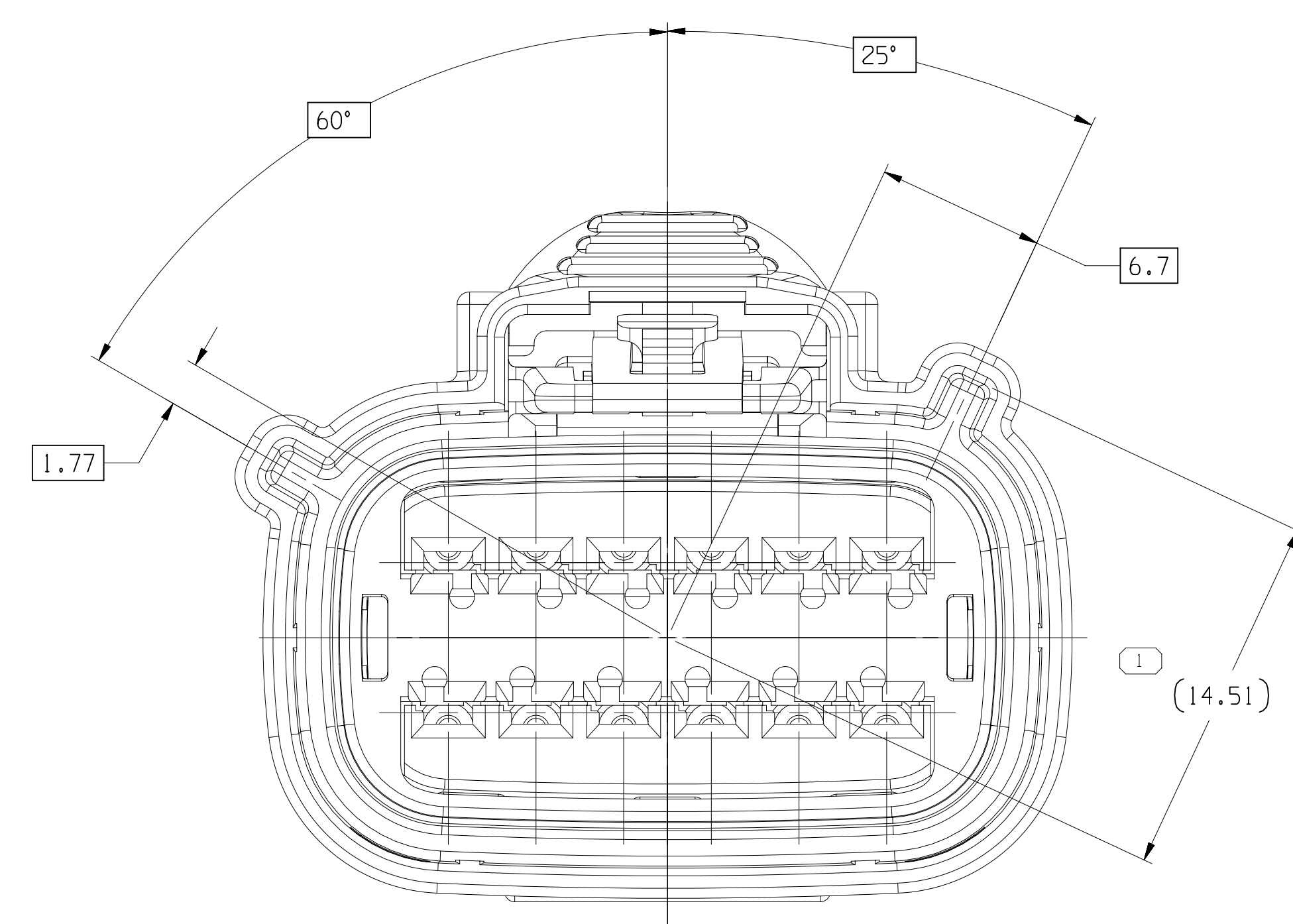
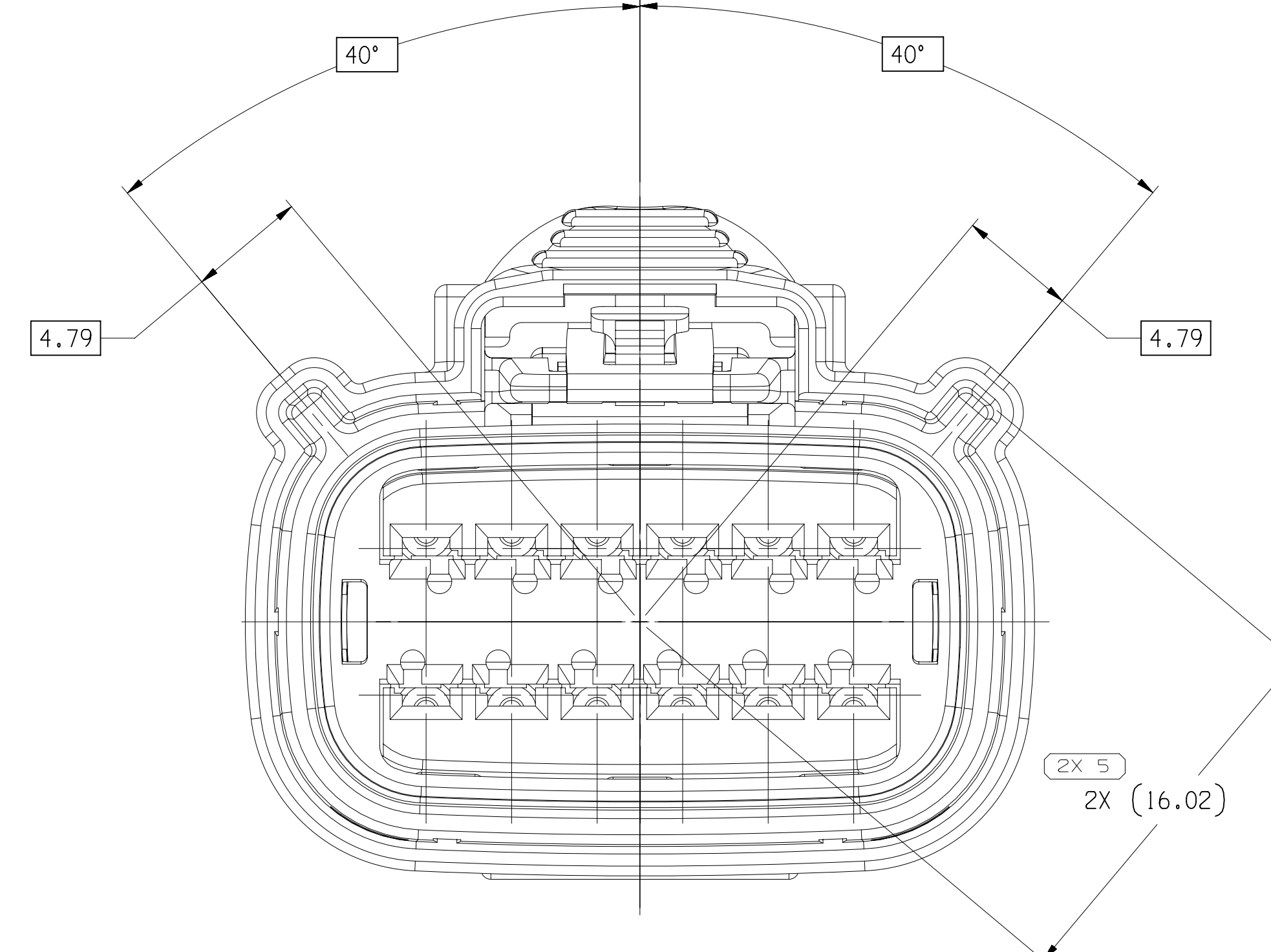
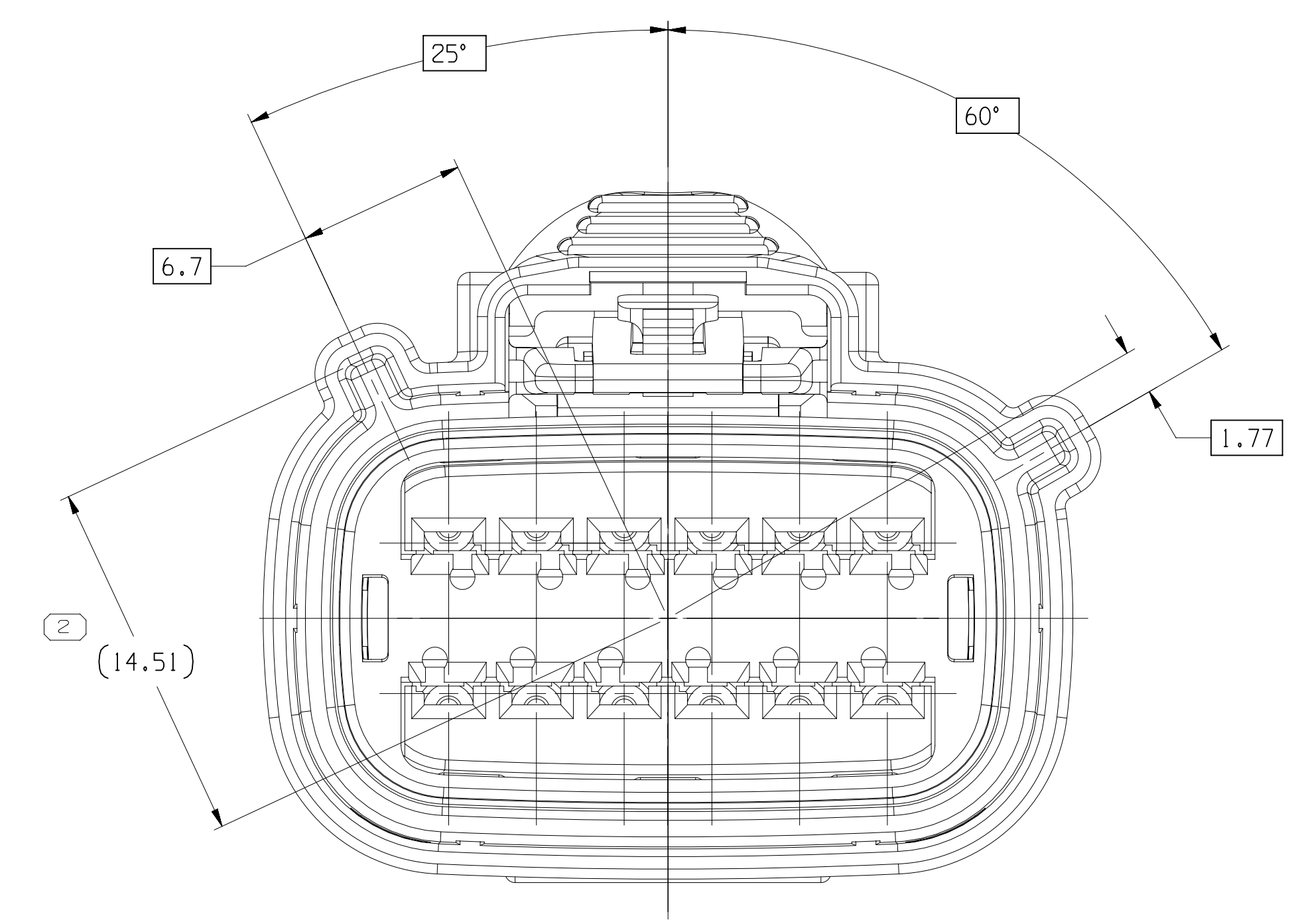
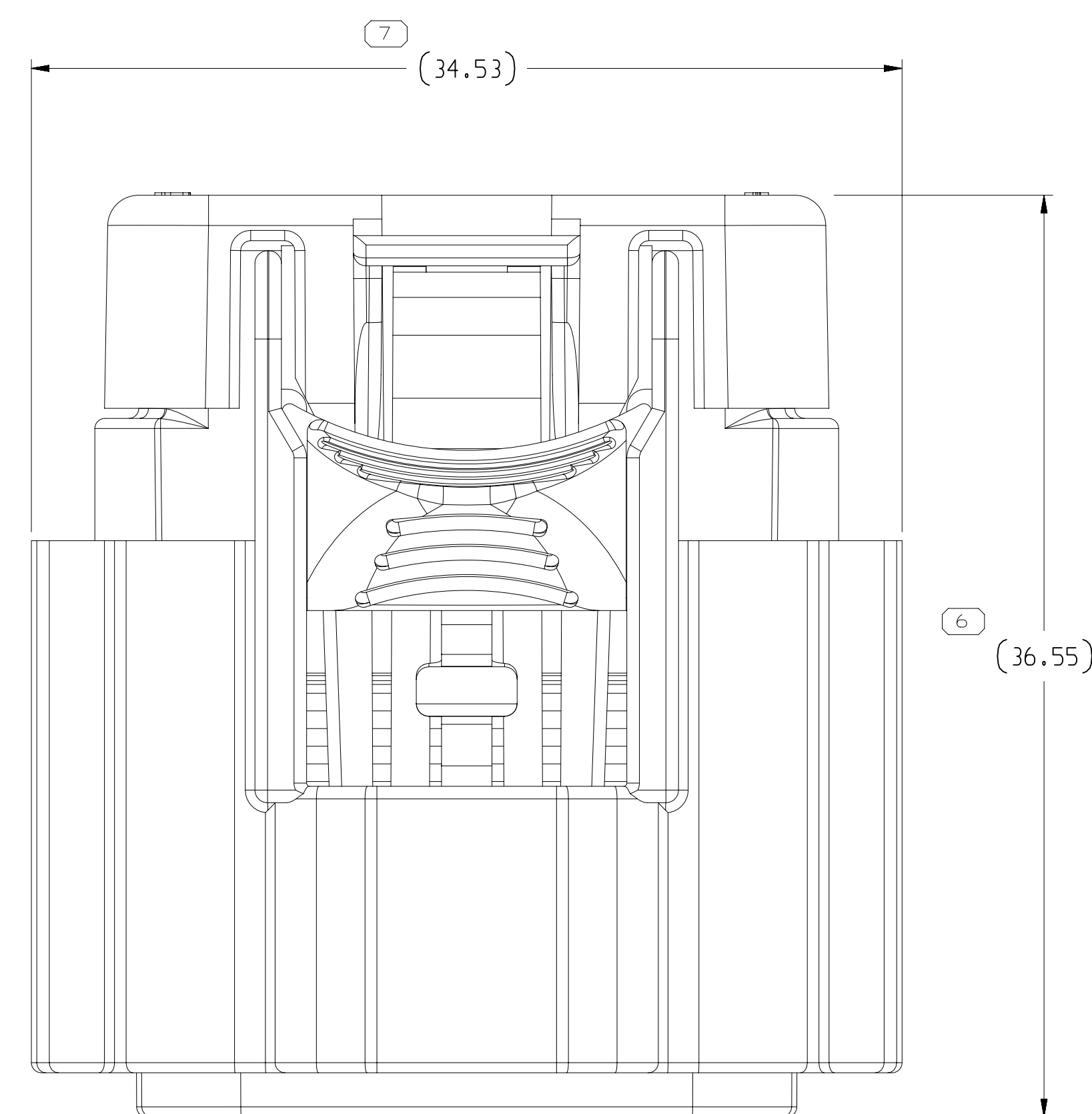




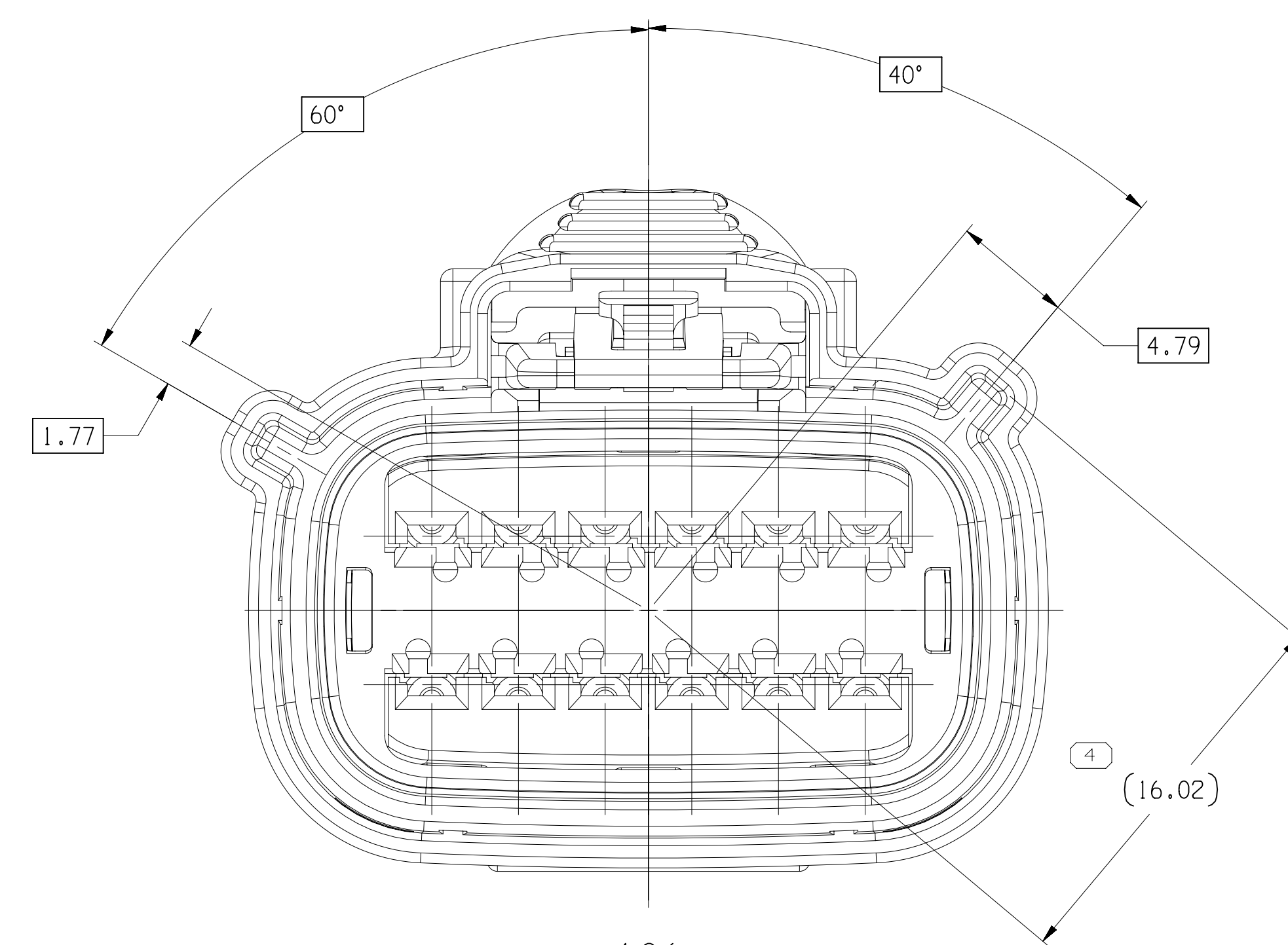
TYPE 102
SAME AS TYPE 101
EXCEPT AS SHOWN



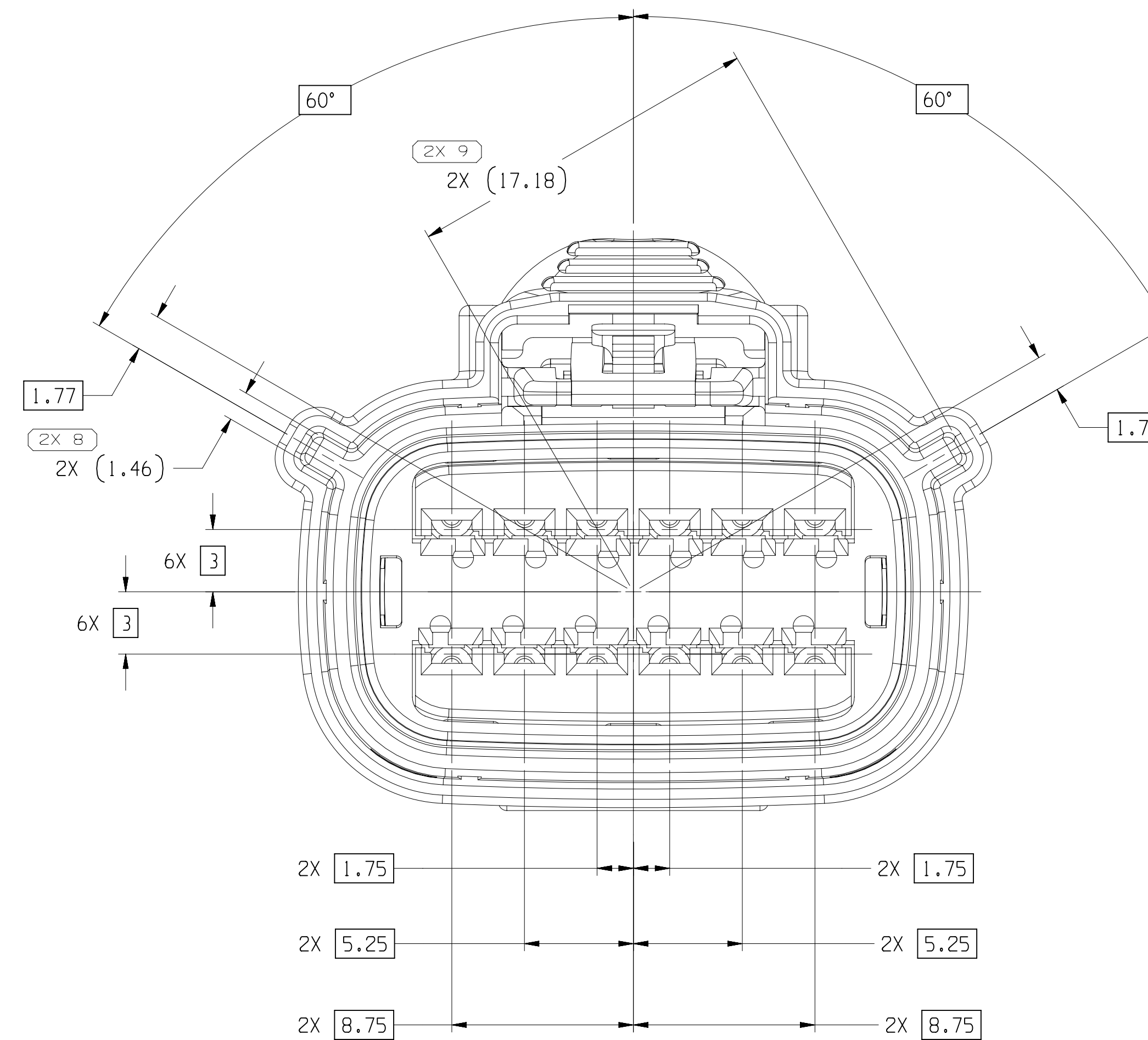
TYPE 105
SAME AS TYPE 104
EXCEPT AS SHOWN



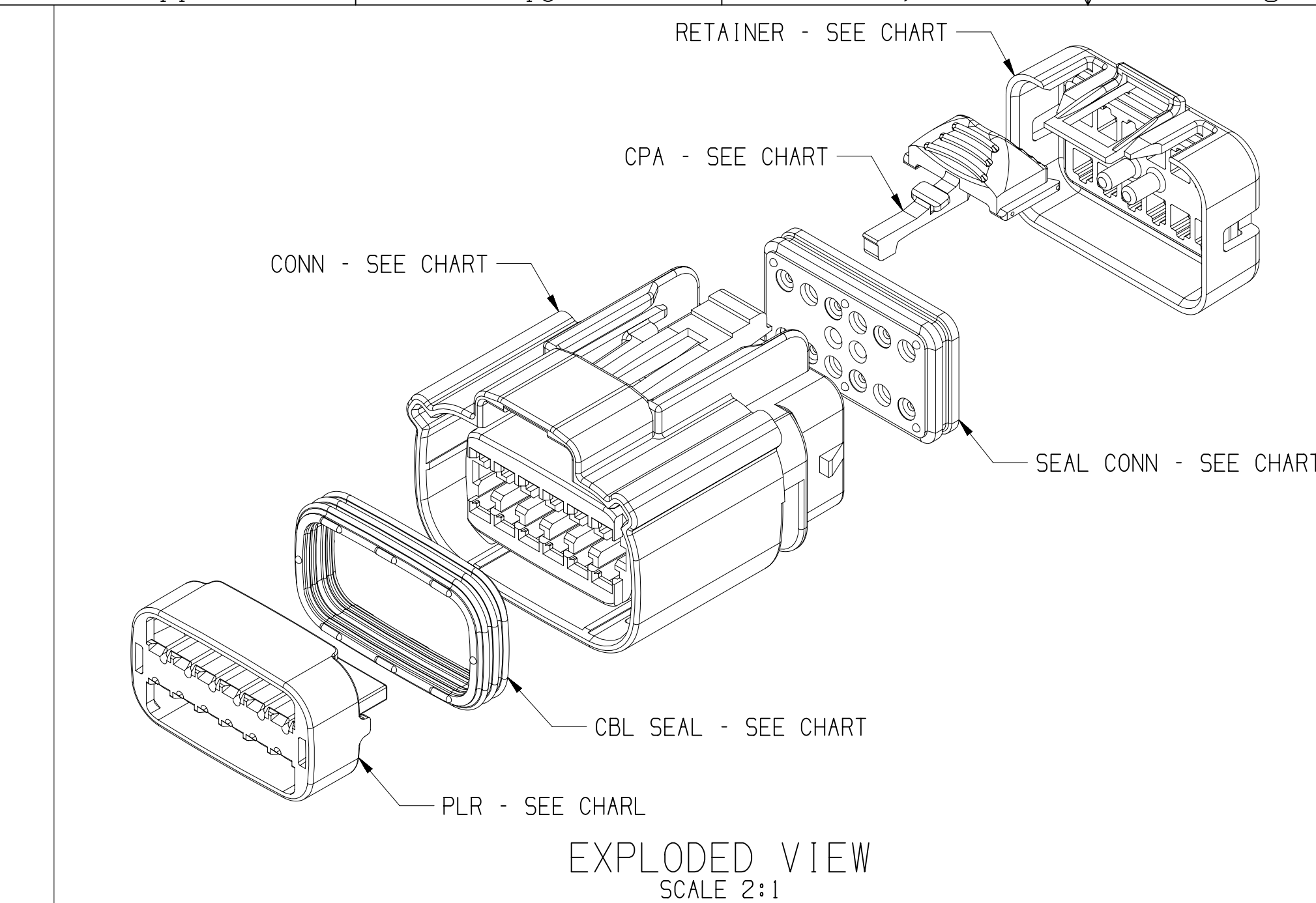
TYPE 103
SAME AS TYPE 101
EXCEPT AS SHOWN



TYPE 106
SAME AS TYPE 101
EXCEPT AS SHOWN

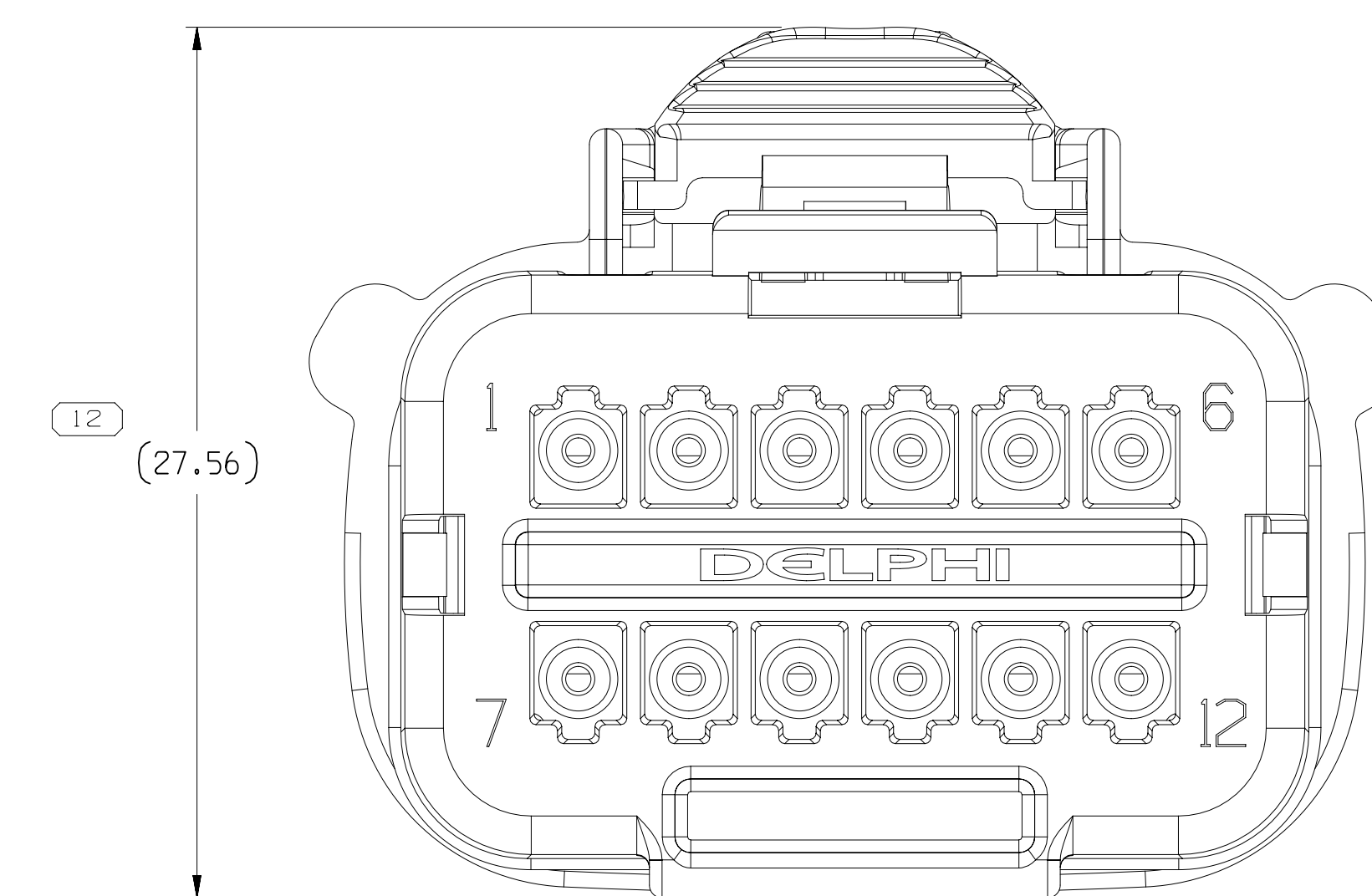
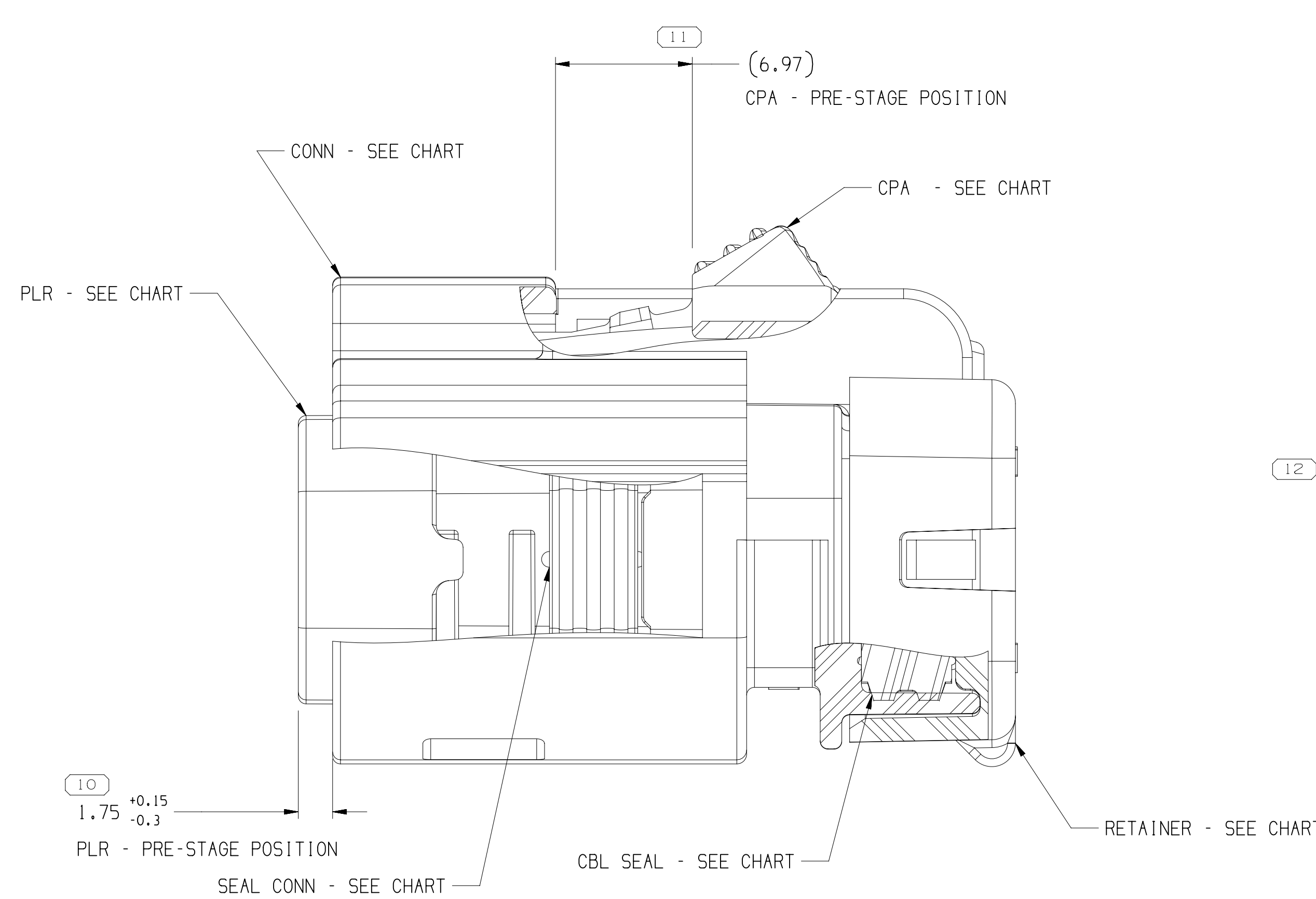
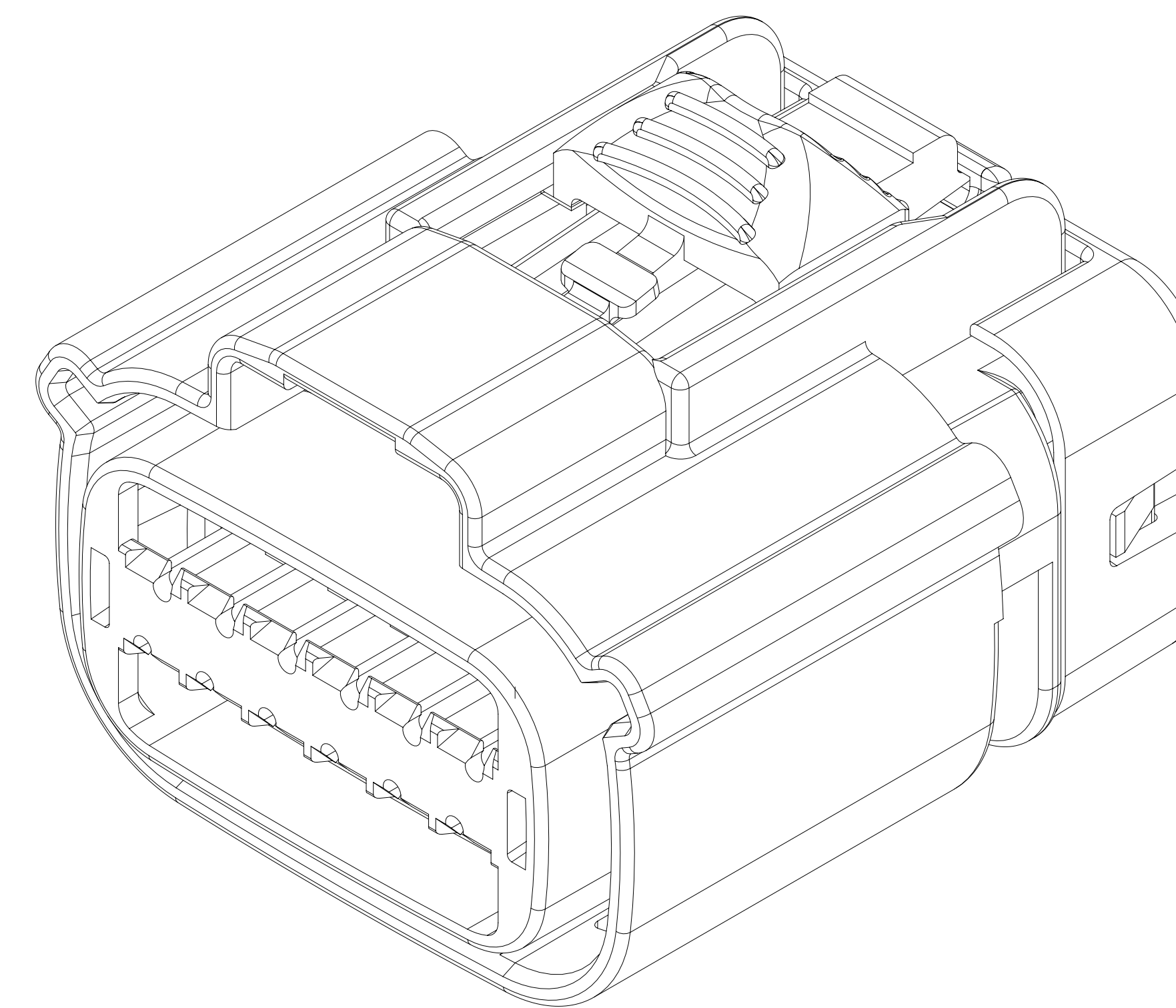


TYPE 101



A DIMENSION WITHOUT AN INSPECTION REPORT SYMBOL  DOES NOT REQUIRE INSPECTION. IT MAY BE CONTROLLED ON THE INDIVIDUAL COMPONENT DRAWING.

TOTAL NO OF INSPECTIONS REQUIRED	16
LAST NO. USED	12



1. UNLESS OTHERWISE SPECIFIED AND/OR INDICATED:
DIMENSIONS ARE TO FACE OF VIEW SHOWN AND
AUTOMATICALLY ROUNDED BY COMPUTER FOR INSPECTION
(SEE MATH MODEL FOR PRECISE DIMENSIONS). FOR ALL
OTHER DIMENSIONS NOT SHOWN BUT REQUIRED FOR TOOL
BUILD, SEE MATH MODEL FOR PRECISE TOOL PATH DATA.
2. PART IS MANUFACTURED TO GEOMETRIC TOLERANCES. CENTERLINE
DIMENSIONS ARE FOR REFERENCE ONLY.
3. SEALING CODE 4 - DESIGN WILL MEET REQUIREMENTS OF SAE/USCAR-2
CONNECTOR SYSTEM ENVIRONMENTAL TEST FLOWCHART
(PRESSURE/VACUUM AND SURGERS).
4. THIS PRODUCT IS NOT CATEGORIZED AS AN APPEARANCE ITEM, MINOR
IMPERFECTIONS INCLUDING, BUT NOT LIMITED TO, FLOW MARKS, COLOR
BLENISHES, DATE WASTIE, AND SOFT FLASH THAT DO NOT AFFECT THE
FIT, FORM, OR FUNCTION OF THE PART ARE PERMISSIBLE PER EAMP-4-3.CS.01.01EN
5. FOR APPLICATION DATA SEE THE INDIVIDUAL APPLICATION DRAWINGS.
6. ASSEMBLY TO BE USED WITH APPROPRIATE APITV HOLDER DESIGN.
7. ASSEMBLY TO BE PROCESSED USING APITV CONNECTION SYSTEMS
BEST PRACTICE METHODS AND/OR CONNECTOR ASSEMBLY INSTRUCTIONS AND
APPLICABLE REPAIR PROCEDURES.
8. BEFORE TERMINAL ASSEMBLY, VERIFY THAT PLR IS IN THE PRE-STAGE
POSITION ON THE PATTERN. IF NOT, RETURN PLR TO PRE-STAGE POSITION.
9. FOR DIFFERENT PUNCH PATTERN CONFIGURATIONS (IF AVAILABLE) SEE SHEET 2
10. FOR ASSEMBLIES WITHOUT CPA SEE DRAWING 1553137

15514631	05	AE	106	15514618	15514640	13968655	15521155	15514637	15519096	F
15514630	05	AE	105	15514615	15514640	13968655	15521155	15514637	15519096	E
15514629	05	AF	104	15514613	15514640	13968655	15521155	15514637	15519096	D
15514628	05	AH	103	15514610	15514640	13968655	15521155	15514637	15519096	C
15514625	05	AH	102	15514608	15514640	13968655	15521155	15514637	15519096	B
15514623	05	AF	101	15514606	15514640	13968655	15521155	15514637	15519096	A
PART NO	REV	N/P	TYPE	CONNECTOR	PLR	SEAL CONN	SEAL CBL	RETAINER	CPA	USCAR OPTION

DATE	DWG	REV	INFO	ZONE	REVISION HISTORY	AUTH	DR	APP	DATE
DATE	DWG	REV	INFO	ZONE	REVISION HISTORY	AUTH	DR	APP	DATE
18JAN13	R	01	-	-	15514023 - WPS PE263462, REV'D & RELEASED 15514024 - WPS PE263463, REV'D & RELEASED 15514028 - WPS PE263464, REV'D & RELEASED 15514029 - WPS PE263465, REV'D & RELEASED 15514030 - WPS PE263466, REV'D & RELEASED 15514031 - WPS PE263467, REV'D & RELEASED	421043	HCD	HCD	06/06/13
20MAY13	R	02	-	-	ALL PARTS - UPDATED TOW ATTRIBUTES	421645	AHY	AHY	DA
20MAY13	R	03	-	-	ALL PARTS - UPDATED CON, RETAINER AND PLR	422335	AHY	AHY	DA
31OCT13	R	04	-	-	ALL PARTS - UPDATED PLR AND CPA	424348	DCH	DCH	06/06/13
09DEC13	R	05	-	-	ALL PARTS - ADDED "ACCEPTED CHARGE O.D." NOTE	424874	ACE	JAA	06/06/13
14OCT14	R	06	-	-	ALL PARTS - UPDATED CPA TO LATEST REV	427904	ACE	JAA	06/06/13
24FEB16	R	07	-	-	15514623 - UPDATED PART AVAILABILITY	432087	NEM	NEM	06/06/13
15JAN16	R	08	-	-	15514625 & 15514628 - UPDATED PART AVAILABILITY	433389	DCH	DCH	06/06/13
26JUL16	R	09	-	-	ALL PARTS - PROCESS SENSITIVE DIMENSION WAS DIM	433781	DCH	DCH	06/06/13
11AUG16	R	10	-	-	ALL PARTS - DIM 11 (6.971 CPA - PRE-STAGE POSITION) WAS 6.97 AND CPA - SEE CHART LABEL WAS GRADE 3/STAGE 3	433923	DEL	DEL	06/06/13
09SEP16	R	11	-	-	ALL PARTS - 1.750-1516-0.3 WAS 1.75	434170	DCH	DCH	06/06/13
30SEP16	R	12	-	-	SHT OF 2 WAS SHT 1 OF 1	434251	UTJ	UTJ	06/06/13
09SEP17	R	13	-	-	ALL PARTS - ADDED ASSEMBLY NOTES, REMOVED "ACCEPTED CHARGE O.D." NOTE AND UPDATED NON APPEARANCE ITEM NOTE	437546	DMW	DMW	06/06/13
19JUN19	R	14	-	-	ALL PARTS - ADDED "DIFFERENT PATTERN CONE DURANT CONE" & "ASSEMBLIES WITHOUT CPA" NOTES	443336	JLL	DA	05/05/19
06DEC19	R	15	-	-	15514625 & 15514628 - UPDATED PART AVAILABILITY	550491	JSM	JSM	MM
10NOV20	R	16	-	-	15514625 & 15514628 - UPDATED PART AVAILABILITY	552952	JLL	JAA	MM

[illegible]

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