

RoHS **233 Series, 5 x 20 mm, Medium-Acting Fuse**



Description

5x20mm medium-acting glass body fuse designed to UL specification.

Features

- Designed to UL/CSA/ANCE 248 Standard
- RoHS compliant and lead-free
- Available in cartridge and axial lead format

Applications

Used as supplementary protection in appliance or utilization equipment to provide individual protection for components or internal circuits.

Agency Approvals

Agency	Agency File Number	Ampere Range
	Cartridge Certificates: NBK030609-JP1021A NBK030609-JP1021B Leaded Certificates: NBK030609-JP1021C NBK030609-JP1021D	1A – 5A 6A – 10A
	Certificates: SU05001 – 2010	1A – 6.5A
	Listed File: E10480 Guide: JDYX	1A – 10A
	File: 029862 Acc. Class: LR1422-01	1A – 10A
		1A – 10A

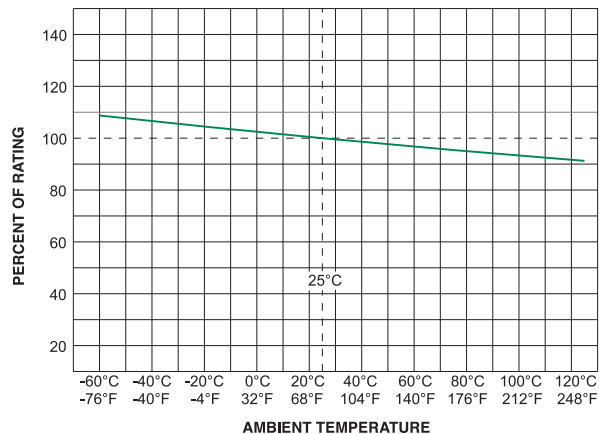
Electrical Characteristics for Series

% of Ampere Rating	Ampere Rating	Opening Time
100%	1A – 3.5A	4 hours, Minimum
	4A – 7A	1 hour, Minimum
	8A – 10A	1 hour, Minimum
135%	1A – 3.5A	15 sec., Min; 1500 sec., Max.
	4A – 7A	15 sec., Min; 1500 sec., Max.
	8A – 10A	3 sec., Min; 3600 sec., Max.
200%	1A – 3.5A	.60 sec., Min; 3 sec., Max.
	4A – 7A	.60 sec., Min; 3 sec., Max.
	8A – 10A	0.4 sec., Min; 2.25 sec., Max.

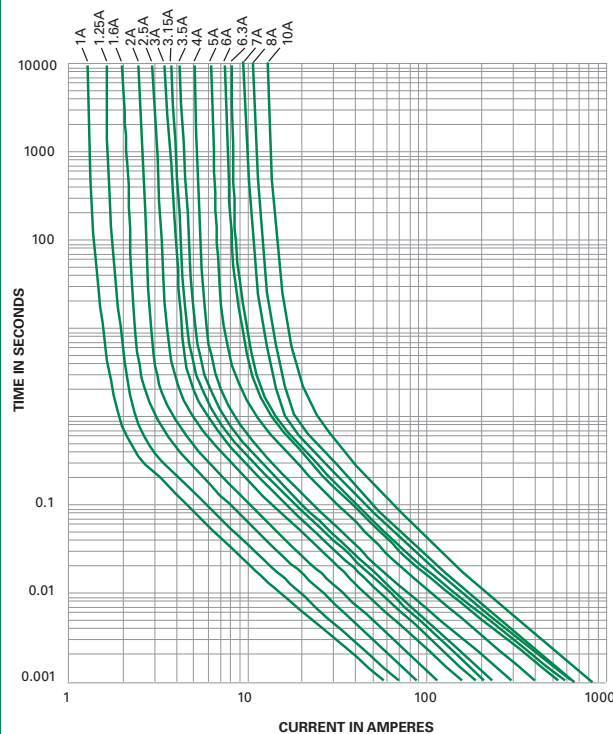
Electrical Characteristic Specifications by Item

Amp Code	Amp Rating (A)	Voltage Rating (V)	Interrupting Rating	Nominal Cold Resistance (Ohms)	Nominal Melting I ² t (A ² sec)	Agency Approvals				
										
001.	1	125	10,000A @ 125 VAC	0.1750	1.97500	x	x	x	x	x
1.25	1.25	125		0.1263	3.39000	x	x	x	x	x
01.6	1.6	125		0.0880	6.14000	x	x	x	x	x
002.	2	125		0.0684	9.97000	x	x	x	x	x
02.5	2.5	125		0.0521	17.04500	x	x	x	x	x
003.	3	125		0.0431	26.24000	x	x	x	x	x
3.15	3.15	125		0.0380	29.79500	x	x	x	x	x
03.5	3.5	125		0.0322	36.27500	x	x	x	x	x
004.	4	125		0.0293	51.61000	x	x	x	x	x
005.	5	125		0.0217	89.97500	x	x	x	x	x
006.	6	125		0.0179	131.45500	x	x	x	x	x
06.3	6.3	125		0.0166	151.90500	x	x	x	x	x
007.	7	125		0.0137	157.31000	x	x		x	
008.	8	125		0.0084	169.43500	x	x	x	x	
010.	10	125		0.0066	274.11500	x	x	x	x	

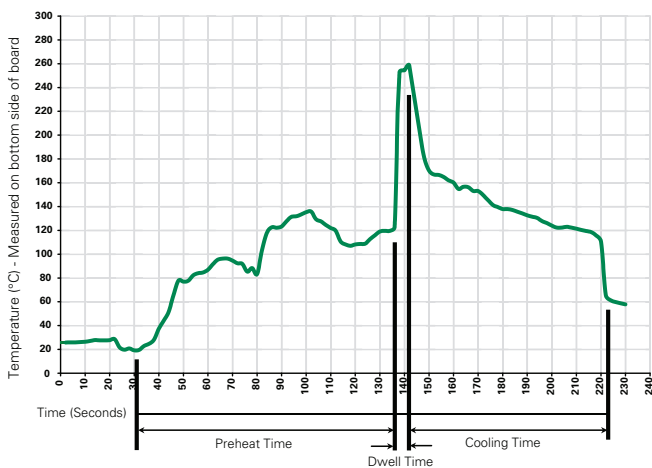
Temperature Derating Curve



Average Time Current Curves



Soldering Parameters - Wave Soldering



Recommended Process Parameters:

Wave Parameter	Lead-Free Recommendation
Preheat:	
(Depends on Flux Activation Temperature)	(Typical Industry Recommendation)
Temperature Minimum:	100° C
Temperature Maximum:	150° C
Preheat Time:	60-180 seconds
Solder Pot Temperature:	260° C Maximum
Solder Dwell Time:	2-5 seconds

Recommended Hand-Solder Parameters:

Solder Iron Temperature: 350° C +/- 5°C
Heating Time: 5 seconds max.

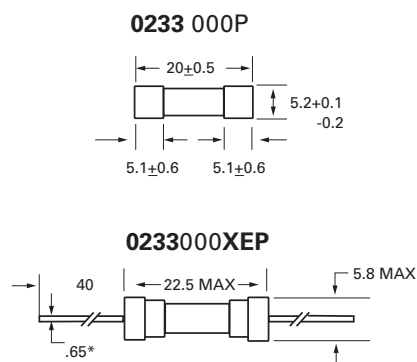
Note: These devices are not recommended for IR or Convection Reflow process.

Product Characteristics

Materials	Body: Glass Cap: Nickel-plated brass Leads: Tin-plated Copper
Terminal Strength	MIL-STD-202G, Method 211A, Test Condition A
Solderability	Reference IEC 60127 Second Edition 2003-01 Annex A
Product Marking	Cap 1: Brand logo, current and voltage rating Cap 2: Series and agency approval markings
Packaging	Available in Bulk (M=1000 pcs/pkg) or on Tape/Reel (MRET1=1000 pcs/reel)

Operating Temperature	–55°C to +125°C
Thermal Shock	MIL-STD-202G, Method 107G, Test Condition B: (5 cycles –65°C to +125°C)
Vibration	MIL-STD-202G, Method 201A
Humidity	MIL-STD-202G, Method 103B, Test Condition A. high RH (95%) and elevated temp (40°C) for 240 hours
Salt Spray	MIL-STD-202G, Method 101D, Test Condition B

Dimensions

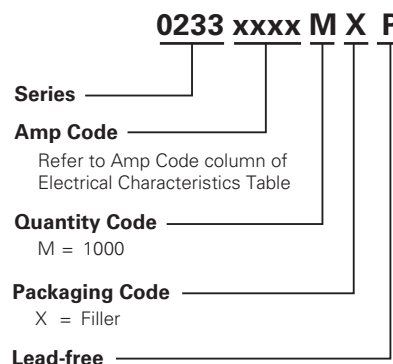


All dimensions in mm

Notes:

* Ratings above 6.3A
have 0.8 mm dia lead

Part Numbering System



Packaging

Packaging Option	Packaging Specification	Quantity	Quantity & Packaging Code	Taping Width
233 Series				
Bulk	N/A	1000	MX	N/A
Bulk	N/A	1000	MXE	N/A
Reel and Tape	EIA 296-E	1000	MRET1	T1=53mm (2.087")
Bulk	N/A	1000	MXB	N/A