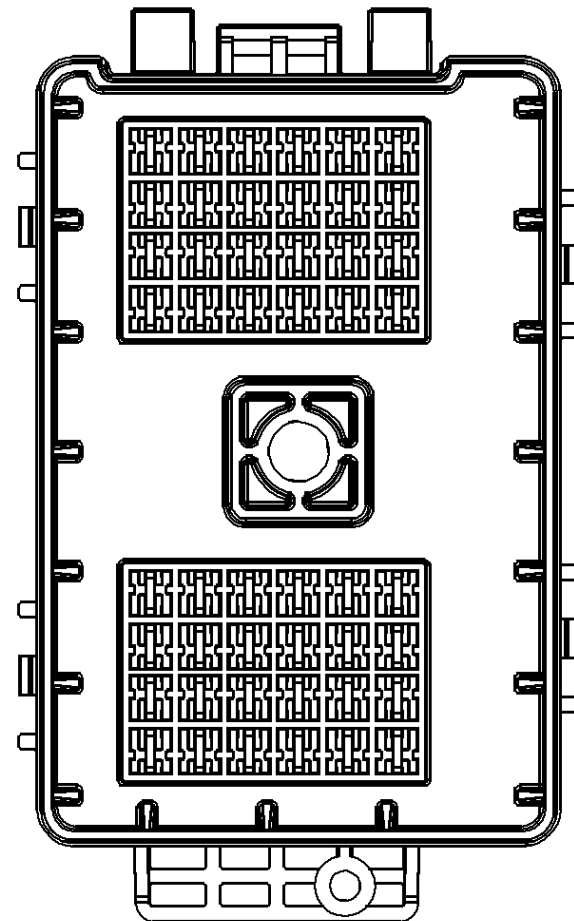
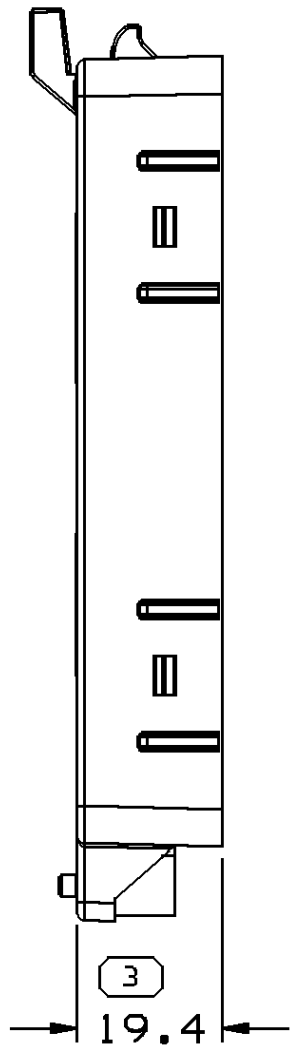
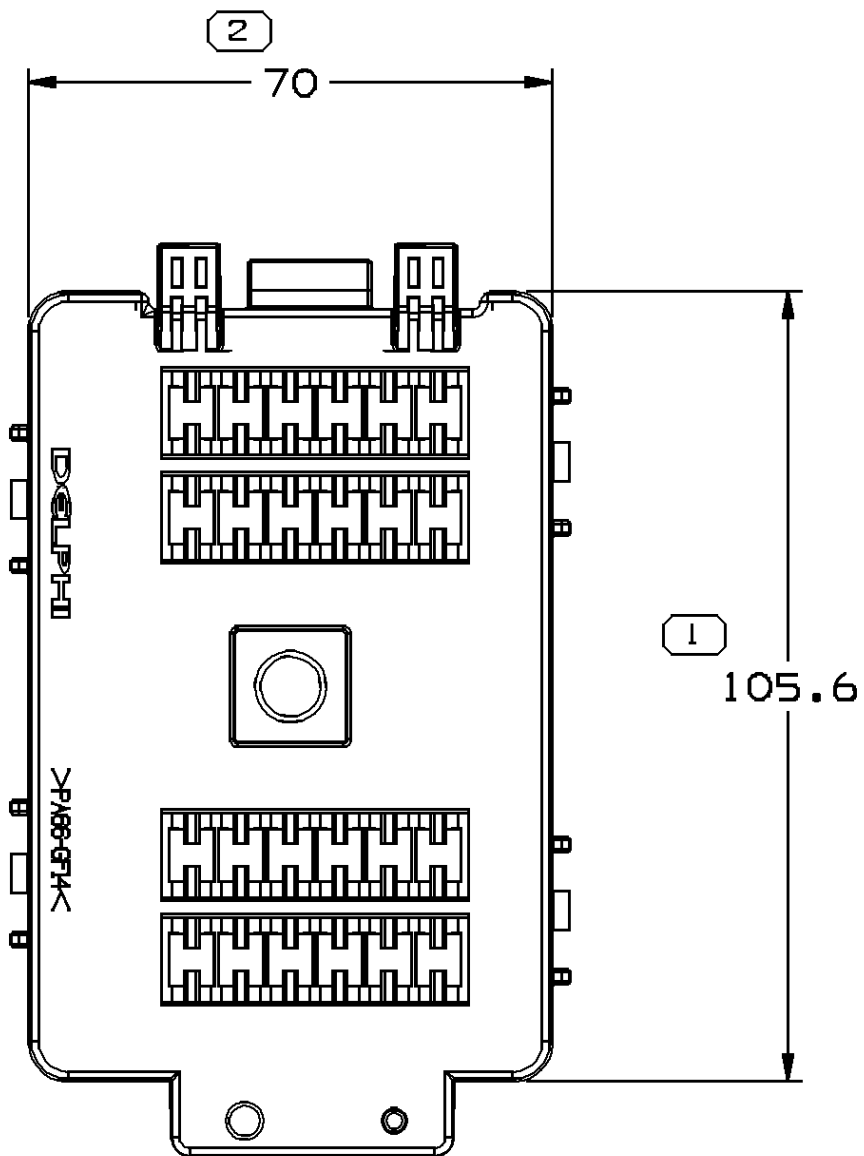
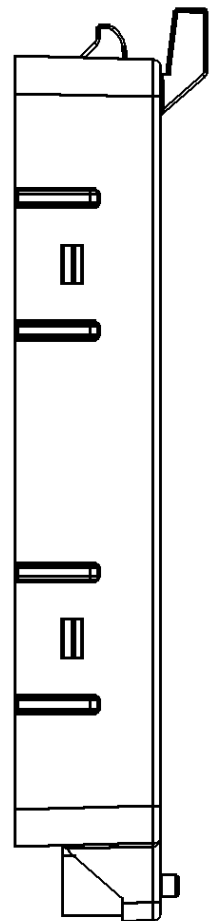
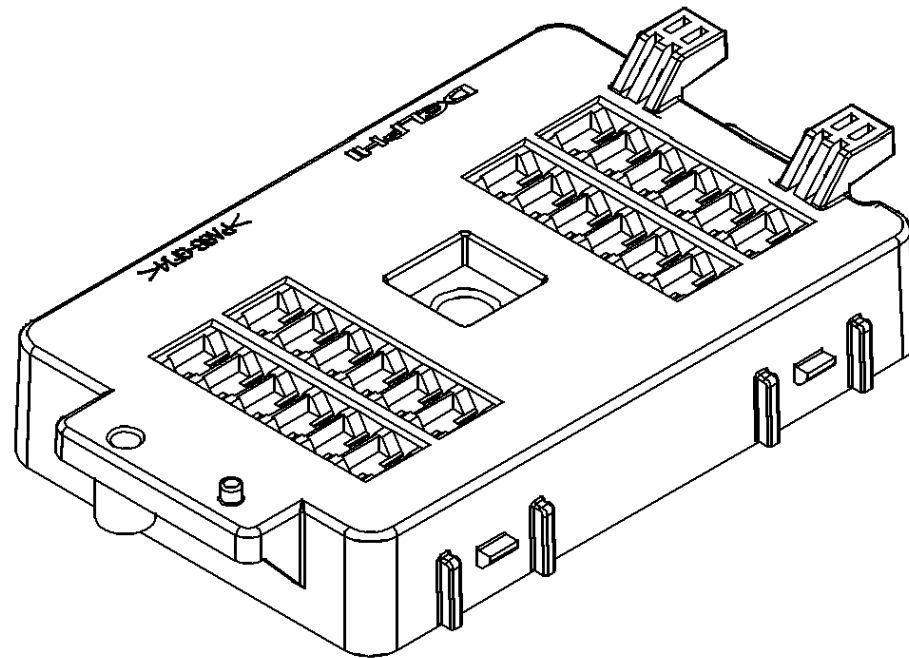
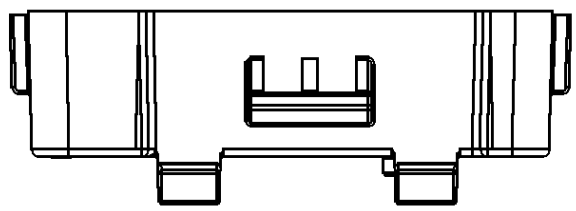


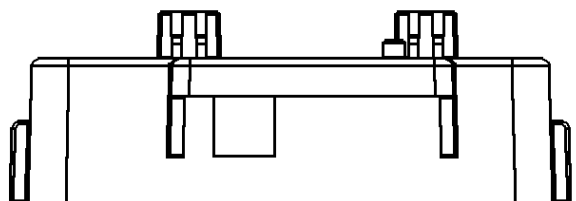
SYMBOL DEFINITION		
A DIMENSION WITHOUT AN INSPECTION REPORT SYMBOL  DOES NOT REQUIRE INSPECTION. IT MAY BE CONTROLLED ON THE INDIVIDUAL COMPONENT DRAWING.	TOTAL NO OF INSPECTIONS REQUIRED	5
	LAST NO. USED	5

MISSING SYMBOLS					DWG STATUS		ZONE	REVISION HISTORY		AUTH	DR	APVD	APVD
DATE	STG	REV	N/P	CHG									
29MY07	R	01	-	-	NO MISSING SYMBOL NUMBER			CREATED PD DRAWING		292306	BEN	BEN	JAY
010C07	R	02	-	-				CHANGED FEATURE		295099	JAY	JAY	THK

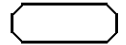


NOTES

- UNLESS OTHERWISE SPECIFIED AND/OR INDICATED:
DIMENSIONS ARE TO FACE OF VIEW SHOWN AND AUTOMATICALLY ROUNDED BY COMPUTER FOR INSPECTION (SEE MATH MODEL FOR PRECISE DIMENSIONS). FOR ALL OTHER DIMENSIONS NOT SHOWN BUT REQUIRED FOR TOOL BUILD, SEE MATH MODEL FOR PRECISE TOOL PATH DATA.
- THIS PART USED IN ELECTRICAL CENTER FINAL ASSEMBLY 13650702 OR EQUIVALENT.
- MATERIAL RECYCLING CODE PER ISO 11469. (2.3)X(0.1) CHARACTERS AS SHOWN TO BE LOCATED ON ANY EXTERIOR SURFACE.
- (2.3)X(0.1) DELPHI CORPORATE BRAND TO BE LOCATED ON ANY EXTERIOR SURFACE, PREFERABLY VISIBLE AT FINAL ASSEMBLY. OPTIONAL CONSTRUCTION FOR EXISTING TOOLING MAY BE "PED".
- MATING COMPONENTS OR EQUIVALENT:
LOWER HOUSING 13650711.



DIMENSIONAL RANGE (MM)												CHART E1	
FROM	> 0	> 20	> 30	> 70	> 100	> 150	> 200	> 250	> 300	> 400			
TO	20	30	70	100	150	200	250	300	400				
TOLERANCE UNLESS OTHERWISE SPECIFIED													
	±0.15	±0.2	±0.3	±0.4	±0.5	±0.6	±0.8	±1	±1.2				
ANGULAR TOLERANCE ±2°													

	PROCESS SENSITIVE DIMENSION
	DIMENSIONS ENCLOSED IN () INDICATE REFERENCE DIMENSIONS AND NO TOLERANCE LIMITS ARE ESTABLISHED

DWG TYPE		PART DRAWING	
STYLE		S0M618	
VOLUME (QTY)		41.374	DISTR CODE
			D
UNLESS OTHERWISE SPECIFIED THIS DOCUMENT IS IN ACCORDANCE WITH ASME Y14.5M-1994 AS AMENDED BY THE GM GLOBAL DIMENSIONING AND TOLERANCING ADDENDUM-2001. SEPARATE PATTERNS OF FEATURES MAY BE GAGED SEPARATELY REGARDLESS OF DATUM REFERENCES.			
ALL DIMENSIONS ARE IN MILLIMETERS			
REFERENCE			
THIRD ANGLE PROJECTION		DO NOT SCALE	
		USE MATH DATA	
			

DELPHI										
DELPHI PACKARD ELECTRIC SYSTEMS WARREN, OH										
DR							DATE			
APVD1 BEN XIE							29MY07			
APVD2 BEN XIE							29MY07			
APVD3 JAY JI							29MY07			
APVD4										
APVD5										
SUBSTANCES OF CONCERN AND RECYCLED CONTENT PER DELPHI 10949001										
MATERIAL M2279001 PA66 GF14 HS IM BLK										
DRAWING NAME CENT ELEC CTR HSG UPR										
DRAWING NUMBER 13650710										
SIZE		SCALE		FRAME NO		SHEET NO		STG	REV	N/P
A1		1:1		1 OF 1		1 OF 1		R	02	-