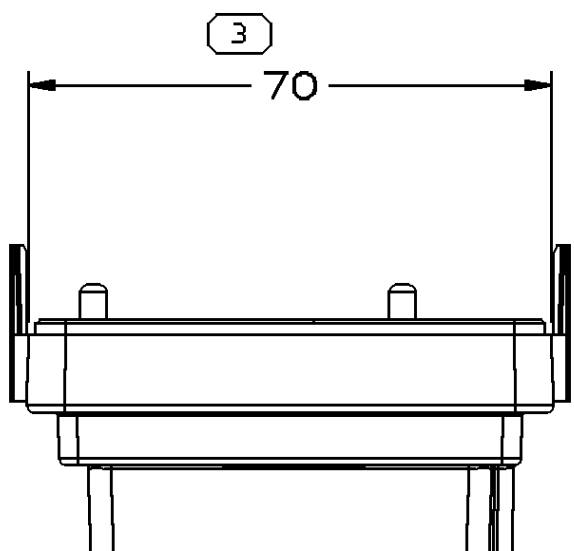
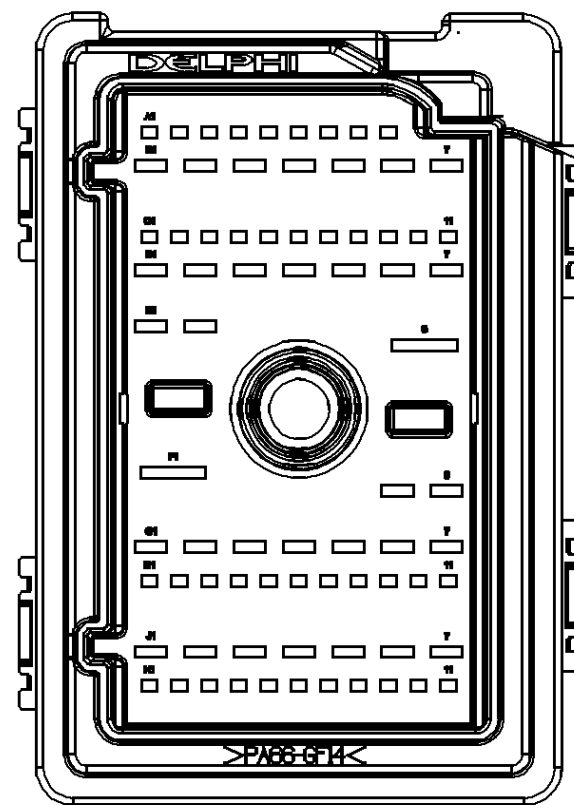
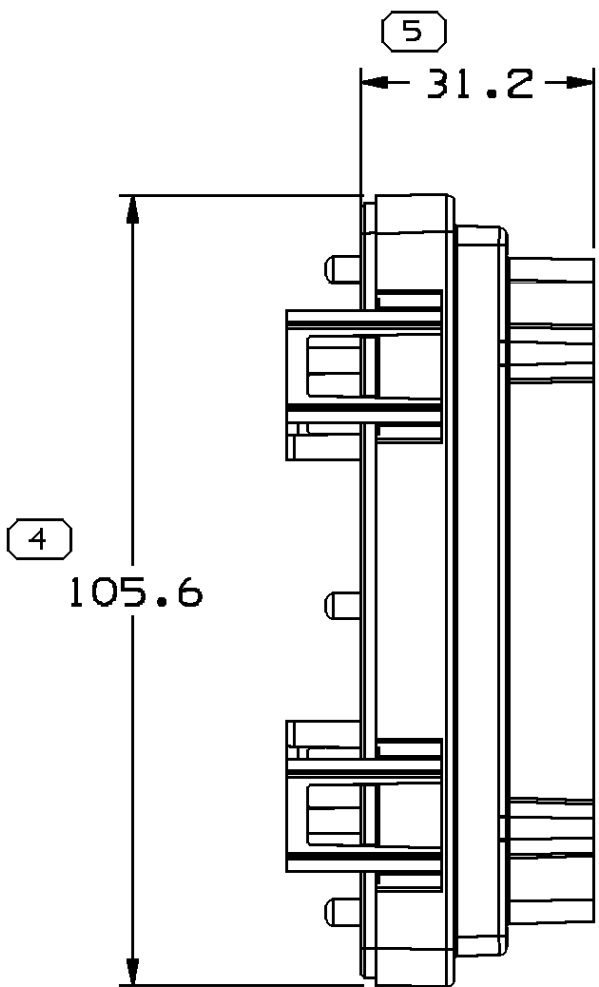
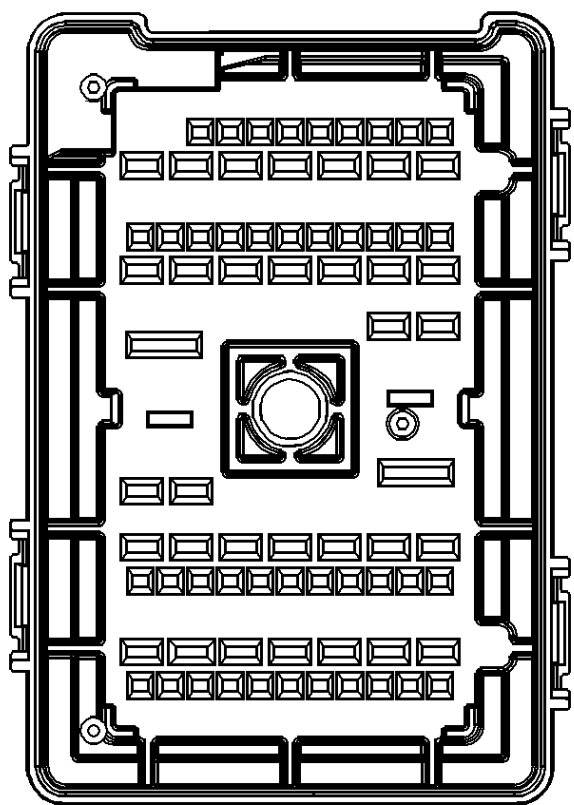
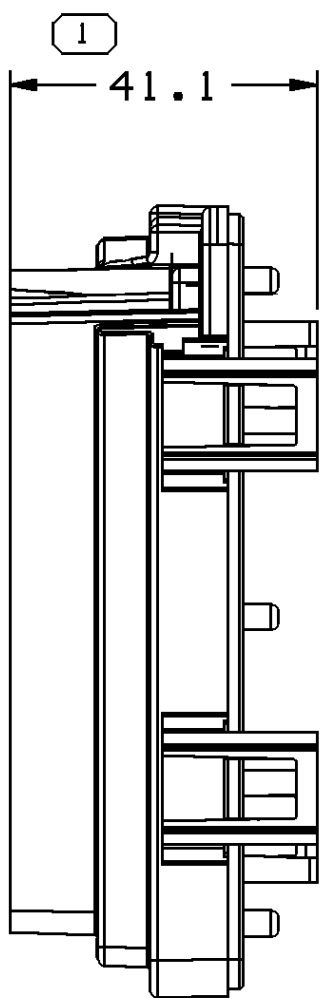
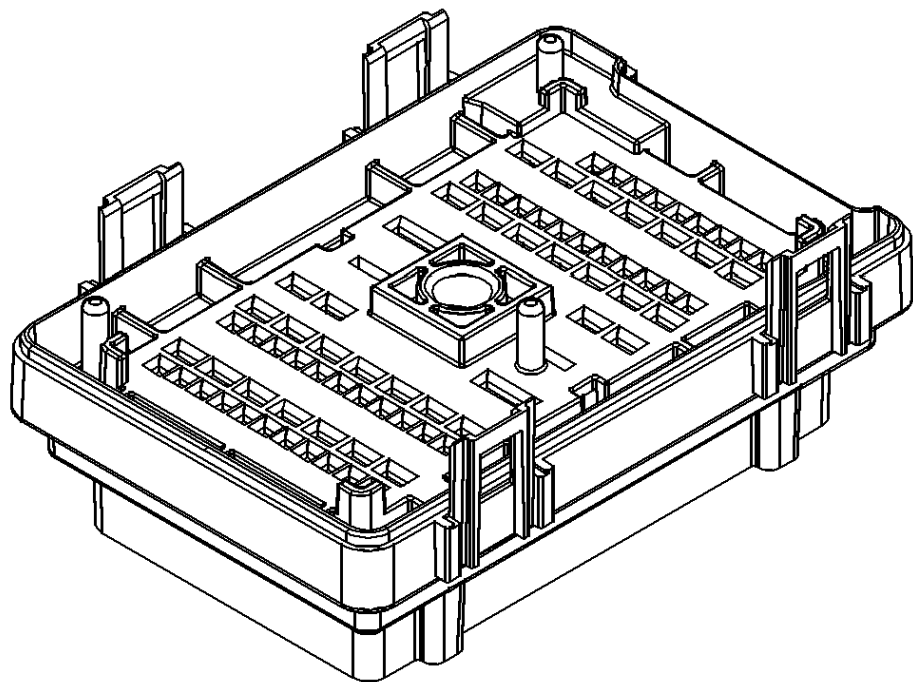
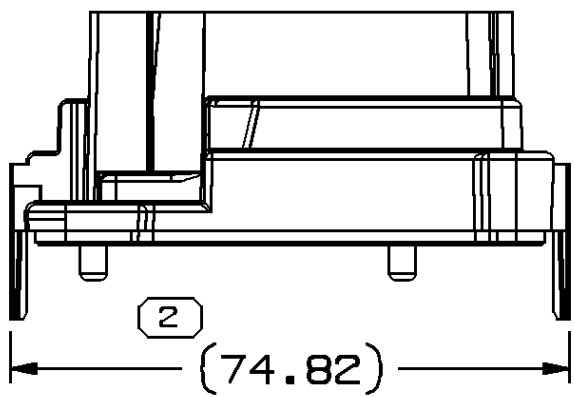


SYMBOL DEFINITION		
A DIMENSION WITHOUT AN INSPECTION REPORT SYMBOL  DOES NOT REQUIRE INSPECTION. IT MAY BE CONTROLLED ON THE INDIVIDUAL COMPONENT DRAWING.	TOTAL NO OF INSPECTIONS REQUIRED	7
	LAST NO. USED	7

MISSING SYMBOLS					DWG STATUS		ZONE	REVISION HISTORY	AUTH	DR	APVD1	APVD2
DATE	STG	REV	N/P	CHG								
29MY07	R	01	-	-				CREATED PART DRAWING	292306	BEN	BEN	JAY
010C07	R	02	-	-				CHANGED FEATURE	295099	JAY	JAY	TH
10DE07	R	03	-	-				ADDED PIN	296572	BEN	BEN	JAY
27DE07	R	04	-	-				CHANGE FEATURE	2996939	BEN	BEN	TH
24JA08	R	05	-	-				CHANGE FEATURE	297147	BEN	BEN	TH



NOTES

1. UNLESS OTHERWISE SPECIFIED AND/OR INDICATED:

DIMENSIONS ARE TO FACE OF VIEW SHOWN AND AUTOMATICALLY ROUNDED BY COMPUTER FOR INSPECTION (SEE MATH MODEL FOR PRECISE DIMENSIONS). FOR ALL OTHER DIMENSIONS NOT SHOWN BUT REQUIRED FOR TOOL BUILD, SEE MATH MODEL FOR PRECISE TOOL PATH DATA.

2. THIS PART USED IN ELECTRICAL CENTER FINAL ASSEMBLY 13650702 OR EQUIVALENT.
3. MATERIAL RECYCLING CODE PER ISO 11469. (2.3)X(0.1) CHARACTERS AS SHOWN TO BE LOCATED ON ANY EXTERIOR SURFACE.
4. (2.3)X(0.1) DELPHI CORPORATE BRAND TO BE LOCATED ON ANY EXTERIOR SURFACE, PREFERABLY VISIBLE AT FINAL ASSEMBLY. OPTIONAL CONSTRUCTION FOR EXISTING TOOLING MAY BE "PED".
5. MATING COMPONENTS OR EQUIVALENT:
UPPER HOUSING 13650710.

DIMENSIONAL RANGE (MM)												CHART	E1
FROM	> 0	> 20	> 30	> 70	> 100	> 150	> 200	> 250	> 300	> 400			
TO	20	30	70	100	150	200	250	300	400				
TOLERANCE UNLESS OTHERWISE SPECIFIED													
	±0.15	±0.2	±0.3	±0.4	±0.5	±0.6	±0.8	±1	±1.2				
ANGULAR TOLERANCE ±2°													

DWG TYPE		PART DRAWING	
STYLE		SGM618	
VOLUME (QTY)		42,700	DISTR CODE
			D
UNLESS OTHERWISE SPECIFIED THIS DOCUMENT IS IN ACCORDANCE WITH ASME Y14.5M-1994 AS AMENDED BY THE GM GLOBAL DIMENSIONING AND TOLERANCING ADDENDUM-2001. SEPARATE PATTERNS OF FEATURES MAY BE GAGED SEPARATELY REGARDLESS OF DATUM REFERENCES.			
ALL DIMENSIONS ARE IN MILLIMETERS			
REFERENCE			
THIRD ANGLE PROJECTION		DO NOT SCALE	
		USE MATH DATA	

DELPHI			
DELPHI PACKARD ELECTRIC SYSTEMS WARREN, OH			
DR		DATE	
APVD1	BEN XIE	29MY07	
APVD2	BEN XIE	29MY07	
APVD3	JAY JI	29MY07	
APVD4			
APVD5			
SUBSTANCES OF CONCERN AND RECYCLED CONTENT PER DELPHI 10949001			
MATERIAL M2279001 PA66 GF14 HS IM BLK			
DRAWING NAME CENT ELEC CTR HS0 LWR			
DRAWING NUMBER 13650711			
SIZE	SCALE	FRAME NO	SHEET NO
A1	1:1	1 OF 1	1 OF 1
STG	REV	N/P	
R	05	-	