

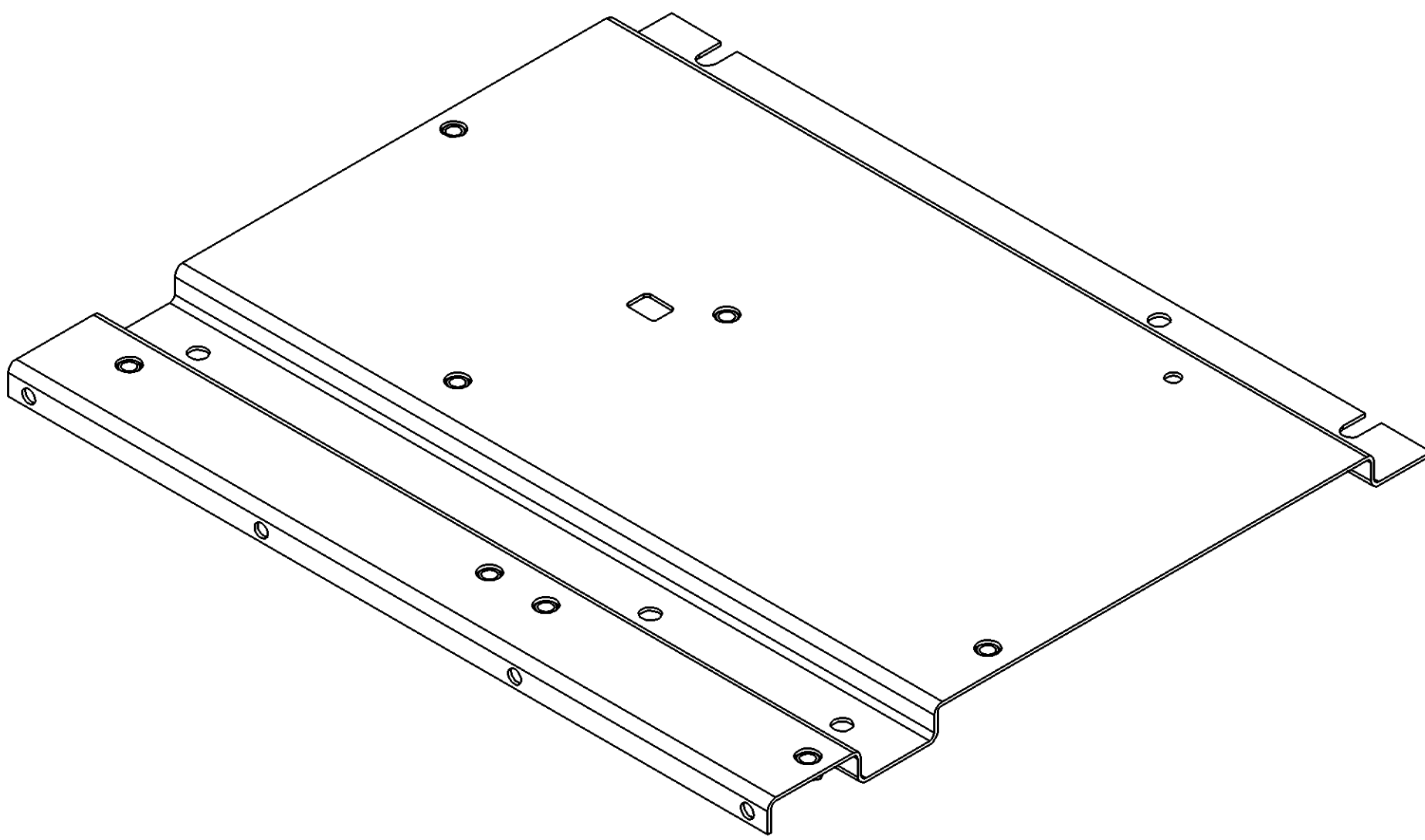
SYMBOL DEFINITION				MISSING SYMBOLS				DWS STATUS				ZONE	REVISION HISTORY				AUTH	DR	APVD 1	APVD 2		
A DIMENSION WITHOUT AN INSPECTION REPORT SYMBOL DOES NOT REQUIRE INSPECTION. IT MAY BE CONTROLLED ON THE INDIVIDUAL COMPONENT DRAWING.				TOTAL NO OF INSPECTIONS REQUIRED	44	NO MISSING SYMBOL NUMBER	DATE	STG	REV	N/P	CHG	RELEASED	257467	ESH	JAA	SAN						
							04AU04	R	01	-	-											
							20JL05	01	AA	-					Min coating thickness added to Note 3	270335					TP	
				LAST NO. USED	26																	

TEMPORARY
PRODUCTION PRINT

C/N 270335

APPROVED BY Thomas Persson DATE 7-20-05

APPROVED BY Terrence P Marrie DATE 7-21-05



VIEW SCALE DOES NOT REFLECT
ACTUAL PART SIZE

NOTES

- UNLESS OTHERWISE SPECIFIED AND/OR INDICATED: DIMENSIONS ARE TO FACE OF VIEW SHOWN AND AUTOMATICALLY ROUNDED BY COMPUTER FOR INSPECTION (SEE MATH MODEL FOR PRECISE DIMENSIONS). FOR ALL OTHER DIMENSIONS NOT SHOWN BUT REQUIRED FOR TOOL BUILD, SEE MATH MODEL FOR PRECISE TOOL PATH DATA.
- ALL WELDS MUST MEET MACK TRUCKS SPEC. # 616GS124.
- PLATE PER DX551401-P CATHODIC ELECTRODEPOSITION COATING WITH PHOSPHATE PRE-TREATMENT.
Minimum coating thickness is 15 µm.
- NO COATING ON THREADS OF WELD NUTS THAT WILL BE DETRIMENTAL TO FINAL ASSEMBLY.
- THIS PART CROSS REFERENCES MACK PART NUMBER 15MS521M.

PROCESS SENSITIVE DIMENSION		DIMENSIONS ENCLOSED IN () INDICATE RETRACTION DIMENSIONS AND NO TOLERANCE LIMITS ARE ESTABLISHED		CHART 15	
FROM	TO	0	>12	1	2
TOLERANCE UNLESS OTHERWISE SPECIFIED		±0.1	±0.2		
ANGULAR TOLERANCE		±2°			

THIRD ANGLE PROJECTION		DO NOT SCALE	
USE MATH DATA			



DELPHI		DELPHI PACKARD ELECTRIC SYSTEMS WARREN, OH	
DRAWING NUMBER		15495997	
SIZE		SCALE	
AO	1:1	1 OF 2	1 OF 1
SHEET NO		SHEET NO	
1	2	1	1
REV		REV	
01	-	01	-