



RVT121HVLNWCA0-B

HB, IPS LVDS 12.1" LCD TFT DATASHEET

Rev.1.0
2024-01-17

| ITEM | CONTENTS | UNIT |
|--------------------------------|---------------------------------------|-------------------|
| LCD Type | TFT/Transmissive/Normally black/IPS | / |
| Size | 12.1 | Inch |
| Viewing Direction | Free | / |
| Outside Dimensions (W x H x D) | 276.56 x 179.46 x 12.68 | mm |
| Active Area (W x H) | 261.12 x 163.2 | mm |
| Pixel Pitch (W x H) | 0.204 x 0.204 | mm |
| Resolution | 1280 (RGB) x 800 | / |
| Brightness | 850 | cd/m ² |
| LCD Interface Type | LVDS | / |
| Color Depth | 16.7M | / |
| Pixel Arrangement | RGB Vertical Stripe | / |
| With/Without Touch | With Projected Capacitive Touch Panel | / |
| CTP Driver | ILI2511 | / |
| Touch Interface Type | USB/I2C | / |
| Bonding Technology | Optical Bonding | / |
| Weight | 810 | g |

Note 1. RoHS3 compliant

Note 2. LCM weight tolerance: $\pm 5\%$.



1. REVISION RECORD

| REV NO. | REV DATE | CONTENTS | REMARKS |
|---------|------------|---------------|---------|
| 1.0 | 2024-01-17 | First Release | |



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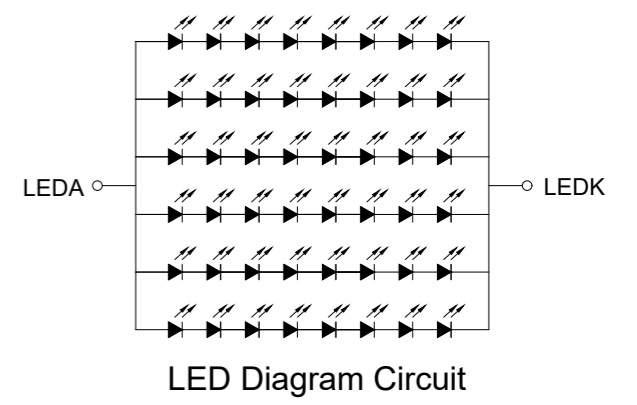
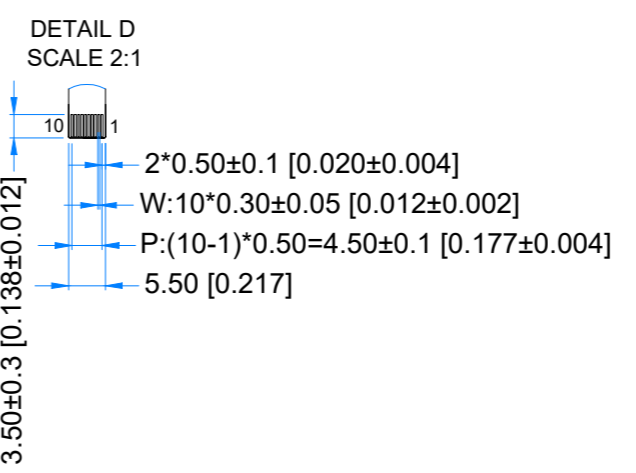
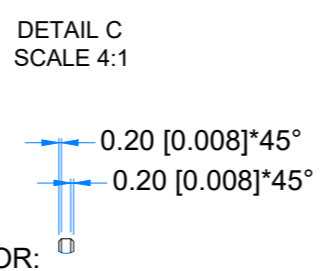
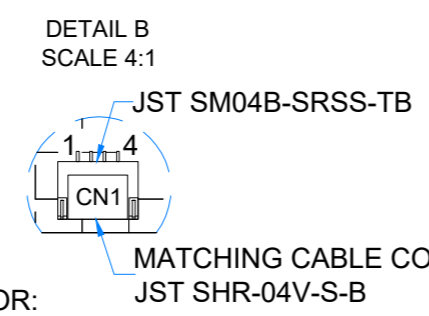
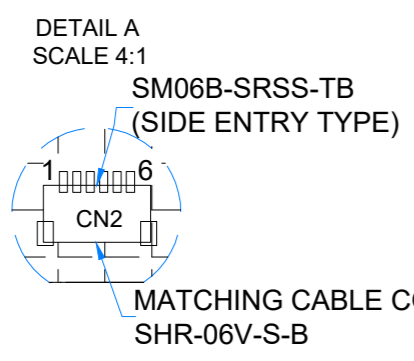
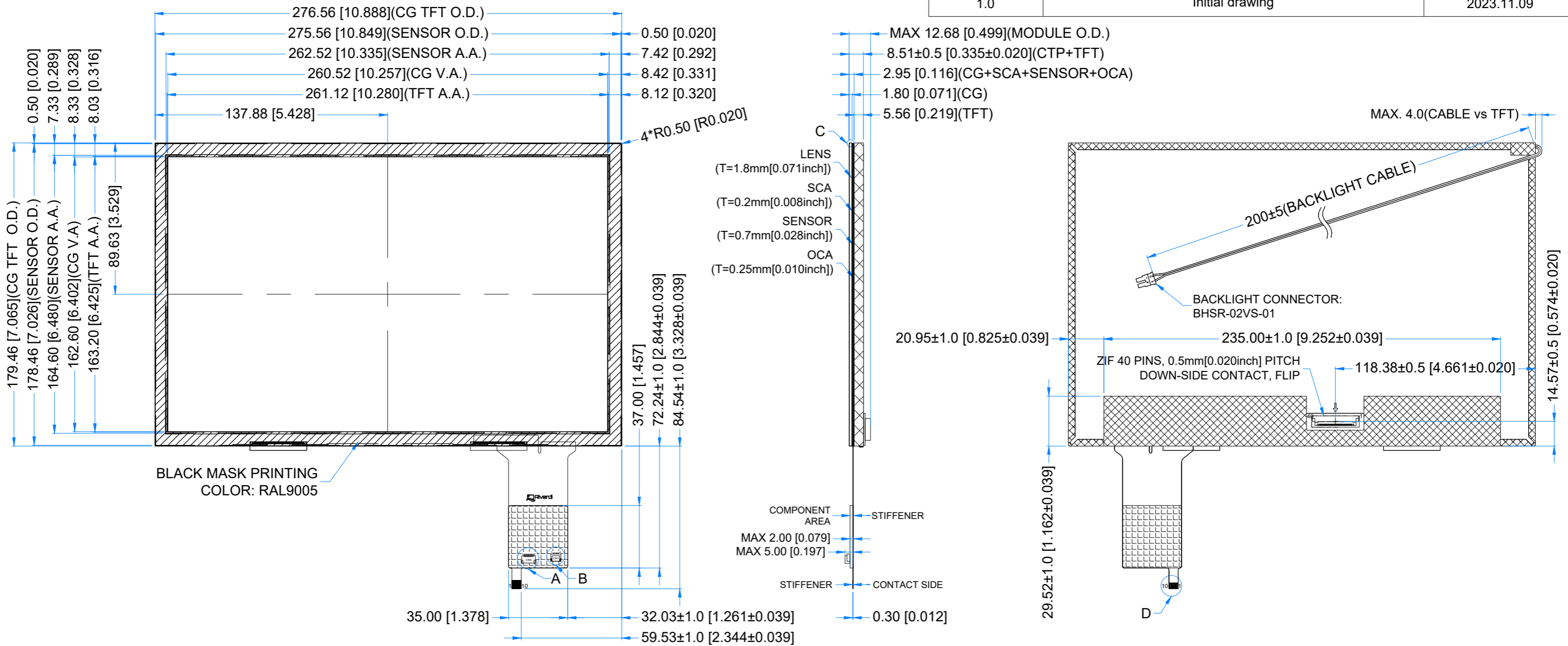


3. MODULE CLASSIFICATION INFORMATION

| RV | T | 121 | H | V | L | N | W | C | 00 | B |
|----|----|-----|----|----|----|----|----|----|-----|-----|
| 1. | 2. | 3. | 4. | 5. | 6. | 7. | 8. | 9. | 10. | 11. |

| NO. | PARAMETER | SYMBOL |
|-----|--------------------|----------------------------------|
| 1. | BRAND | RV – Riverdi |
| 2. | PRODUCT TYPE | T – TFT Standard |
| 3. | DISPLAY SIZE | 121 – 12.1" |
| 4. | MODEL SERIAL NO. | H – High Brightness, IPS |
| 5. | RESOLUTION | V – 1280 x 800 px |
| 6. | INTERFACE | L – TFT LCD, LVDS |
| 7. | FRAME | N – Without Mounting Metal Frame |
| 8. | BACKLIGHT TYPE | W – LED White |
| 9. | TOUCH PANEL | C – With Capacitive Touch Panel |
| 10. | VERSION | 00 – (00-99) |
| 11. | BONDING TECHNOLOGY | B – Optical Bonding |

| | | |
|-----------|-----------------|------------|
| Revision: | Changes: | Date: |
| 1.0 | Initial drawing | 2023.11.09 |



PINOUT ON THE 2ND PAGE

TFT NOTES:

- LCD TYPE: TRANSMISSIVE, NORMALLY BLACK, IPS
- RESOLUTION: 1280x800
- VIEWING ANGLE: FREE
- DRIVING VOLTAGE: 3.3V
- BACKLIGHT: 48 LEDS, $V_f=25.6V$ (TYP.), $I_f=360mA$

TP NOTES:

- TP STRUCTURE: G+G
- CG THICKNESS: 1.8mm[0.071inch]
- SURFACE HARDNESS: 6H
- DRIVER IC: ILI2511
- INTERFACE: USB; I2C
- OPERATING VOLTAGE: 3.3V(CTP I2C); 5.0V(CTP USB);

GENERAL NOTES:

- MODULE SURFACE LUMINANCE: 850 cd/m²
- OPTICAL BONDING
- OPERATING TEMPERATURE: -20°C ~ 70°C
- STORAGE TEMPERATURE: -30°C ~ 80°C
- WITHOUT INDIVIDUAL TOLERANCE: ±0.3mm[0.012inch]
- RoHS3 COMPLIANT

| | | | |
|------------------------|------------|--------|--|
| PN: RVT121HVLNWCA0-B | | | |
| SN: | | | |
| DRAWN: M.Natywa | 2023.11.09 | 1:2.26 | |
| CHECKED: M.Wierzbowski | 2023.11.09 | [mm] | |
| APPR: T.Soldat | 2023.11.09 | ISO A3 | |



5. ABSOLUTE MAXIMUM RATINGS

| PARAMETER | SYMBOL | MIN | MAX | UNIT |
|---------------------------|-----------------|------|-----|------|
| Supply Voltage for Module | VDD | -0.3 | 5.0 | V |
| Operating Temperature | T _{OP} | -20 | 70 | °C |
| Storage Temperature | T _{ST} | -30 | 80 | |

Note 1. The absolute maximum rating values must not be exceeded at any times. The module MUST NOT be used when any of the absolute maximum ratings is exceeded.

The characteristics of the module may not be recovered, or in an extreme case, the module may be permanently destroyed.

6. ELECTRICAL CHARACTERISTICS

| PARAMETER | SYMBOL | MIN | TYP | MAX | UNIT |
|---------------------|-----------------------|---------|-----|---------|------|
| Supply Voltage | V _{DD} | 3.0 | 3.3 | 3.6 | V |
| Operating Current | I _{VDD=3.3V} | - | 210 | - | mA |
| Standby Current | I _{ST} | - | 120 | - | mA |
| Logic input voltage | V _{IH} | 0.7*VDD | - | VDD | V |
| | V _{IL} | GND | - | 0.3*VDD | V |

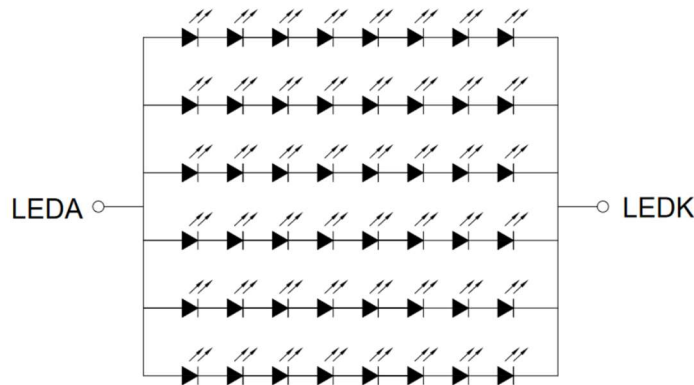
7. BACKLIGHT ELECTRICAL CHARACTERISTICS

| PARAMETER | SYMBOL | MIN | TYP | MAX | UNIT | NOTE |
|-----------------------------|-----------------|------|--------|------|-------|--------|
| Backlight Driving Voltage | V _F | 23.0 | 25.6 | 26.5 | V | |
| Backlight Driving Current | I _F | - | 360 | - | mA | |
| Backlight Power Consumption | W _{BL} | 8.28 | 9.22 | 9.54 | W | |
| LED Lifetime | - | - | 50,000 | - | hours | Note 1 |

Note 1. Each LED: I_F =40 mA, V_F=3.2 ±0.2V.

Note 2. Optical performance should be evaluated at T_a=25 °C only.

Note 3. Operating life means the period in which the LED brightness goes down to 50% of the initial brightness. Typical operating lifetime is the estimated parameter.



LED Diagram Circuit



8. ELECTRO-OPTICAL CHARACTERISTICS

| ITEM | SYMBOL | CONDITION | MIN | TYP | MAX | UNIT | RMK | NOTE |
|-------------------------|----------------|--|------|------|------|-------------------|--------|------|
| Response Time | Tr+Tf | $\theta=0^\circ$ $\phi=0^\circ$ $T_a=25^\circ\text{C}$ | - | 30 | 34 | ms | FIG 1. | 4 |
| Contrast Ratio | Cr | | 1000 | 1200 | - | --- | FIG 2 | 1 |
| Luminance Uniformity | δ WHITE | | 70 | 80 | - | % | | 3 |
| Surface Luminance | Lv | | 650 | 850 | - | cd/m ² | | 2 |
| Viewing Angle Range | θ | $\phi = 90^\circ$ | 80 | 85 | - | deg | FIG 3. | 6 |
| | | $\phi = 270^\circ$ | 80 | 85 | - | deg | | |
| | | $\phi = 0^\circ$ | 80 | 85 | - | deg | | |
| | | $\phi = 180^\circ$ | 80 | 85 | - | deg | | |
| CIE (x, y) Chromaticity | Rx | $\theta=0^\circ$ $\phi=0^\circ$ $T_a=25^\circ\text{C}$ | 0.59 | 0.64 | 0.69 | - | FIG 2. | 5 |
| | Ry | | 0.27 | 0.32 | 0.37 | - | | |
| | Gx | | 0.25 | 0.30 | 0.35 | - | | |
| | Gy | | 0.53 | 0.58 | 0.63 | - | | |
| | Bx | | 0.08 | 0.13 | 0.18 | - | | |
| | By | | 0.01 | 0.06 | 0.11 | - | | |
| | Wx | | 0.24 | 0.29 | 0.34 | - | | |
| | Wy | | 0.26 | 0.31 | 0.36 | - | | |

Note 1. Contrast Ratio (CR) is defined mathematically as below, for more information see Figure 2.

$$\text{Contrast Ratio} = \frac{\text{Average Surface Luminance with all white pixels (P1, P2, P3, P4, P5)}}{\text{Average Surface Luminance with all black pixels (P1, P2, P3, P4, P5)}}$$

Note 2. Surface luminance is the LCD surface from the surface with all pixels displaying white. For more information see Figure 2.

$$L_v = \text{Average Surface Luminance with all white pixels (P1, P2, P3, P4, P5)}$$

Note 3. The uniformity in surface luminance δ WHITE is determined by measuring luminance at each test position 1 through 5, and then dividing the minimum luminance of 5 points luminance by maximum luminance of 5 points luminance. For more information see Figure 2.

$$\delta \text{ WHITE} = \frac{\text{Minimum Surface Luminance with all white pixels (P1, P2, P3, P4, P5)}}{\text{Maximum Surface Luminance with all white pixels (P1, P2, P3, P4, P5)}}$$

Note 4. Response time is the time required for the display to transition from white to black (Rise Time, Tr) and from black to white (Decay Time, Tf). For additional information see Figure 1. The test equipment is BM-7A.

Note 5. CIE (x, y) chromaticity, the x, y value is determined by measuring luminance at each test position 1 through 5, and then make average value.

Note 6. For TFT module the contrast ratio is greater than 10. The angles are determined for the horizontal or x axis and the vertical or y axis with respect to the z axis which is normal to LCD surface. For more information see Figure 3.

Note 7. Viewing angle is measured at the center point of the LCD by CONOSCOPE (ergo-80). For response time testing, the testing data is based on BM-7A. Instruments for Contrast Ratio, Surface Luminance, Luminance Uniformity, Chromaticity the test data is based on SR-3A.

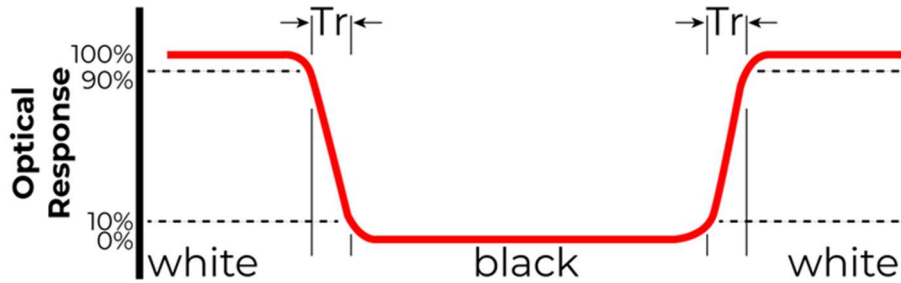


Figure 1. The definition of response time

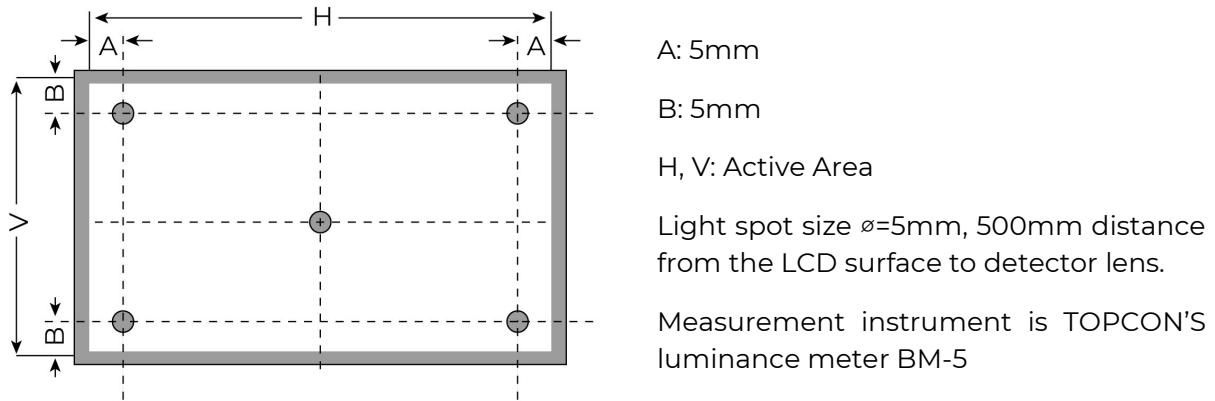


Figure 2. Measuring method for Contrast ratio, surface luminance, Luminance uniformity, CIE (x, y) chromaticity

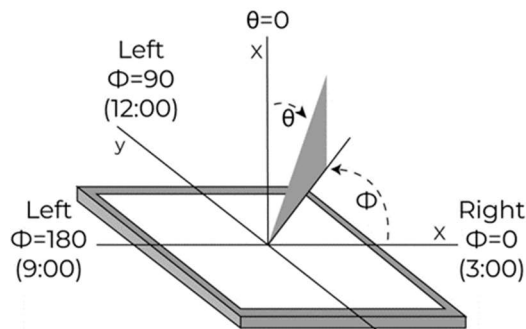


Figure 3. The definition of viewing angle



9. INTERFACES DESCRIPTION

9.1 TFT assignment

| PIN NO. | SYMBOL | I/O | DESCRIPTION |
|---------|-----------------|-----|-------------------------------|
| 1 | NC | - | No Connection |
| 2 | V _{DD} | P | Power Supply, 3.3V |
| 3 | V _{DD} | P | Power Supply, 3.3V |
| 4 | V _{DD} | P | Power Supply, 3.3V |
| 5 | NC | - | No Connection |
| 6 | GND | P | Ground |
| 7 | GND | P | Ground |
| 8 | Rxin0- | I | -LVDS Differential Data Input |
| 9 | Rxin0+ | I | +LVDS Differential Data Input |
| 10 | GND | P | Ground |
| 11 | Rxin1- | I | -LVDS Differential Data Input |
| 12 | Rxin1+ | I | +LVDS Differential Data Input |
| 13 | GND | P | Ground |
| 14 | Rxin2- | I | -LVDS Differential Data Input |
| 15 | Rxin2+ | I | +LVDS Differential Data Input |
| 16 | GND | P | Ground |
| 17 | RxCLK- | I | -LVDS Differential Data Input |
| 18 | RxCLK+ | I | +LVDS Differential Data Input |
| 19 | GND | P | Ground |
| 20 | Rxin3- | I | -LVDS Differential Data Input |
| 21 | Rxin3+ | I | +LVDS Differential Data Input |
| 22 | GND | P | Ground |
| 23 | NC | - | No Connection |
| 24 | NC | - | No Connection |
| 25 | GND | P | Ground |
| 26-27 | NC | - | No Connection |
| 28 | GND | P | Ground |
| 29 | NC | - | No Connection |
| 30 | NC | - | No Connection |
| 31 | GND | P | Ground |
| 32 | GND | P | Ground |
| 33 | GND | P | Ground |
| 34 | NC | - | No Connection |
| 35 | NC | - | No Connection |
| 36 | NC | - | No Connection |
| 37 | NC | - | No Connection |
| 38 | NC | - | No Connection |
| 39 | NC | - | No Connection |
| 40 | NC | - | No Connection |

Note 1. Matched Riverdi ZIF connector: ZIF0540DH-CF25

Note 2. I: Input, P: Power



9.2 Touch panel assignment

| PIN NO. | SYMBOL | DESCRIPTION | NOTE |
|---------|---------|--|--------|
| 1 | USB_GND | USB_ Ground | |
| 2 | USB_VDD | USB Power for CTP, 5.0V | Note 1 |
| 3 | USB_D- | USB _Data Signal - | |
| 4 | USB_D+ | USB _Data Signal + | |
| 5 | I2C_GND | I2C _ Ground | |
| 6 | I2C_VDD | I2C _Power for CTP, 3.3 V | Note 1 |
| 7 | I2C_RST | I2C _Reset Pin, Active low | Note 2 |
| 8 | I2C_SCL | I2C _Clock Input | |
| 9 | I2C_INT | I2C _Interrupt Signal from CTP, Active low | |
| 10 | I2C_SDA | I2C _Data Signal | |

Note 1. Please do not supply power to both USB_VDD and I2C_VDD at the same time, Otherwise, there is a risk that the LDO on the PCAP FPC will be destroyed.

Note 2. External pull-up resistors are required.

9.3 CON1 assignment

Matched PCAP USB programing cable accessory: RVA-PCAP-USB-CABLE

| PIN NO. | SYMBOL | DESCRIPTION | NOTE |
|---------|---------|----------------------------|--------|
| 1 | USB_VDD | USB_Power for CTP, DC 5.0V | Note 1 |
| 2 | USB_D- | USB _Data Signal - | |
| 3 | USB_D+ | USB _Data Signal + | |
| 4 | USB_GND | USB_Ground | |

Note 1. If USD_VDD of CON1 is powered, please make sure to disconnect the PCAP FPC from the PCAP ZIF connector on your application.

Otherwise, there is a risk that the PCAP electrical circuit will be destroyed.

9.4 CON2 assignment

| PIN NO. | SYMBOL | DESCRIPTION | NOTE |
|---------|---------|--|--------|
| 1 | I2C_GND | I2C _ Ground | |
| 2 | I2C_VDD | I2C _Power for CTP, 3.3 V | |
| 3 | I2C_RST | I2C _Reset Pin, Active low | Note 1 |
| 4 | I2C_SCL | I2C _Clock Input | |
| 5 | I2C_INT | I2C _Interrupt Signal from CTP, Active low | |
| 6 | I2C_SDA | I2C _Data Signal | |

Note 1. External pull-up resistors are required.

9.5 Backlight assignment

| PIN NO. | SYMBOL | DESCRIPTION | NOTE |
|---------|--------|----------------|--------|
| 1 | LEDA | LEDA(23-26.5V) | Note 1 |
| 2 | LEDK | LEDK | |

Note 1. Backlight cable connector: **BHSR-02VS-1**.

Matched Riverdi connector: **RVA-0235-BHS**.

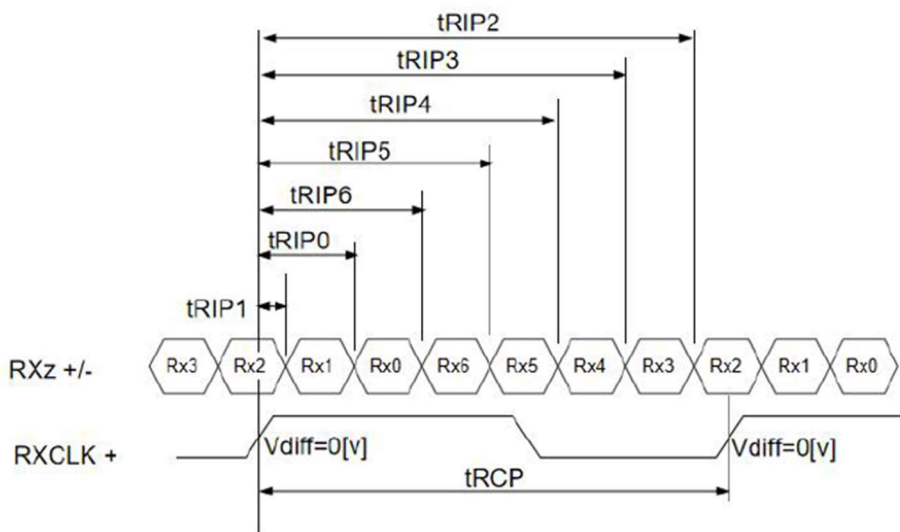


10. TIMING CHARACTERISTICS

10.1 LVDS interface characteristic

LVDS Interface Timing Specification

| ITEM | SYMBOL | MIN | TYP | MAX | UNIT | NOTE |
|----------------------------|--------|-------------|------|-------------|-------|----------------|
| CLKIN Period | tRCP | 10 | T | 40 | nsec | |
| Receiver Data Input Margin | tRMG | -0.45 | - | +0.45 | nsec | fCLKIN=80.9MHz |
| | | -0.60 | - | +0.60 | nsec | fCLKIN=75MHz |
| Input Data 0 | tRIP1 | - tRMG | 0.0 | tRMG | Clock | |
| Input Data 1 | tRIP0 | T/7- tRMG | T/7 | T/7+ tRMG | Clock | |
| Input Data 2 | tRIP6 | 2T/7- tRMG | 2T/7 | 2T/7+ tRMG | Clock | |
| Input Data 3 | tRIP5 | 3T/7- tRMG | 3T/7 | 3T/7+ tRMG | Clock | |
| Input Data 4 | tRIP4 | 4T/7- tRMG | 4T/7 | 4T/7+ tRMG | Clock | |
| Input Data 5 | tRIP3 | 5T/7- tRMG | 5T/7 | 5T/7+ tRMG | Clock | |
| Input Data 6 | tRIP2 | 6T/7- tRMG | 6T/7 | 6T/7+ tRMG | Clock | |



* $V_{diff} = (RXz+) - (RXz-), \dots, (RXCLK+) - (RXCLK-)$

Figure 4. LVDS timing specification



LVDS DC Characteristics

| PARAMETER | SYMBOL | MIN | TYP | MAX | UNIT | NOTES |
|---|--------|------|-----|------|------|----------|
| Differential Input High Threshold Voltage | VTH | - | - | +100 | mV | VCM=1.2V |
| Differential Input Low Threshold Voltage | VTL | -100 | - | - | mV | |
| Differential Input Common Mode Voltage | VCM | 1 | 1.2 | 1.4 | V | |
| Differential Input Voltage | VID | 200 | - | 600 | mV | |

Single-end Signals

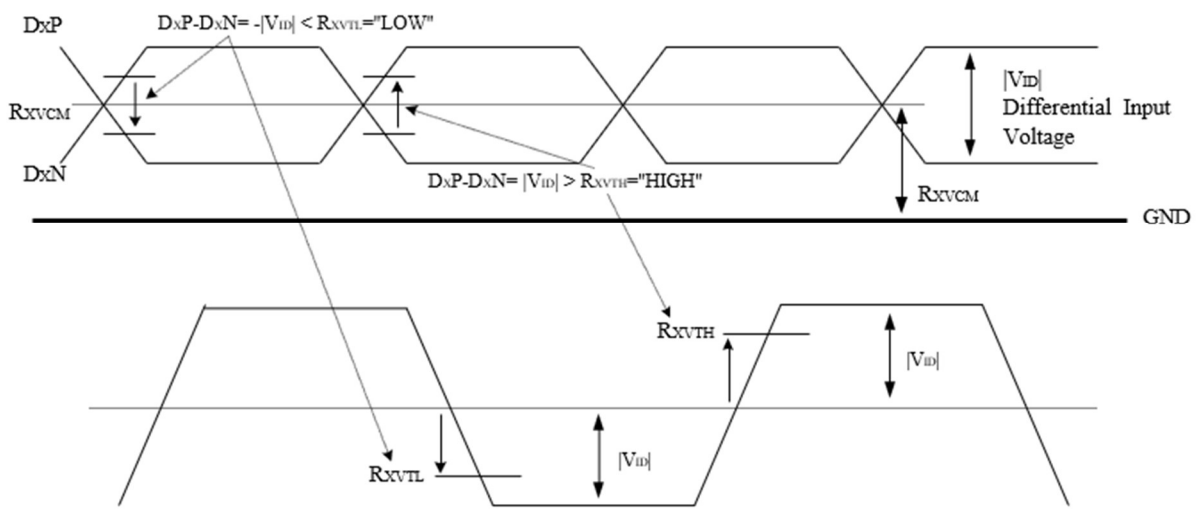


Figure 5. LVDS DC characteristics



LVDS AC Characteristics

| PARAMETER | SYMBOL | MIN | TYP | MAX | UNIT | NOTES |
|---------------------------|--------|-----|-----|-----|------|---------------------------------------|
| LVDS Strobe Width | tSW | 200 | - | - | ps | VCM=1.2V VID = 200mV @81 MHz |
| LVDS Receiver Skew Margin | tRSM | 500 | - | - | ps | |

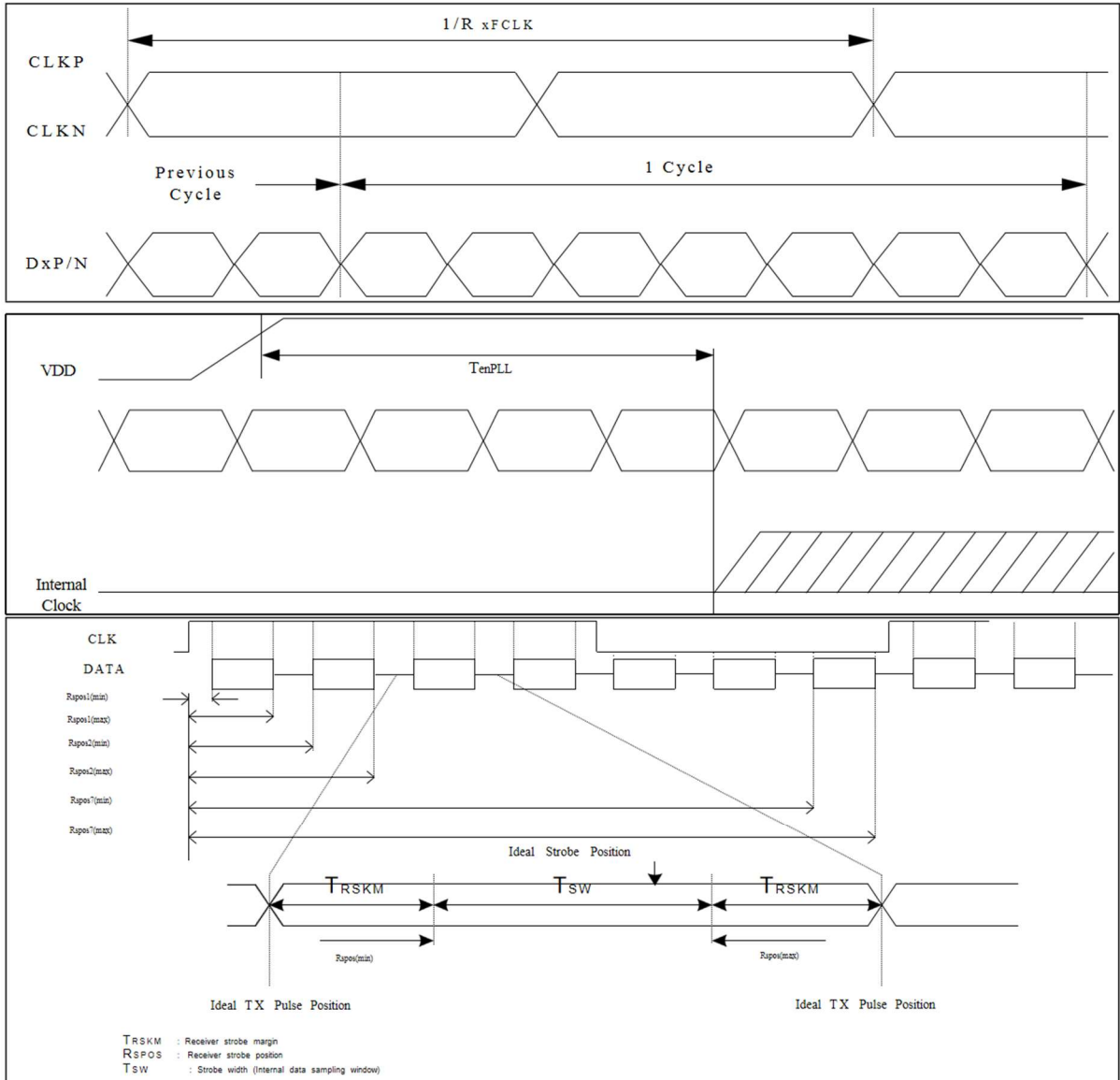


Figure 6. LVDS AC characteristics



10.2 Timing table

For 1280RGBx800 DE mode

| PARAMETER | SYMBOL | MIN | TYP | MAX | UNIT |
|-------------------------------------|-------------------|------|------|------|-------|
| Clock Frequency (Rate=60Hz (LVDS)) | FDCLK | 66.3 | 72.4 | 78.9 | MHz |
| HSYNC Period Time | T_H | 1380 | 1440 | 1500 | DCLK |
| Horizontal Display area | T_{HD} | | 1280 | | DCLK |
| HSYNC pulse Width | T_{HPW} | 2 | - | 40 | T_c |
| HSYNC Back Porch (With pulse width) | T_{HBP} | 88 | 88 | 88 | DCLK |
| HSYNC Front Porch | T_{HFP} | 12 | 72 | 132 | DCLK |
| HSYNC blanking | $T_{HBP}+T_{HFP}$ | 100 | 160 | 220 | DCLK |
| VSYNC blanking | $T_{VBP}+T_{VFP}$ | 24 | 38 | 72 | H |
| VSYNC Period Time | T_V | 824 | 838 | 872 | |
| Vertical Display area | T_{VD} | | 800 | | |
| VSYNC pulse Width | T_{VW} | 2 | - | 20 | |
| VSYNC Back Porch (With pulse width) | T_{VBP} | 23 | 23 | 23 | |
| VSYNC Front Porch | T_{VFP} | 1 | 15 | 49 | |

Signal Timing Waveform

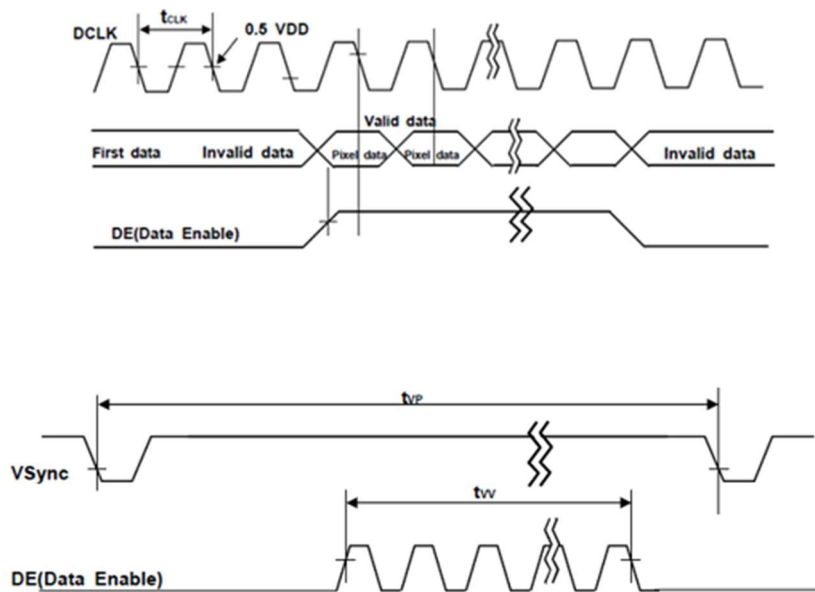


Figure 7. Signal Timing Waveform



10.3 Power ON/OFF sequence

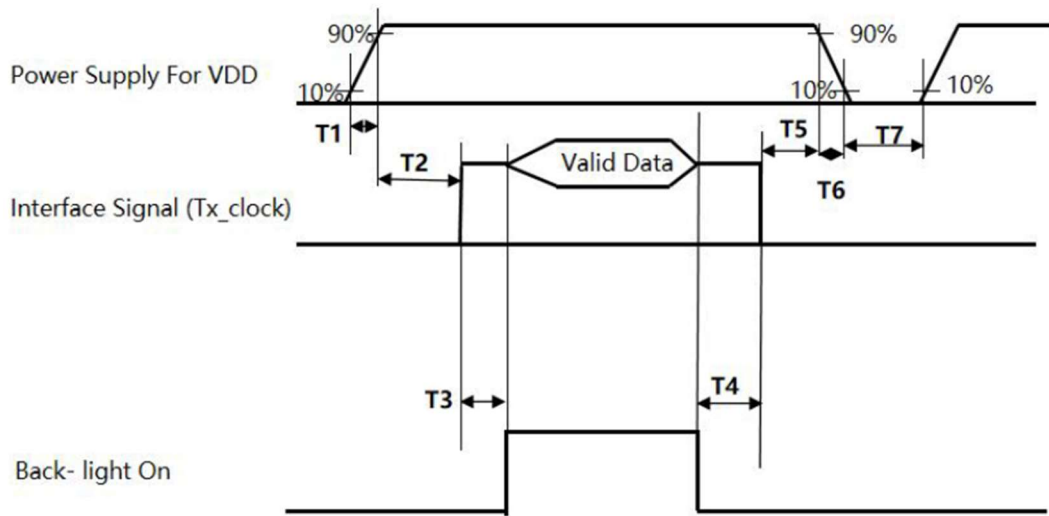


Figure 8. Power on/off sequence

| PARAMETER | VALUE | | | UNIT |
|-----------|-------|------|------|------|
| | MIN. | TYP. | MAX. | |
| T1 | 0.1 | - | 10 | ms |
| T2 | 0.1 | - | 50 | |
| T3 | 300 | - | - | |
| T4 | 200 | - | - | |
| T5 | 0.1 | - | 50 | |
| T6 | 0.1 | - | 10 | |
| T7 | 500 | - | - | |



11. CAPACITIVE TOUCH SCREEN PANEL SPECIFICATIONS

11.1 Mechanical characteristics

| DESCRIPTION | SPECIFICATION | REMARK |
|--------------------------|-----------------------|--------|
| Touch Panel Size | 12.1 inch | aTouch |
| Sensor outline dimension | 275.56 mm x 178.46 mm | |
| Glass Thickness | 1.8 mm | |
| CTP View Area | 260.52 mm x 162.60 mm | |
| Sensor Active Area | 262.52 mm x 164.60 mm | |
| Surface Hardness | 6H | |
| Touch Structure | G + G | |
| Touch Count Max | 10 points | |
| I2C slave address | 0x82 | |
| Origin of coordinate | Top left corner | |

11.2 Electrical characteristics

| DESCRIPTION | SPECIFICATION |
|-------------|---------------|
| Linearity | +/- 1.5mm |
| Controller | ILI2511 |
| Resolution | 1280 x 800 |

Touch Panel(I²C)

| ITEM | SYMBOL | MIN | TYP | MAX | UNIT | NOTE |
|------------------------------|--------------------------|---------|-----|---------|------|--------------|
| Power supply voltage | I2C_VDD | - | 3.3 | - | V | |
| Supply current (Active mode) | I _{VDD(active)} | - | 100 | - | mA | I2C_VDD=3.3V |
| Supply current (Sleep mode) | I _{VDD(sleep)} | - | 80 | - | mA | I2C_VDD=3.3V |
| Input high-level voltage | VIH | 0.7*VDD | - | VDD | V | |
| Input low-level voltage | VIL | GND | - | 0.3*VDD | V | |

Touch Panel(USB)

| ITEM | SYMBOL | MIN | TYP | MAX | UNIT | NOTE |
|------------------------------|--------------------------|---------|-----|---------|------|--------------|
| Power supply voltage | USB_VDD | - | 5.0 | - | V | |
| Supply current (Active mode) | I _{VDD(active)} | - | 100 | - | mA | USB_VDD=5.0V |
| Supply current (Sleep mode) | I _{VDD(sleep)} | - | 80 | - | mA | USB_VDD=5.0V |
| Input high-level voltage | VIH | 0.7*VDD | - | VDD | V | |
| Input low-level voltage | VIL | GND | - | 0.3*VDD | V | |



11.3 State diagram

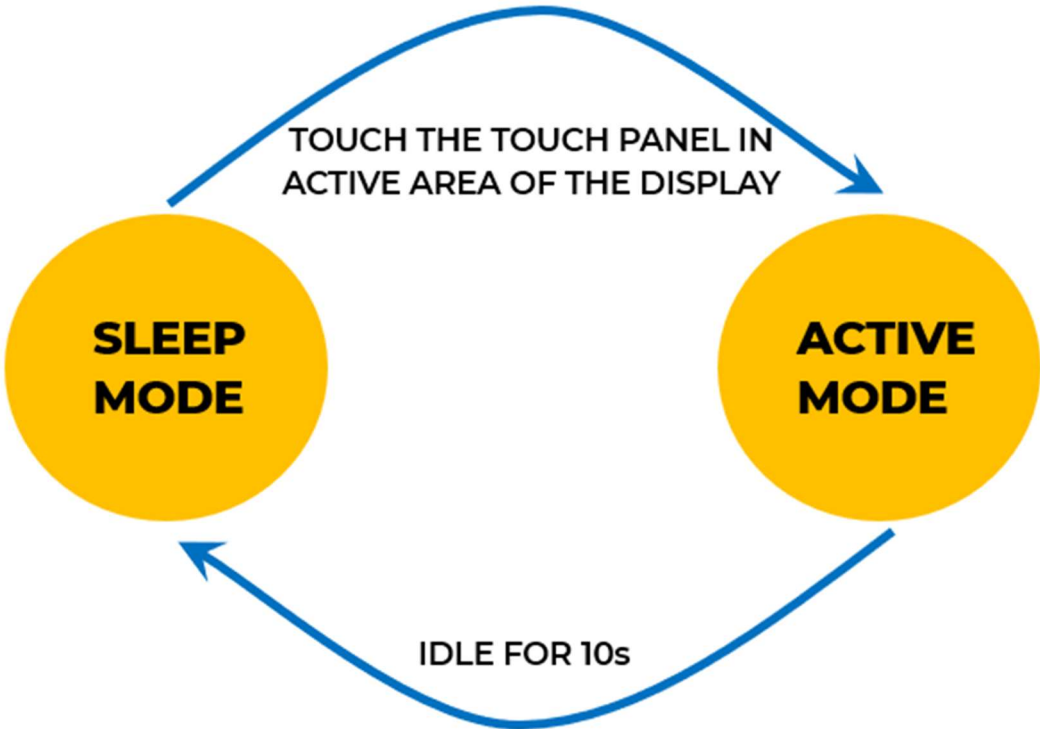


Figure 9. State diagram

12. INSPECTION

Standard acceptance/rejection criteria for TFT module

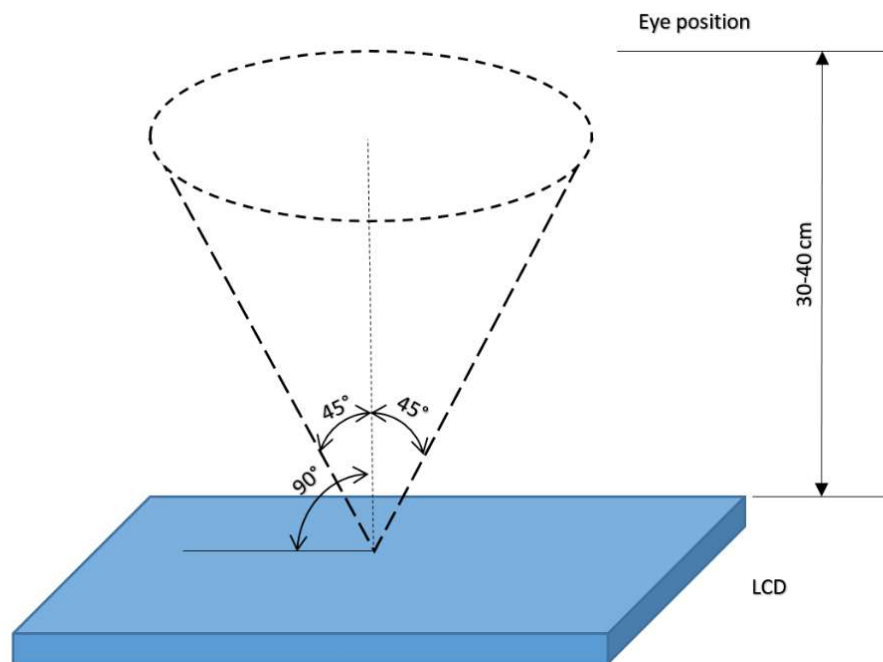
12.1 Inspection condition

Ambient conditions:

- Temperature: $25 \pm 2^{\circ}\text{C}$
- Humidity: $(60 \pm 10) \%RH$
- Illumination: Single fluorescent lamp non-directive (300 to 700 lux)

Viewing distance: $35 \pm 5\text{cm}$ between inspector bare eye and LCD.

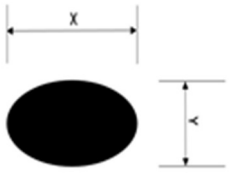
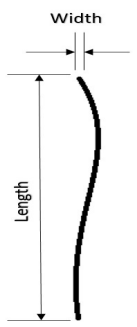
Viewing Angle: U/D: $45^{\circ}/45^{\circ}$, L/R: $45^{\circ}/45^{\circ}$





12.2 Inspection standard

The LCD TFT has zero bad pixels. Please refer the item “Bright/Dark dots”.

| ITEM | | CRITERION | | |
|--|--|----------------------------------|-------------------------|---------------|
| Black spots, white spots, light leakage, Foreign Particle (round Type) |  <p>$D=(x+y)/2$ Spots density: 10 mm</p> | Size = 12.1" | | |
| | | Average Diameter | Qualified Qty | |
| | | $D \leq 0.2$ mm | Ignored | |
| | | $0.2 \text{ mm} < D \leq 0.3$ mm | N≤5 | |
| | | $0.5\text{mm} < D$ | Not allowed | |
| LCD black spots, white spots, light leakage (line Type) |  <p>Spots density: 10 mm</p> | Size = 12.1" | | |
| | | Length | Width | Qualified Qty |
| | | - | $W \leq 0.05$ | Ignored |
| | | $L \leq 3.0$ | $0.05 < W \leq 0.1$ | N≤3 |
| | | $5.0 < L$ | $0.10 < W$ $5.0 < L$ | Not allowed |
| Bright/Dark Dots | Size = 12.1" | | | |
| | Item | Qualified Qty | | |
| | Bright dots | 0 | | |
| | Dark dots | 0 | | |
| | Cluster Bright Dots or Dark Dots | 0 | | |
| Total Bright and Dark Dots | 0 | | | |
| Clear spots | Size = 12.1" | | | |
| | Average Diameter | Qualified Qty | | |
| | $D < 0.2$ mm | Ignored | | |
| | $0.2 \text{ mm} < D < 0.3$ mm | 4 | | |
| | $0.3 \text{ mm} < D < 0.5$ mm | 2 | | |
| | $0.5 \text{ mm} < D$ | 0 | | |
| Spots density: 10 mm | | | | |
| Touch panel spots | Size = 12.1" | | | |
| | Average Diameter | Qualified Qty | | |
| | $D < 0.3$ mm | Ignored | | |
| | $0.3 \text{ mm} < D < 0.5$ mm | N≤5 | | |
| $0.5 \text{ mm} < D$ | 0 | | | |
| Touch panel white line scratch | Size ≥ 5.0" | | | |
| | Length | Width | Qualified Qty | |
| | - | $W \leq 0.07$ | Ignored | |
| | $L \leq 5.0$ | $0.07 < W < 0.05$ | N≤5 | |
| - | $0.05 < W$ | 0 | | |



13. RELIABILITY TEST

| NO. | TEST ITEM | TEST CONDITION | NOTE |
|-----|-------------------------------------|--|--------|
| 1 | High Temperature Storage | 80°C/96 hours | Note 1 |
| 2 | Low Temperature Storage | -30°C/96 hours | |
| 3 | High Temperature Operating | 70°C/96 hours | |
| 4 | Low Temperature Operating | -20°C/96 hours | |
| 5 | High Temperature and High Humidity | Humidity 60°C, 90%RH, 96Hrs | |
| 6 | Electro static discharge | Contact = ±8kV, class B Air = ±15kV, class B | |
| 7 | Thermal Cycling Test (No operation) | -30°C for 30min, 80°C for 30 min. 20 cycles. Start with cold temperature, end with high temperature | Note 2 |
| 8 | Vibration Test | Frequency: 10 ÷ 55 Hz. Stroke: 1.5 mm. Sweep: 10Hz ÷ 55Hz ÷ 10 Hz. 2 hours for each direction of X, Y, Z (Total 6 hours) | |
| 9 | Package Drop Test | Height: 60 cm 1 corner, 3 edges, 6 surfaces | |

Note 1. Sample quantity for each test item is 5 ÷ 10 pcs.

Note 2. Before cosmetic and function test, the product must have enough recovery time, at least 2 hours at room temperature.



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