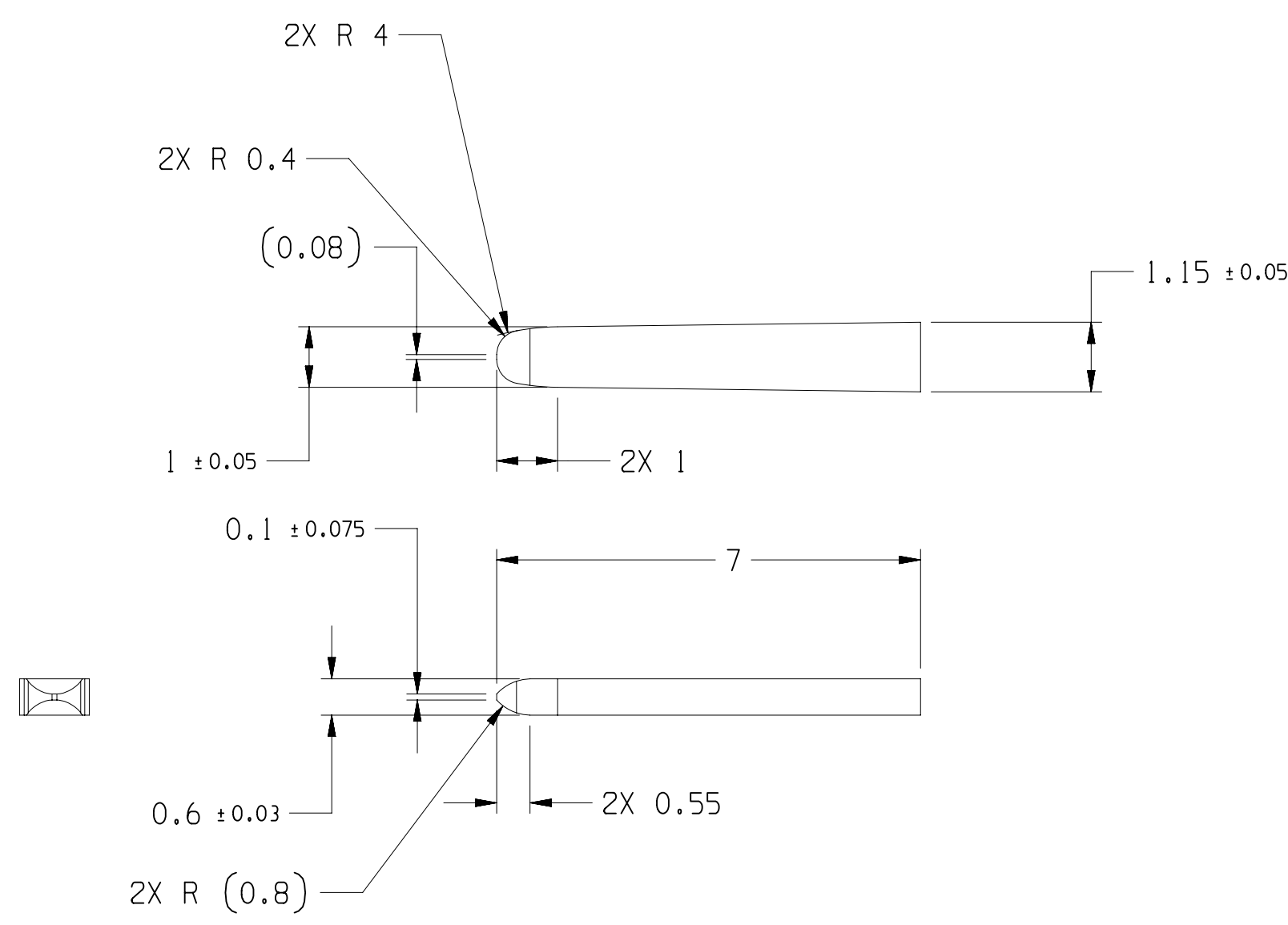
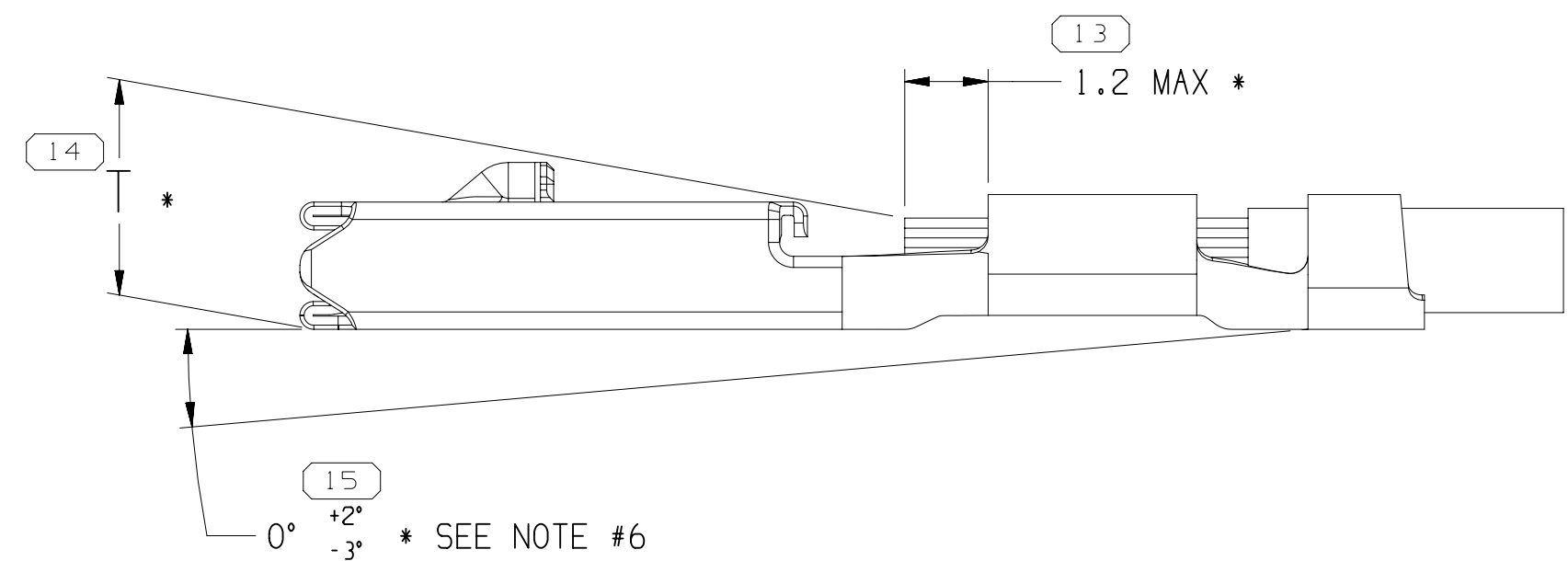
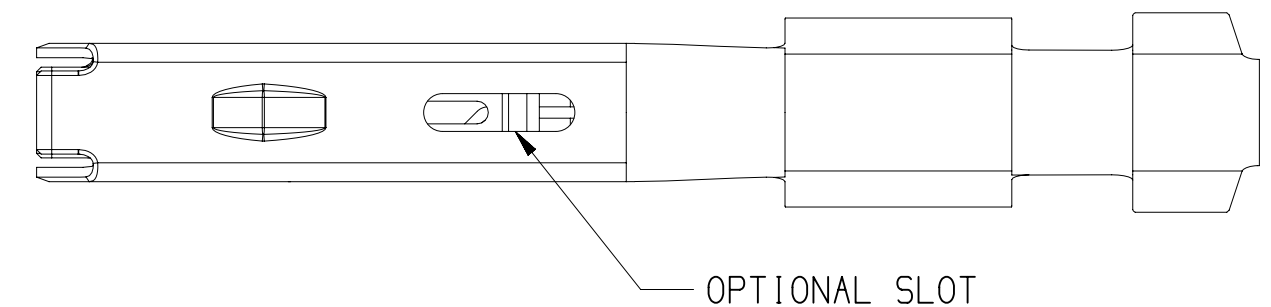
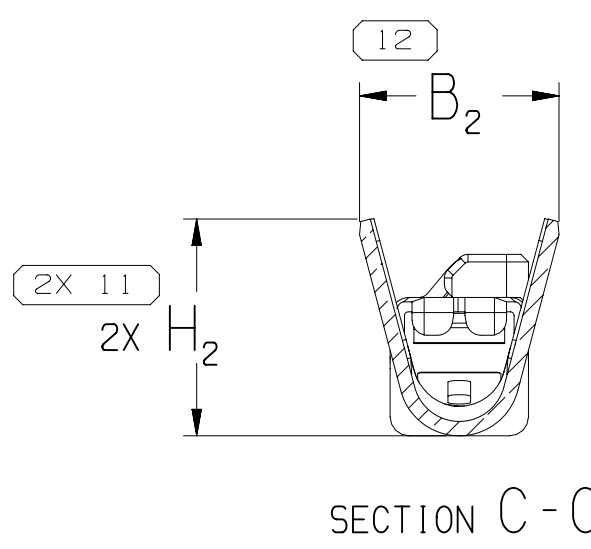
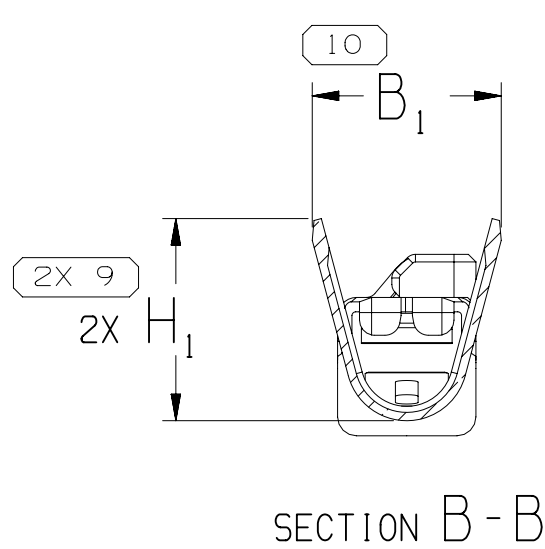
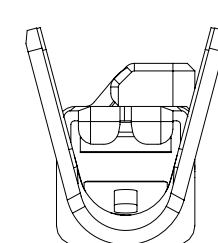
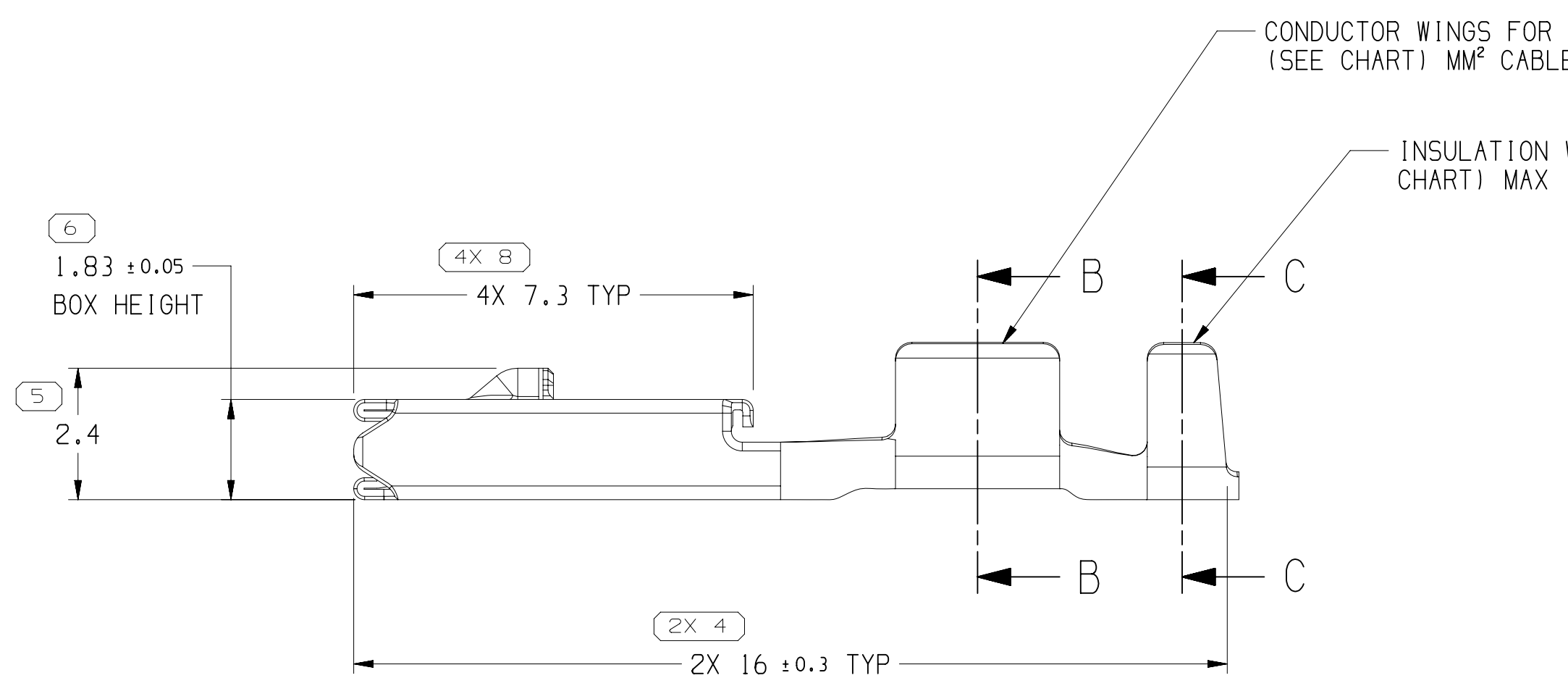
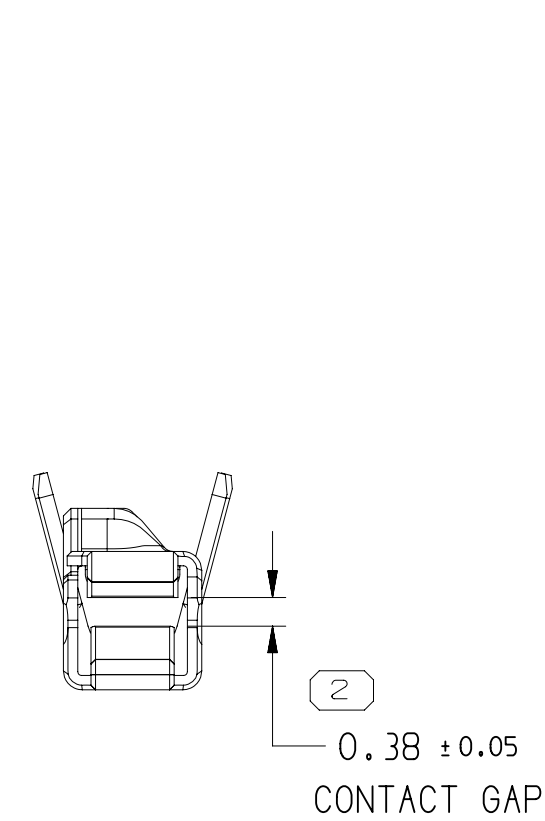
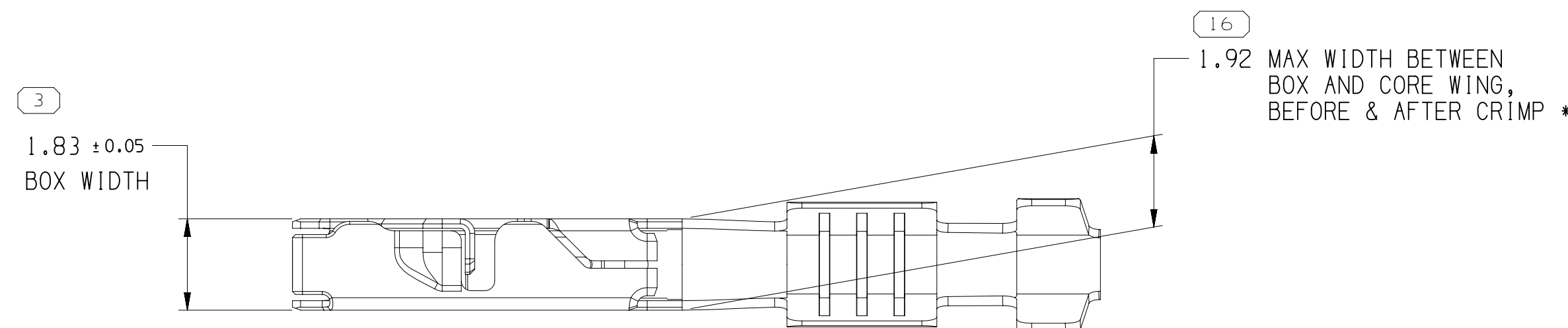
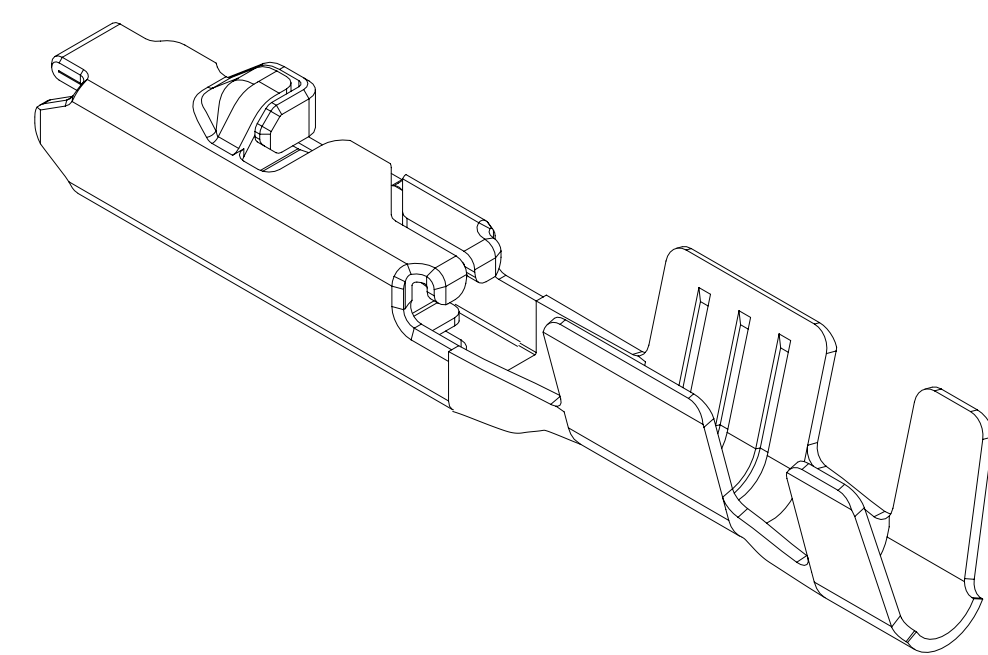




RECOMMENDED MATING BLADE CONFIGURATION
SCALE 10:1



TERMINAL, CABLE CRIMP ALIGNMENT & POSITION



NOTES

- UNLESS OTHERWISE SPECIFIED AND/OR INDICATED:
 - DIMENSIONS ARE TO FACE OF VIEW SHOWN AND AUTOMATICALLY ROUNDED BY COMPUTER FOR INSPECTION (SEE MATH MODEL FOR PRECISE DIMENSIONS). FOR ALL OTHER DIMENSIONS NOT SHOWN BUT REQUIRED FOR TOOL BUILD, SEE MATH MODEL FOR PRECISE TOOL PATH DATA.
- RECOMMENDED MATING BLADE THICKNESS 0.6±0.03 MM OR 0.64±0.03 MM. RECOMMENDED MATING BLADE WIDTH NOT TO EXCEED 1.2 MM AND NO LESS THAN 0.61 MM.
- MAXIMUM CURRENT CAPACITY IS 10 AMPS WITH 0.8 MM² COPPER CABLE.
- CRIMP DIMENSION FROM THE BACK OF THE CORE WING (INCLUDES THE FLARE OUT FROM THE CORE WING) TO THE END OF THE INSULATION WING.
 - 2.05 MM MAX WIDTH, 2.1 MM MAX HEIGHT FOR CABLE SIZE UP TO 1.9 MM O.D.
 - 2.35 MM MAX WIDTH, 2.40 MM MAX HEIGHT FOR CABLE SIZE BETWEEN 1.86 TO 2.25 MM O.D.
 - 2.67 MM MAX WIDTH, 2.67 MM MAX HEIGHT FOR CABLE SIZE BETWEEN 2.25 TO 2.40 MM O.D.
- DENOTES DIMENSIONS MADE AT CUT-OFF & CRIMP DIE.
- PLUS ANGLE IS WING BOTTOM SURFACE ROTATED COUNTERCLOCKWISE AGAINST THE BOX BOTTOM SURFACE.
- DO NOT PROBE, TEST OR OTHERWISE CONTACT THE INTERIOR REGION (THE SPRING OR ANY MOVING PART) OF THIS TERMINAL. SEVERE DAMAGE CAN OCCUR, COMPROMISING THE PERFORMANCE OF THE ELECTRICAL INTERFACE.

PART NO	REV	N/P	MAT'L SIZE	MAT'L SPEC	CONTACT PLATING	CONTACT PLATING I.D.	SIZE (MM²)	ID	DIA	B ₁ ±0.2	B ₂ ±0.3	(H ₁)	(H ₂)	T MAX
35410016	01	AA	0.19 X 26.78	COPPER ALLOY	TIN/SILVER	SN	0.35	22	1.2 - 1.7	1.8	2.4	1.75	2.4	1.4
35072393	01	AB	0.19 X 26.78	COPPER ALLOY	TIN/SILVER	SN	0.8 - 1	17	1.86 - 2.4	2.5	2.8	2.7	2.8	1.6
35072392	01	AB	0.19 X 26.78	COPPER ALLOY	TIN/SILVER	SN	0.75 - 0.8	18	1.7 - 1.9	2.5	2.5	2.7	2.5	1.5
35072391	01	AC	0.19 X 26.78	COPPER ALLOY	TIN/SILVER	SN	0.5	21	1.4 - 1.9	2	2.4	2.1	2.4	1.4

FROM	TO	TOLERANCE UNLESS OTHERWISE SPECIFIED	ANGULAR TOLERANCE ±2°
0	12	±0.1	±0.2
12	16	±0.2	±0.3

THIRD ANGLE PROJECTION	DO NOT SCALE	USE MATH DATA
1	1	1

• APTIV •	
CONNECTION SYSTEMS	
WARREN, OH	
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DR	DATE
APVD1: LUIS VILLARREAL	28FE19
APVD2: ROBERT B. SNADER	01MR18
APVD3: ROBERT B. SNADER	01MR18
APVD4	
APVD5	
SUBSTANCES OF CONCERN AND RECYCLED CONTENT PER APTIV 10949001	
MATERIAL: SEC CHART	
DRAWING NAME: TAXI TERM F OCS 1.2	
DRAWING NUMBER: 13543112	
SIZE: A0	SCALE: 10:1
FRAME NO: 1	SHEET NO: 8 OF 8
STG: R	REV: 06

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