

16 15 14 13 12 11 10 9 8 7 6 5 4 3 2 1

M L K J H G F E D C B A

SYMBOL DEFINITION		MISSING SYMBOLS	
A DIMENSION WITHOUT AN INSPECTION REPORT SYMBOL DOES NOT REQUIRE INSPECTION. IT MAY BE CONTROLLED ON THE INDIVIDUAL COMPONENT DRAWING.	TOTAL NO OF INSPECTIONS REQUIRED	NO MISSING SYMBOL NUMBER	
	LAST NO. USED		
	18		
	12		

DWS STATUS		ZONE		REVISION HISTORY		AUTH	DR	APVD	APVD
DATE	STG	REV	N/P	CHG					
04AU04	R	01	-	-	RELEASED	257467	JBD	JAA	SAN
05N004	R	02	-	-	REVISED GRAPHICS	261066	ECB	AUG	TP
20JL05		02	AA	-	Min coating thickness added to Note 3	270335			TP

TEMPORARY
PRODUCTION PRINT

C/N 270335

APPROVED BY *Thomas Persson* DATE 7-20-05

APPROVED BY Terrence P Marrie DATE 7-21-05

4X 3
4X M5X0.8 SPRING NUTS
MACK TRUCKS PART #
228AM9 OR EQUIVALENT

3X 2
3X 3/8-24 WELD NUTS
MACK TRUCKS PART #
21AX603 OR EQUIVALENT

2X 1
2X M5X0.8 SPRING NUTS
MACK TRUCKS PART #
228AM9 OR EQUIVALENT

15339034
BRACKET LABEL-RD

15339023
BRACKET BASE-RD

11
25.4

10
19.05

9
38.1

12
205.35 ±0.75

7
249.38 ±0.75

8
117.15

6
1.5 MAT'L

NOTES

- UNLESS OTHERWISE SPECIFIED AND/OR INDICATED: DIMENSIONS ARE TO FACE OF VIEW SHOWN AND AUTOMATICALLY ROUNDED BY COMPUTER FOR INSPECTION (SEE MATH MODEL FOR PRECISE DIMENSIONS). FOR ALL OTHER DIMENSIONS NOT SHOWN BUT REQUIRED FOR TOOL BUILD, SEE MATH MODEL FOR PRECISE TOOL PATH DATA.
- ALL WELDS MUST MEET MACK TRUCKS SPEC. # 616GS124.
- PLATE PER DX551401-P CATHODIC ELECTRODEPOSITION COATING WITH PHOSPHATE PRE-TREATMENT.
Minimum coating thickness is 15 µm.
- NO COATING ON THREADS OF WELD NUTS THAT WILL BE DETRIMENTAL TO FINAL ASSEMBLY.
- SPRING NUTS INSTALLED AFTER PLATING.

PROCESS SENSITIVE DIMENSION		THIRD ANGLE PROJECTION	
DIMENSIONS ENCLOSED IN () INDICATE RETENTIVE DIMENSIONS AND NO TOLERANCE LIMITS ARE ESTABLISHED		DO NOT SCALE	
DIMENSIONAL RANGE (MM)	CHART D5	USE MATH DATA	
FROM 0	>12		
TO 12			
TOLERANCE UNLESS OTHERWISE SPECIFIED			
±0.1	±0.2		
ANGULAR TOLERANCE ±2°			

DWS TYPE		PART DRAWING	
STYLE		D	
VOLUME (CM³)		DISTR CODE	
UNLESS OTHERWISE SPECIFIED			
THIS DOCUMENT IS IN ACCORDANCE WITH ASME Y14.5M-1994 AS AMENDED BY THE 2018 ADDENDUM-2018. SEPARATE PATTERNING OF FEATURES MAY BE GIVEN SEPARATELY REGARDLESS OF DATUM REFERENCES.			
ALL DIMENSIONS ARE IN MILLIMETERS			
REFERENCE			
THIRD ANGLE PROJECTION		DO NOT SCALE	
			
		USE MATH DATA	
			

DELPHI	
DELPHI PACKARD ELECTRIC SYSTEMS WARREN, OH	
DR	DATE
APVD1 J. R. BARRIENTOS	16SE04
APVD2 J. S. ALVARADO	27SE04
APVD3 SAMUEL NORLING	30SE04
APVD4	
APVD5	
SUBSTANCES OF CONCERN AND RECYCLED CONTENT PER DELPHI 10949001	
MATERIAL SEE DRAWINGS	
DRAWING NAME	
ASM MOUN BRACKET	
DRAWING NUMBER	
15495994	
SIZE	SCALE
AO	1:1
FRAME NO	1 OF 1
SHEET NO	1 OF 1
STG	REV
02	02