

TYP	PART-NO.:
1	13834606

TYP	PART-NO.:
2	13834605

TYP	PART-NO.:	PART-REV	DATE	CABEL Ø	MATERIAL	WERKSTOFF	STW	RAL
1	13834606	01	01.JUL10	---	LSR 50 SHORE 2% DLU	5012		
2	13834605	01	01.JUL10	1.4 - 1.6 MM	LSR 50 SHORE 2% DPN	3011		

REMARKS:

- NOT DIMENSIONED GEOMETRY HAS TO BE TAKEN FROM THE CORRESPONDING 3D DATA-FILE
- MAXIMUM DRAFT ANGLE 0° 30'
- MATERIAL SPECIFICATION: SILICON, AUTOLUBRICATION 50 SHORE 2% OIL
- SEALING AREA - RIBS MUST BE FREE OF FLASH, WITHOUT PARTING LINES, CUTS, SINKS, VOIDS AND KNOT.

BEMERKUNGEN:

- NICHT BEMASSTE GEOMETRIEN SIND DEN ENTSPRECHENDEN 3D DATENFILE ZU ENTHNEHMEN
- ZULAESSIGE ENTFORMUNGSSCHRAEGE MAX. 0° 30'
- WERKSTOFF: SILIKON, SELBSTSCHMIEREND 50 SHORE 2% OEL
- DICHTFLAECHEN - RIPPEN MUSSSEN GRATFREI, OHNE TRENNLINIEN, EINFALL, LUECKEN SCHRITTE UND KERBEN SEIN.

VALIDATION BASED ON QTS

- PRESSURE LEAK TEST BASED ON THERMAL AGE AND SHOCK 0.5 BAR/30°
- THERMAL AGE IN 300h 150°
- THERMAL SHOCK 300 CYCLES

VALIDATION ANGELEHNT AN QTS

- WASSERDRUCK-DICHTGKEITS-TEST ANGELEHNT AN THERMISCHER ALTERUNG UND SCHOCK 0.5 BAR/30°
- THERMISCHE ALTERUNG 300h 150°
- THERMISCHER SCHOCK 300 ZYKLEN

DATE	STATUS	REVISION	ZONE	REVISION HISTORY	AUTH	DR	APPROV	APPROV
01.JUL10	R	01		INITIAL RELEASE / SPSTREICHUNG			A. SEN	J. SCHATTLING
21.JUL11	R	01	AB	INFORMATION ABOUT VALIDATION NEEDED INFORMATION NEEDED FOR VALIDATION NEEDED			V. KAS	M. HOR
			AB	INFORMATION ABOUT VALIDATION NEEDED INFORMATION NEEDED FOR VALIDATION NEEDED			S. KAS	V. KAS

SCALE / MASSSTAB:
1:1

SCALE / MASSSTAB:
5:1

KEY PRODUCT CHARACTERISTICS

SAFETY/COMPLIANCE	FIT/FUNCTION	TOTAL ON DRAWING	D
S/C CHECKPOINTS	F/F CHECKPOINTS	LAST NO. USED	D

NO & TYPE	DESCRIPTION	RATIONALE	PTS	ZONE
1	SAFETY/COMPLIANCE			
2	FIT/FUNCTION			

SHARP CORNER TOLERANCE

R 0.2 MAX. / R 0.1 MAX.

DO NOT SCALE

USE MATH DATA

DELPHI
D. SELL'S REPORT

DELPHI DEUTSCHLAND UND DASH
D-42119 REPERTAL

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DIESE ZEICHNUNG IST EIGENTUM VON DELPHI CORPORATION. KEINE RECHTIGKEITEN ZUR NUTZUNG FÜR ANDERE ZWECKE ALS FÜR DIE ANBESTELLUNG VON DELPHI TEILEN UND MATERIALIEN AN DELPHI CORPORATION ZU NUTZEN.

DR	DATE
A. SENEL	30.JUL10
J. SCHATTLING	01.JUL10
M. SIKORA	15.SEP10

SINGLE WIRE SEAL / CAVITY PLUG

EINZELDRAHTDICHTUNG / BLINDSTOPFEN

PRINTING NUMBER
13834607

SIZE	SCALE	FRAME NO	SHEET NO	STW	REV	APP
A2	10:1	1 OF 1	1 OF 1	R	01	AB

Mouser Electronics

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