

APTIV
D - 42119 WUPPERTAL

8 7 6 5 4 3 2 1

DATE STG REV N/P CHG ZONE

18AP06 R 01 -- F4

20AU07 R 02 -- F4

31AU15 R 03 -- C7

21SE17 R 03 AA C7

04JN19 R 04 --

REVISION HISTORY

INITIAL RELEASE / FREIGABE

PART-NO. / TEILE-NR. 13663330 ADDED / HINZU

33225300, 33225717, 33225718 ADDED/ HINZU

COMPANY LABEL ADDED / FIRMENZEICHEN HINZU

33225300, 33225717, 33225718 REMOVED/ ENTFERNT

DR G.FRI APVD E.CVA F.MIC

FRIMM R.GUT M.SKR

FRI GUT

M.PHI R.GUT SYS

FRI GUT

SCALE / MASZSTAB: 5:1

SCALE / MASZSTAB: 1:1

13^{+0.2}_{-0.1}

5.8

4

2.3

1.84 ± 0.05

4.3 CONTACT LEVEL

0.8

X₁

X₂

L₁

L₂

L₃

COMPANY LABEL
FIRMENZEICHEN

A - A
ONLY SECTIONAL PLANE SHOWN
NUR SCHNITTEBENE DARGESTELLT

B₁

0 ± 0.2

H₁

B - B
ONLY SECTIONAL PLANE SHOWN
NUR SCHNITTEBENE DARGESTELLT

B₂

0 ± 0.2

H₂

R₂

REMARKS:

- DIMENSIONES IN MILLIMETER
- CRIMPMANUFACTURING PARAMETERS AND TOOLING ACCORDING DELPHI SPECIFICATION
- MATERIAL CUSN 6
- ALL CRIMP TYPES SHARE SAME INTERFACEGEOMETRY
- CRIMPDIMENSIONS TO FIT CABLE TYPE FLR

BEMERKUNGEN:

- MASSE IN MILLIMETER
- CRIMPVERARBEITUNGSPARAMETER UND -WERKZEUGE ENTSPRECHEND DELPHI SPEZIFIKATION
- MATERIAL CUSN 6
- KONTAKTKOERPER FUER ALLE CRIMPTYPEN GLEICH
- CRIMPABMESSUNGEN FUER LEITUNG TYP FLR

KEY PRODUCT CHARACTERISTICS

NO & TYPE	DESCRIPTION	RATIONALE	PTS	ZONE
-	-	-	-	-
-	-	-	-	-

SAFETY/COMPLIANCE

S/C CHECKPOINTS

FIT/FUNCTION

F/F CHECKPOINTS

TOTAL ON DRAWING

LAST NO. USED

0

0

NO & TYPE

DESCRIPTION

RATIONALE

PTS

ZONE

0

0

0

12

> 12

± 0.1

± 0.2

ANGULAR TOLERANCE ± 2°

UNLESS OTHERWISE SPECIFIED

GENERAL TOLERANCES ACCORDING TO:

SEE CHART SIEHE TABELLE

GD&T ACCORDING TO:

ISO 2768 H

THIRD ANGLE PROJECTION

DO NOT SCALE

USE MATH DATA

CAD

NX

DR G.FRIMMERSDORF

APVD1 E.CVASA

APVD2 F.MICHALSKI

APVD3

APVD4

APVD5

DATE

18AP06

18AP06

18JL07

RECEPTACLE

MTS-ST 0.64

STECKHUELSE

MTS-ST 0.64

DRAWING NUMBER

1 3597857

SIZE A2

SCALE 1:1

FRAME NO 1 OF 1

SHEET NO 1 OF 1

STG R

REV 04

N/P

ARCHIVES : 26AU08

CONTROLLED DOCUMENTS ARE ONLY AVAILABLE ON THE SERVER

User: fze3351

Part: 13597857-CUS01-S01/04

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Date: 04-Jun-19

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