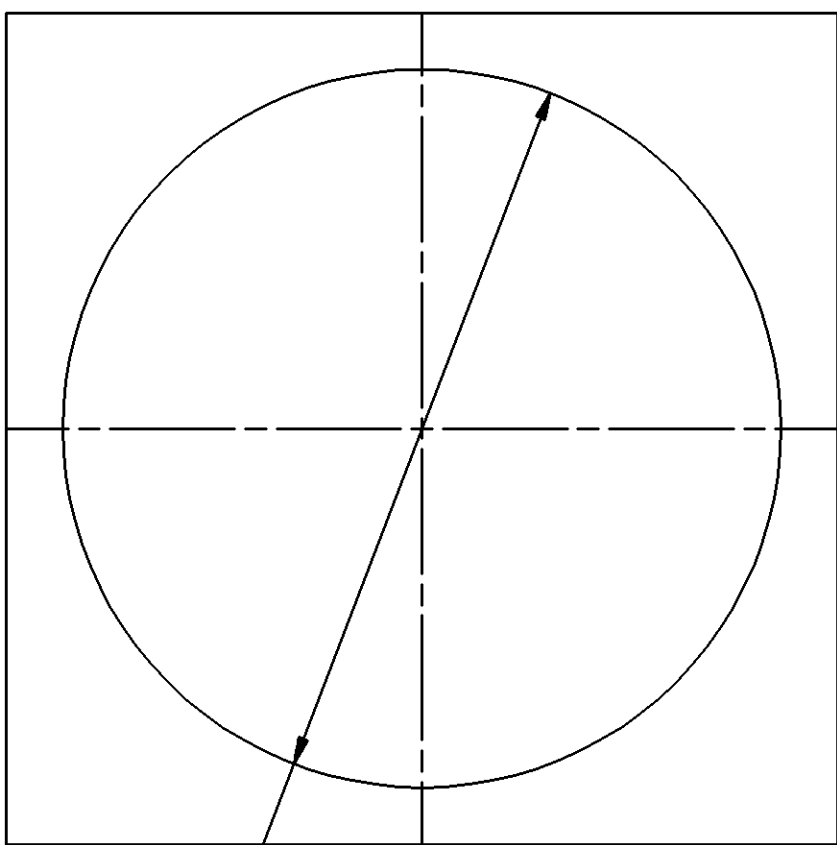
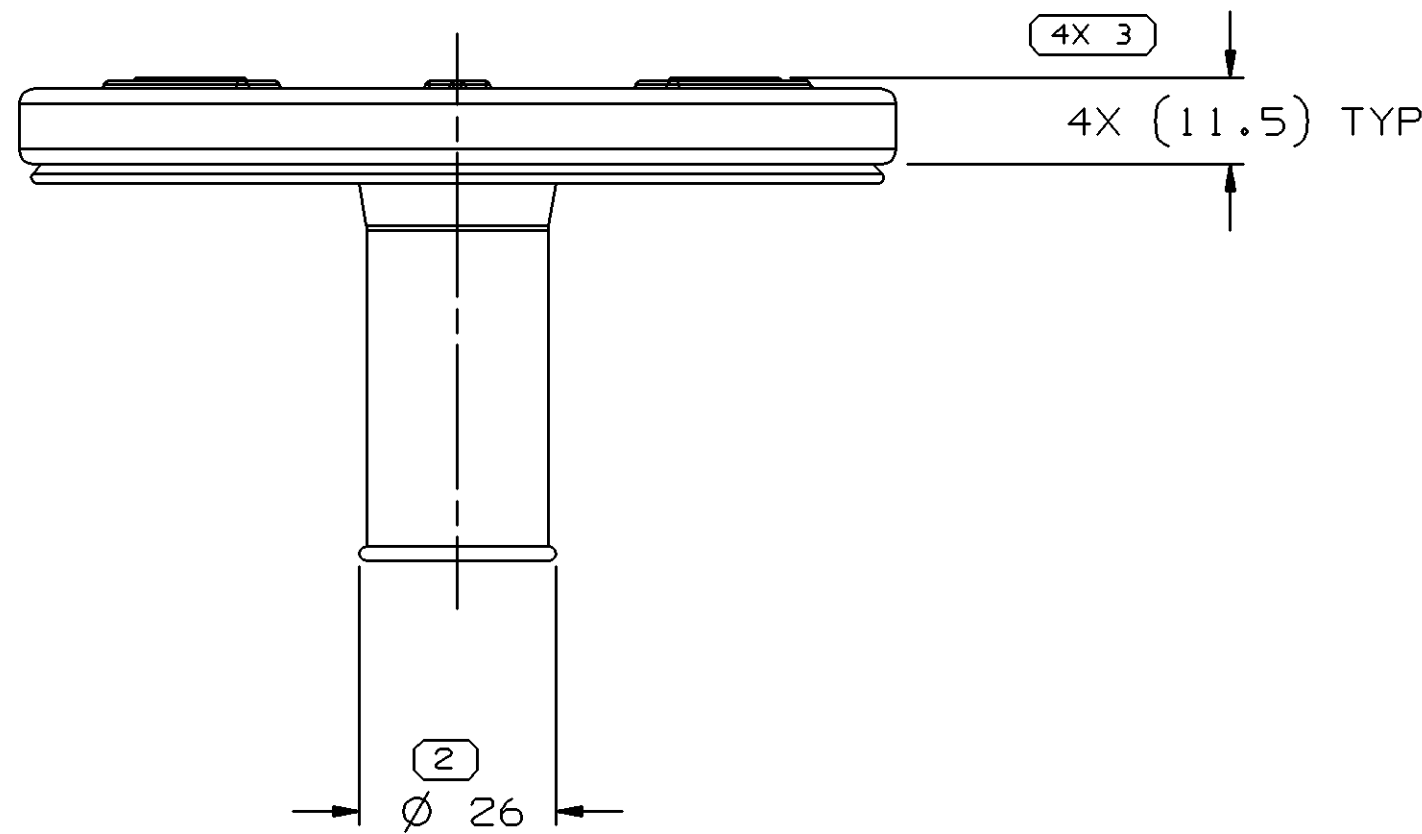
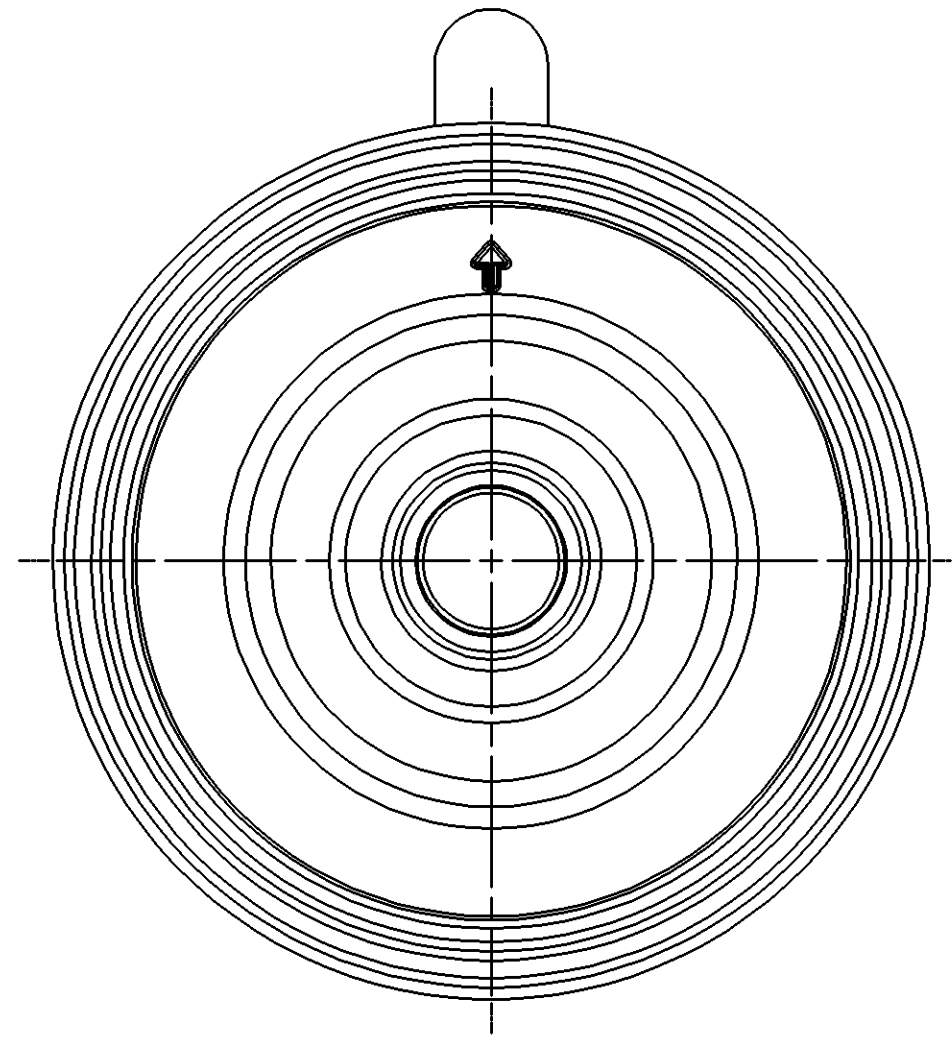
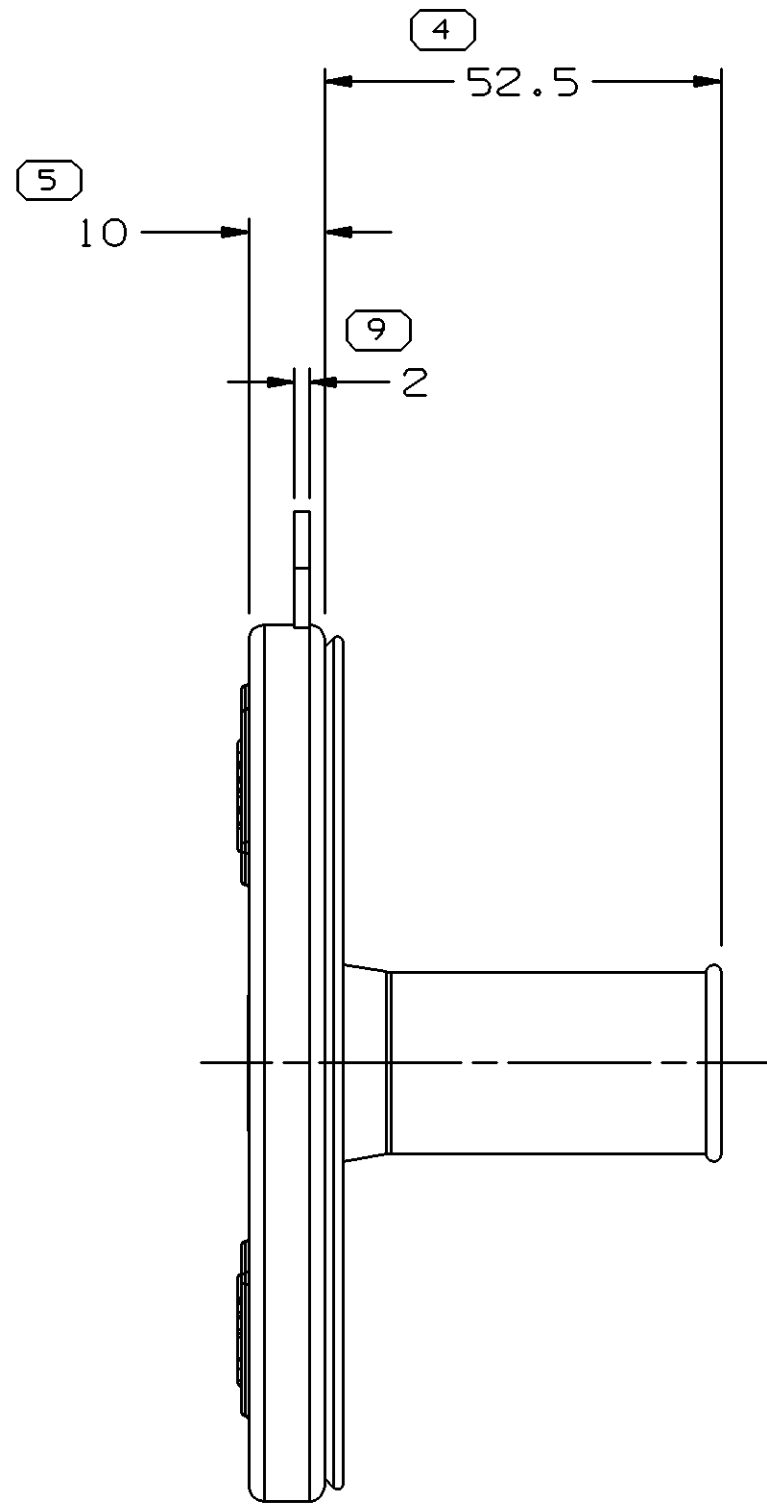
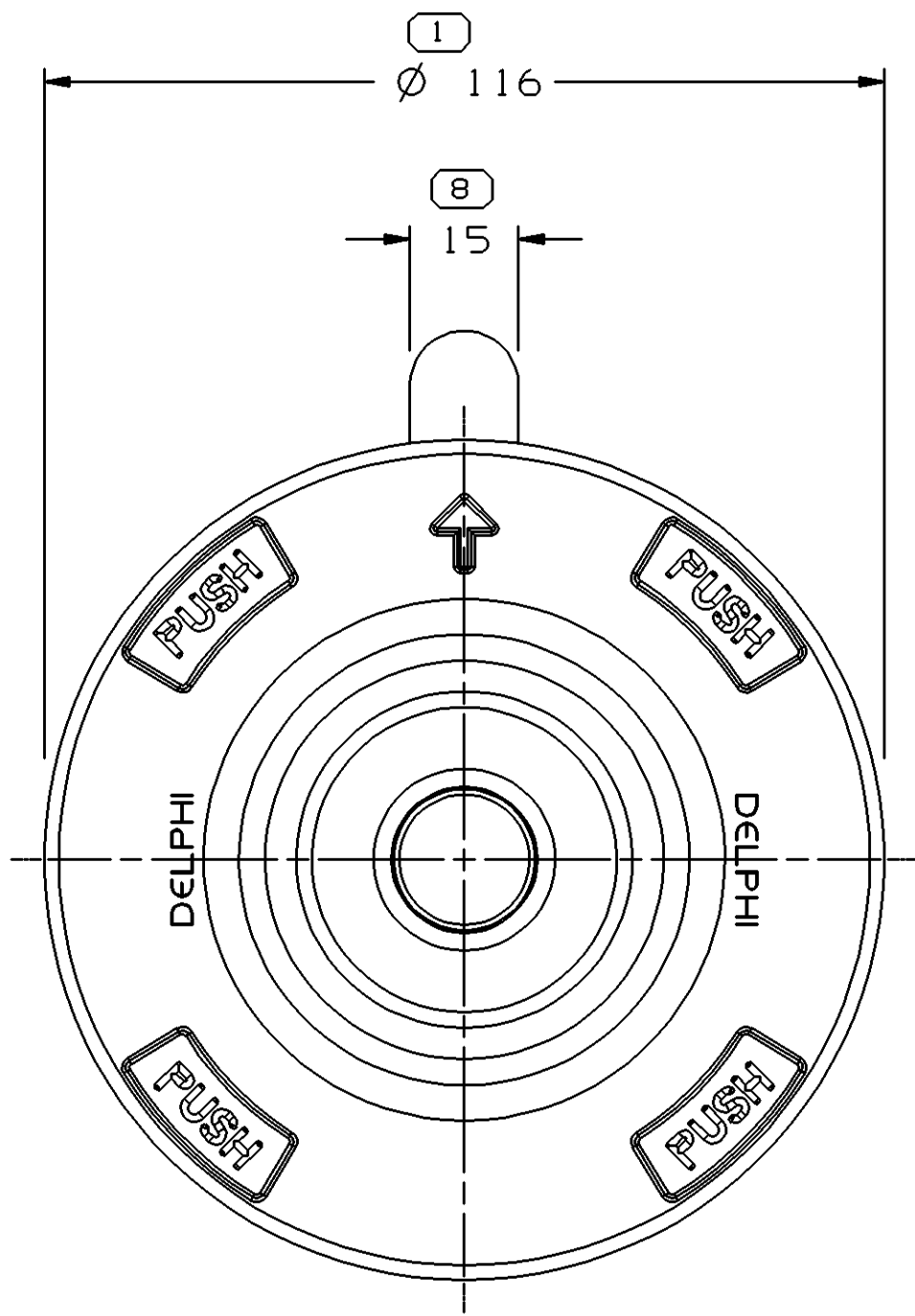




SHEET METAL VIEWS
INSPECTION SYMBOLS SHOWN IN THESE
VIEWS ARE FOR REFERENCE ONLY



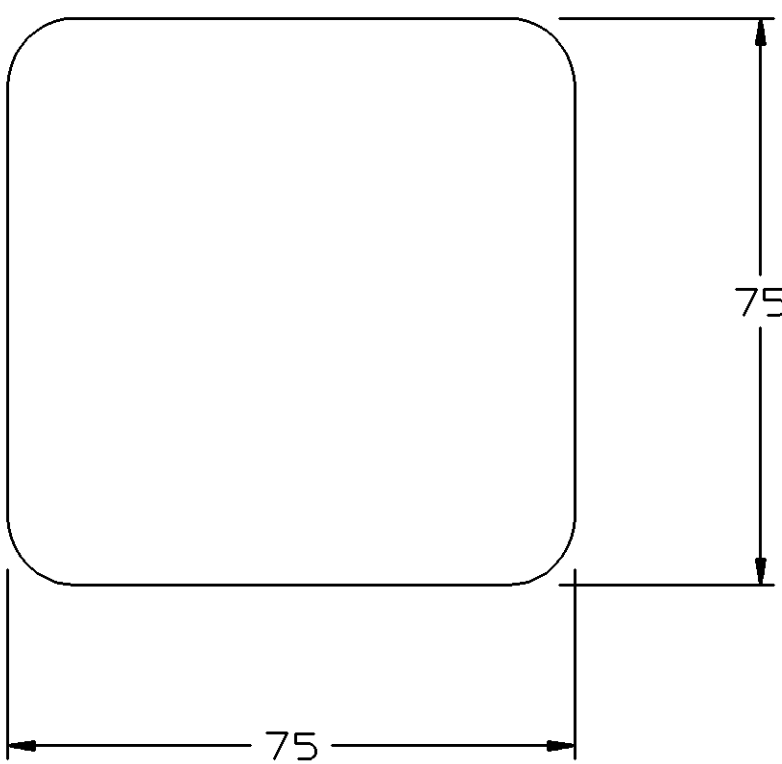
NOTES

- UNLESS OTHERWISE SPECIFIED AND/OR INDICATED:
DIMENSIONS ARE TO FACE OF VIEW SHOWN AND
AUTOMATICALLY ROUNDED BY COMPUTER FOR INSPECTION
(SEE MATH MODEL FOR PRECISE DIMENSIONS). FOR ALL
OTHER DIMENSIONS NOT SHOWN BUT REQUIRED FOR TOOL
BUILD, SEE MATH MODEL FOR PRECISE TOOL PATH DATA.
- REFERENCE MATING COMPONENTS OR EQUIVALENT:
RETAINER J5404588
- PART IS SYMMETRICAL ABOUT CENTERLINES EXCEPT AS NOTED.
- SEALING SURFACES MUST BE FREE OF SINKS, NFO'S, VOIDS,
KNIT/FLOW LINES, ETC.

PROCESSING NOTES

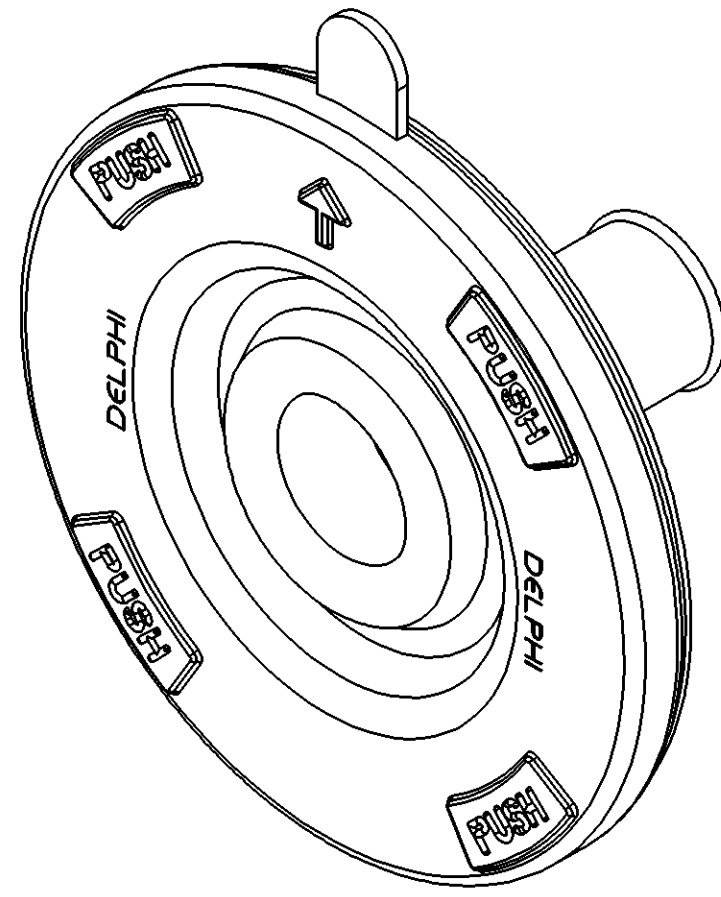
- THE FOLLOWING NUMBER IS TO BE PUT ON THE PRODUCT
DRAWING AS THE MAXIMUM ALLOWABLE STRETCH DIMENSION: 75MM
AS MEASURED IN THE FOLLOWING FASHION:

MAXIMUM ALLOWABLE
DIMENSION OF STRETCHED
GROMMET NECK WHEN USING
A 4 BILL SPREADER



SYMBOL DEFINITION				MISSING SYMBOLS	
A DIMENSION WITHOUT AN INSPECTION REPORT SYMBOL DOES NOT REQUIRE INSPECTION. IT MAY BE CONTROLLED ON THE INDIVIDUAL COMPONENT DRAWING.				NO MISSING SYMBOL NUMBER	
TOTAL NO OF INSPECTIONS REQUIRED				12	
LAST NO. USED				9	

DATE		STG	REV	N/P	CHG	ZONE	REVISION HISTORY		AUTH	DR	APVD	APVD
14MY03		R	01	-	-		RELEASED		239865	TLD	TLD	JS
16FE05		R	01	AA	-		ADDED PROCESSING NOTES AND REVISED MAT'L SPEC		264730	RTV	JVM	JAS



DIMENSIONAL RANGE (MM)		CHART	C
FROM	TO		
> 5	> 25	> 60	> 80
25	60	60	80
60	80	80	100
80	100	100	120
100	120	120	140
120	140	140	160
140	160	160	180
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5380	5400	5400	5420

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