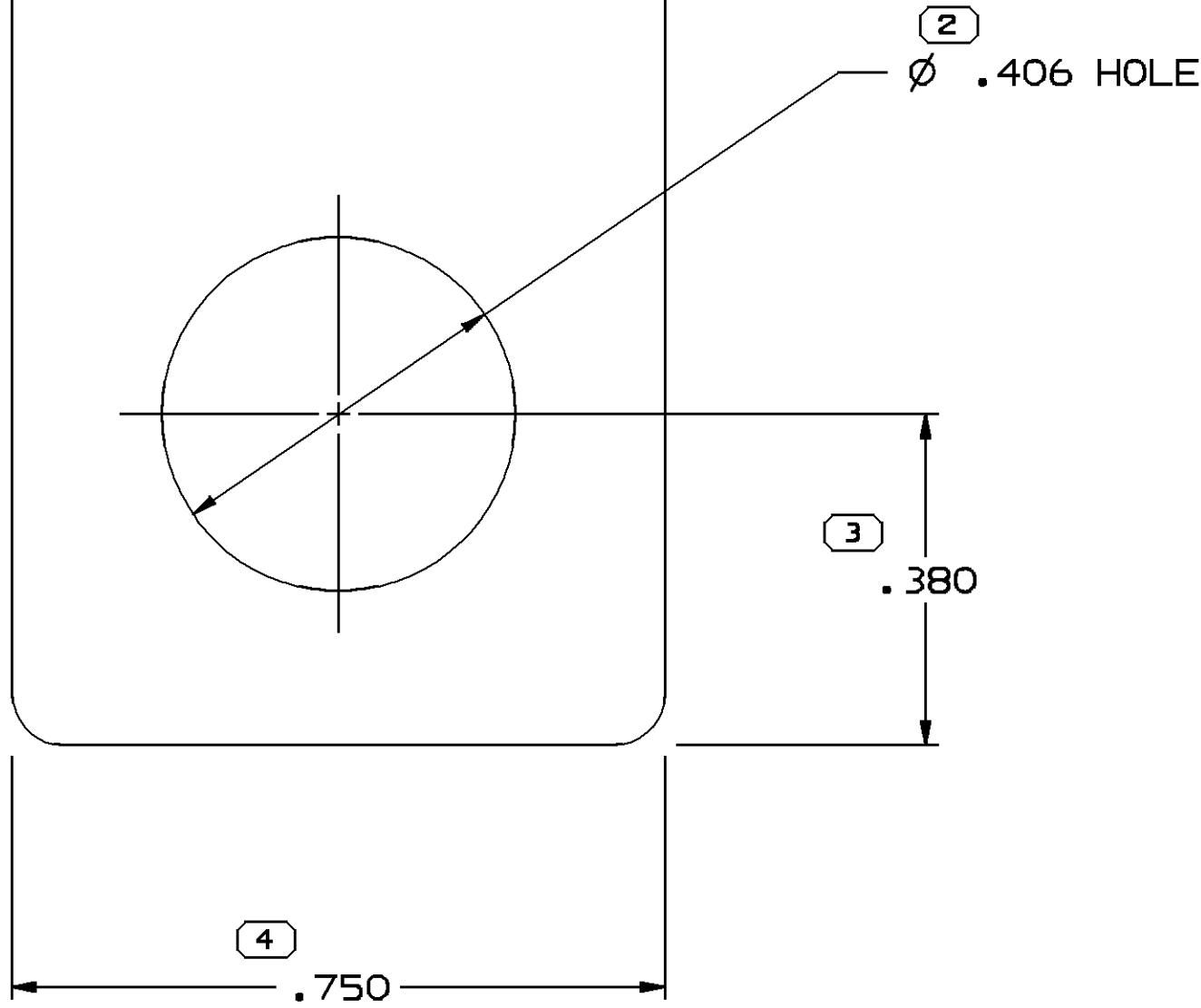
SYMBOL DEFINITION		
A DIMENSION WITHOUT AN INSPECTION REPORT SYMBOL □ DOES NOT REQUIRE INSPECTION. IT MAY BE CONTROLLED ON THE INDIVIDUAL COMPONENT DRAWING.	TOTAL NO OF INSPECTIONS REQUIRED	6
	LAST NO. USED	6

MISSING SYMBOLS	
NO MISSING SYMBOL NUMBER	

DWG STATUS					ZONE		REVISION HISTORY			AUTH	DR	APVD 1	APVD 2
DATE	STG	REV	N/P	CHG									
02AU04	R	01	-	-			RELEASED			257551	ESH	JVM	SAN
06JN06	R	01	AA	-			ADDED CONDUIT AND BOLT SIZE NOTE			281324	RTV	FRG	TP



CLOSED VIEW OF CLAMP



VIEW SCALE DOES NOT
REFLECT ACTUAL PART SIZE

NOTES

- UNLESS OTHERWISE SPECIFIED AND/OR INDICATED:
DIMENSIONS ARE TO FACE OF VIEW SHOWN AND
AUTOMATICALLY ROUNDED BY COMPUTER FOR INSPECTION
(SEE MATH MODEL FOR PRECISE DIMENSIONS). FOR ALL
OTHER DIMENSIONS NOT SHOWN BUT REQUIRED FOR TOOL
BUILD, SEE MATH MODEL FOR PRECISE TOOL PATH DATA.
- THIS PART TO ACCEPT 13 MM CONDUIT AND M10 BOLT.

PROCESS NOTES

- TEMPER TO ROCKWELL 15N 83-86.
- PLATE PER DX551245-P ZINC WITH CLEAR TRIVALENT CHROME
& TOPCOAT. RELIEVE HYDROGEN EMBRITTELEMENT FOR 4 HRS
AT 375-450 °F

4 PROCESS SENSITIVE DIMENSION		
DIMENSIONS ENCLOSED IN () INDICATE REFERENCE DIMENSIONS AND NO TOLERANCE LIMITS ARE ESTABLISHED		
DIMENSIONAL RANGE (IN)	CHART	J
FROM 0		
TO .500	>.500	
TOLERANCE UNLESS OTHERWISE SPECIFIED		
±.005	±.010	
ANGULAR TOLERANCE ±2°		

DWG TYPE	
PART DRAWING	
STYLE	
VOLUME (CM ³)	DISTR CODE
	D
UNLESS OTHERWISE SPECIFIED THIS DOCUMENT IS IN ACCORDANCE WITH ASME Y14.5M-1994 AS AMENDED BY THE 2018 GLOBAL DIMENSIONING AND TOLERANCING ADDENDUM-2001. SEPARATE PATTERNS OF FEATURES MAY BE DIMED SEPARATELY REGARDLESS OF DATUM REFERENCES.	
ALL DIMENSIONS ARE IN INCHES	
REFERENCE	
THIRD ANGLE PROJECTION	DO NOT SCALE
USE MATH DATA	UNIGRAPHICS

DELPHI													
DELPHI PACKARD ELECTRIC SYSTEMS													
WARREN, OH													
DR						DATE							
APVD1 E. SALINAS						13AU04							
APVD2 J. VILLAMIL						23AU04							
APVD3 S. NORLING						27AU04							
APVD4													
APVD5													
SUBSTANCES OF CONCERN AND RECYCLED CONTENT PER DELPHI 10949001													
MATERIAL .016 THK SAE-1050 C.R. STEEL													
DRAWING NAME MOUN CLAMP CDT 13MM													
DRAWING NUMBER 15495890													
SIZE A1		SCALE 5:1		FRAME NO 1 OF 1		SHEET NO 1 OF 1		STG R		REV 01		N/P AA	

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