
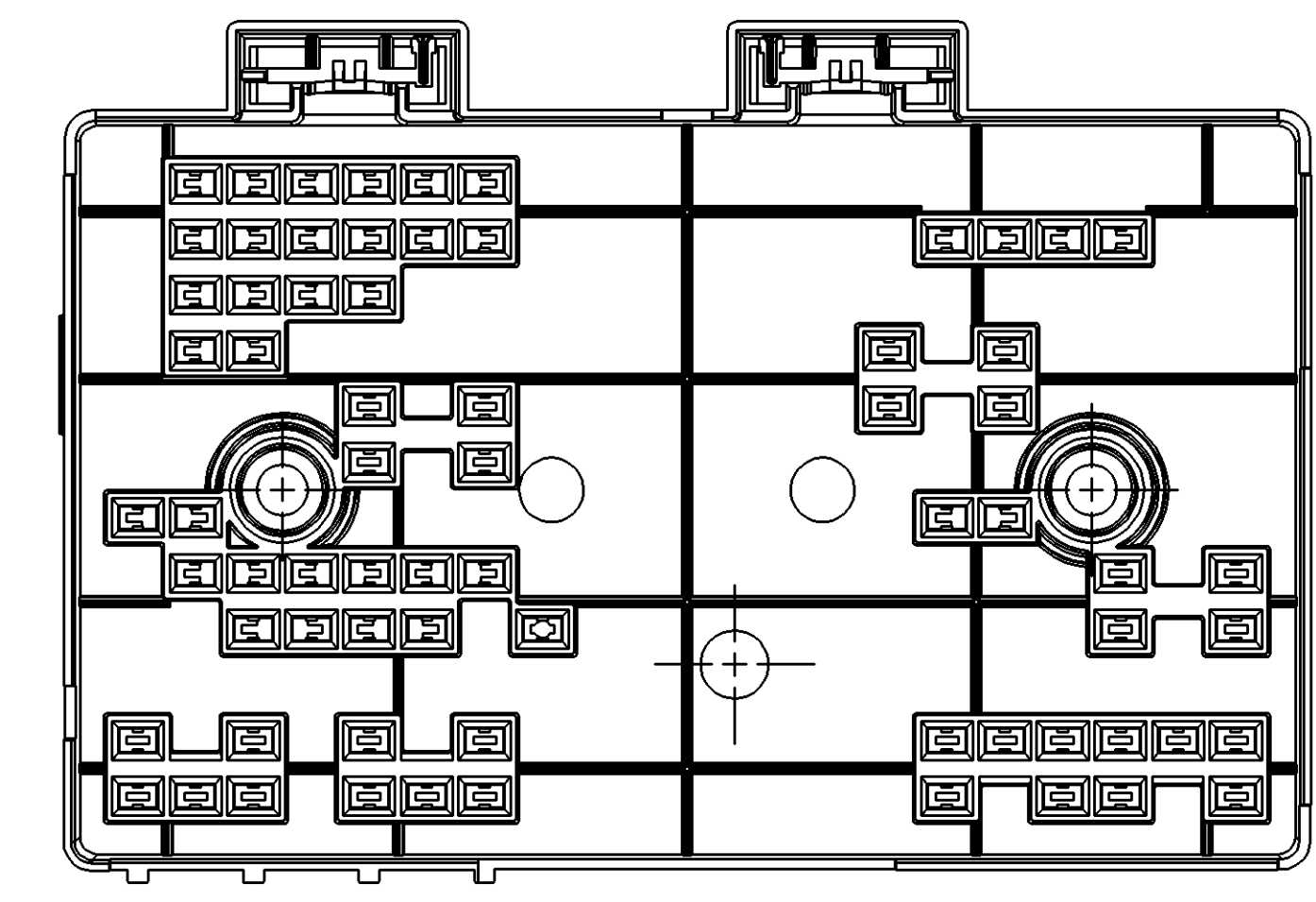
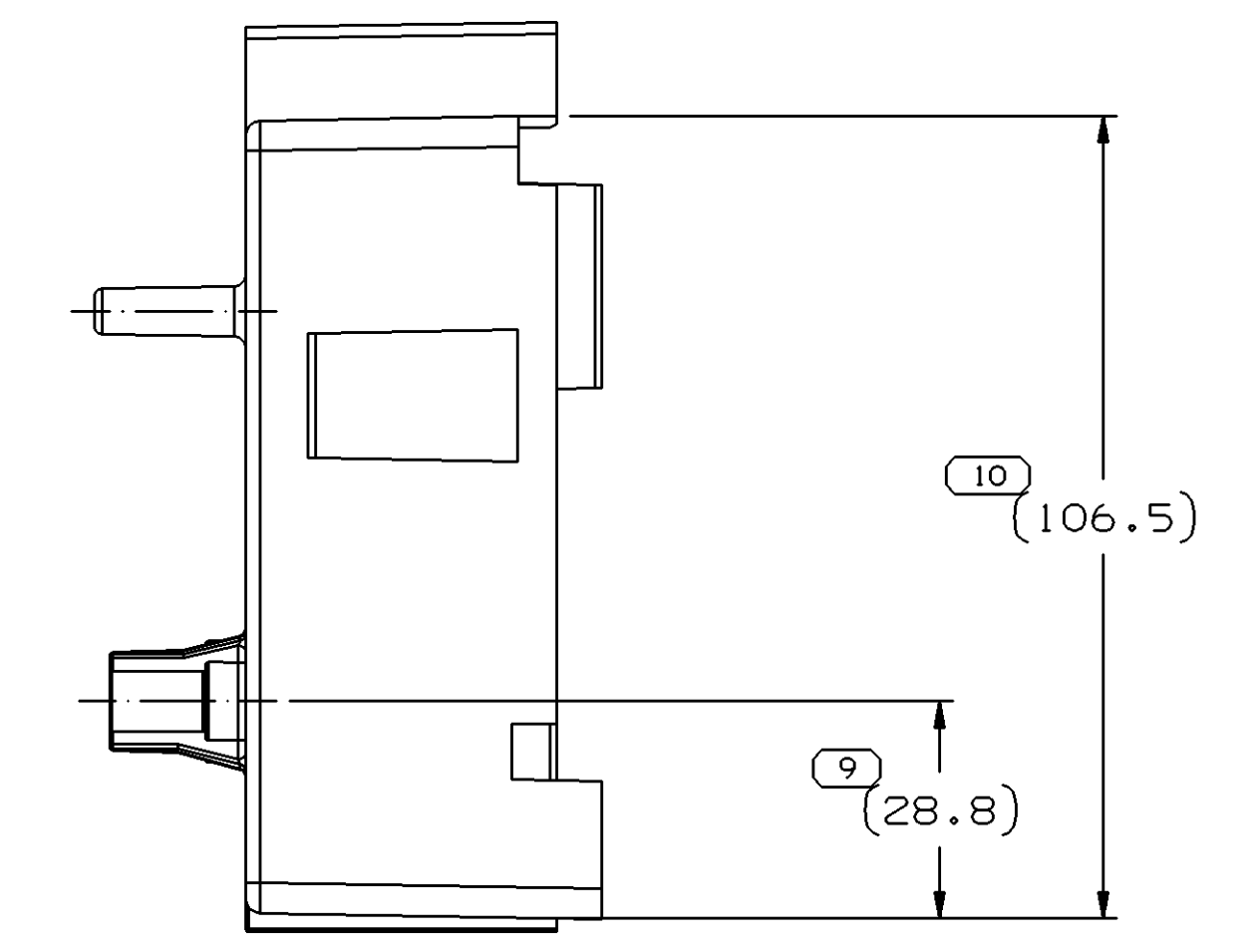
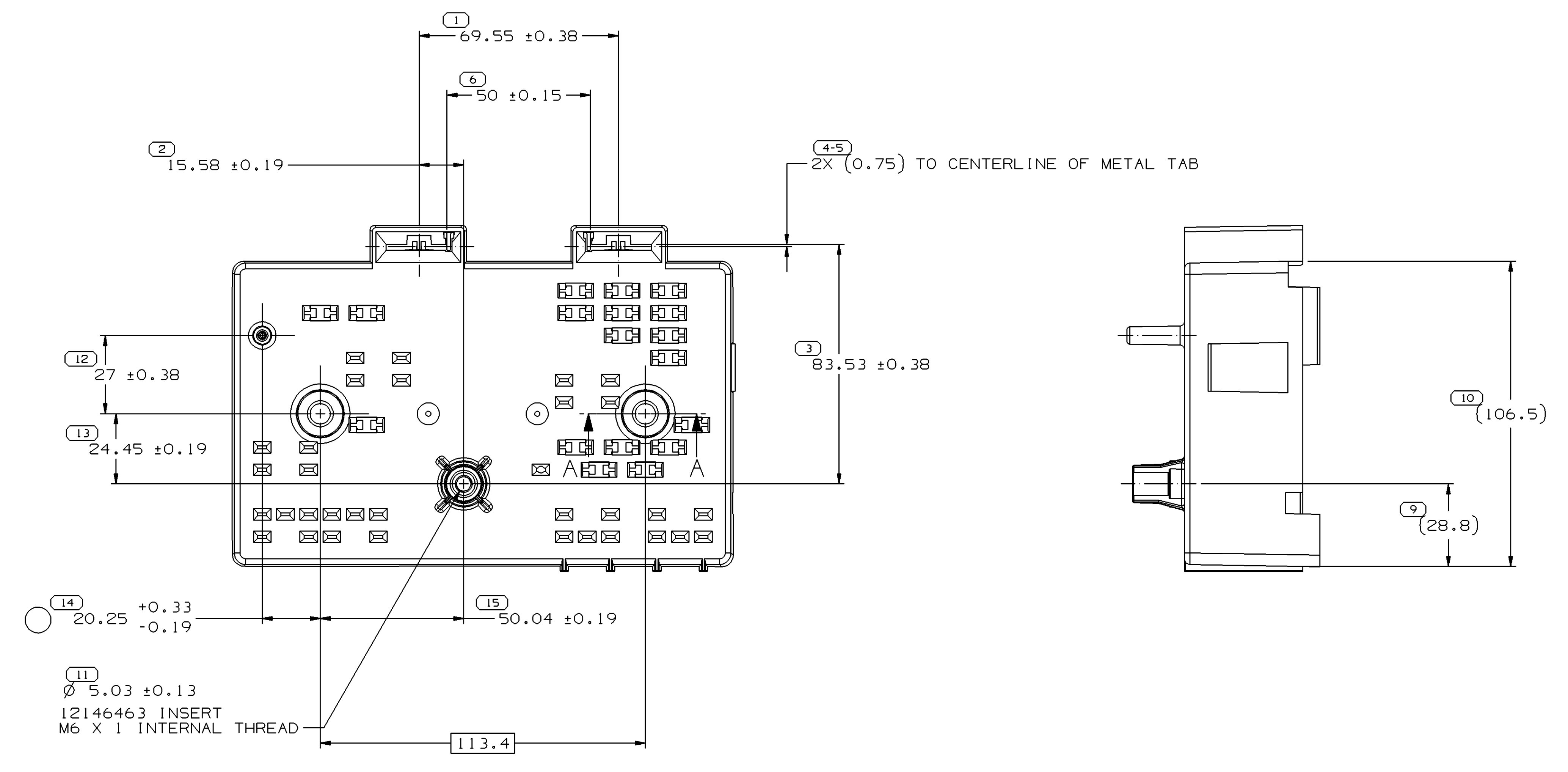
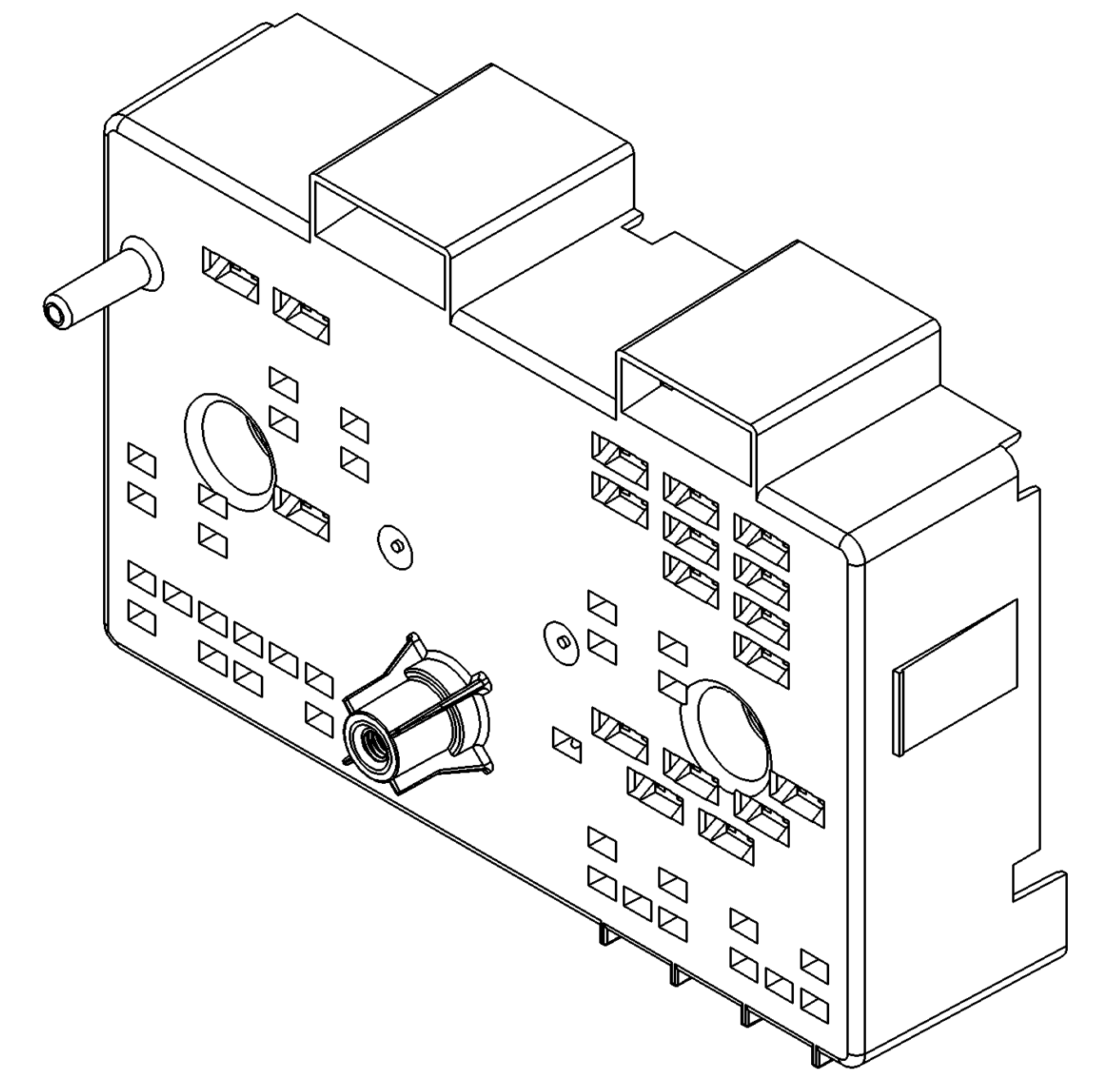
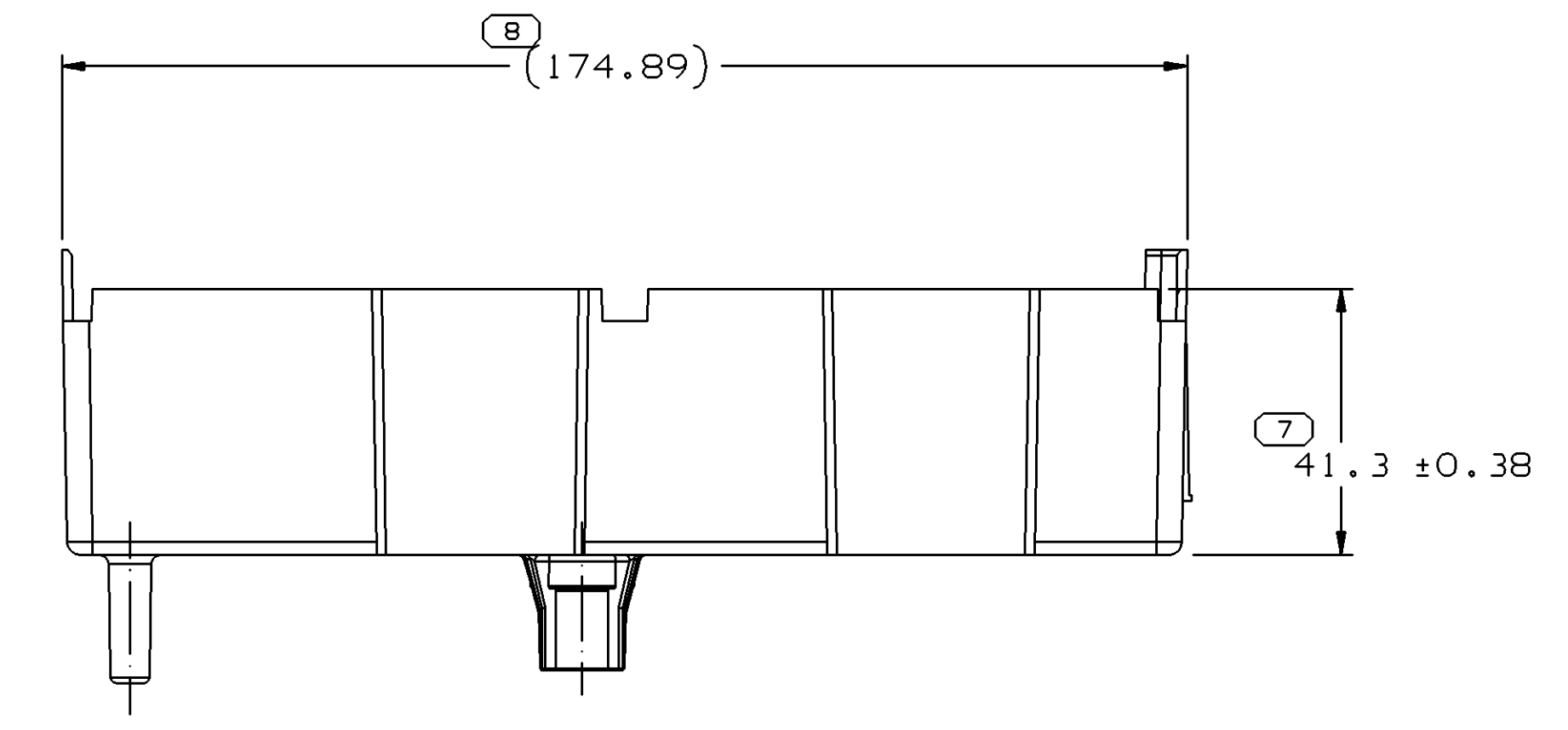


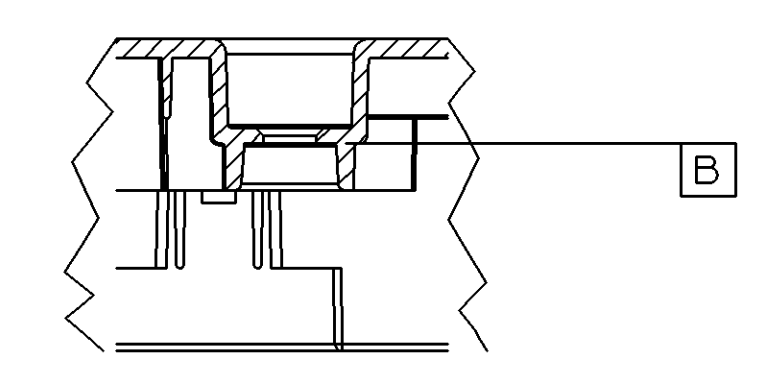
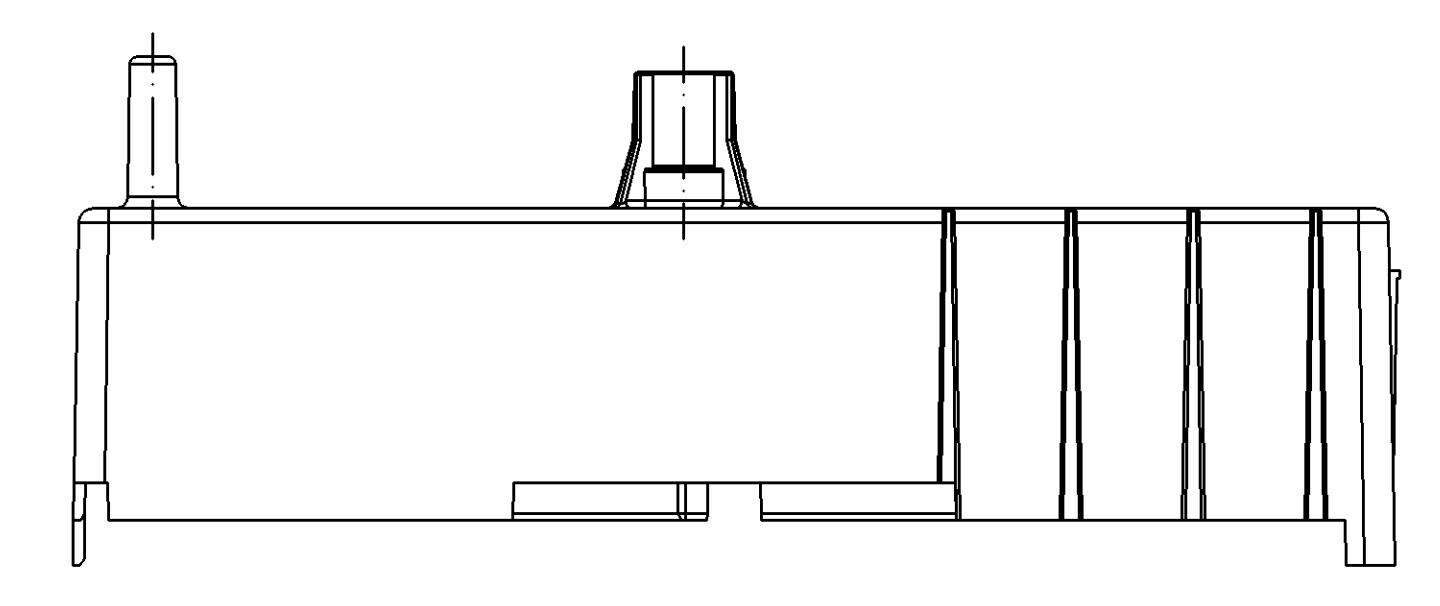
SYMBOL DEFINITION		MISSING NUMBERS	
A DIMENSION WITHOUT AN INSPECTION REPORT SYMBOL  DOES NOT REQUIRE INSPECTION. IT MAY BE CONTROLLED ON AN INDIVIDUAL COMPONENT DRAWING.	TOTAL NO. OF SYMBOLS ON DRAWING	14	
	LAST NO. USED	15	

DWG STATUS					REVISION HISTORY			AUTH	DR	APVD	APVD
DATE	STG	REV	N/P	CHG	ZONE						
29AP99	R	01	-	-		CLEARED REVISION COLUMN; CONVERTED FROM INTERGRAPH TO UG; MODELED TO REPRESENT PRODUCTION PART	193933	DJM	DJM		
270C00	R	08	-	-		ADDED RADIUS AROUND INSERT TOWER PER EWO # L6789.	204177	AKJ	AKJ	ML	ML
09JA01	R	08	AA	-		CORRECT TOLERANCES	205711	JAK	JAK	ML	ML
11JN03	R	08	AB	-		20.25 +0.26/-0.19 WAS 20.25 ± 0.19	241980	EOV	EOV	ML	ML
23N004	R	08	AC	-		REVISED GRAPHICS	260992	RCH	RCH	RVP	RVP
25JA05	R	08	AD	-		DIM 20.25 +0.33/-0.19 WAS 20.25 +0.26/-0.19	263781	JFC	JFC	RVP	RVP
28JA05	R	08	AE	-		REMOVED DIM	264049	JFC	JFC	RVP	RVP



11
 Ø 5.03 ± 0.13
 12146463 INSERT
 M6 X 1 INTERNAL THREAD

- NOTES
- UNLESS OTHERWISE SPECIFIED AND/OR INDICATED: DIMENSIONS ARE TO FACE OF VIEW SHOWN AND AUTOMATICALLY ROUNDED BY COMPUTER FOR INSPECTION (SEE MATH MODEL FOR PRECISE DIMENSIONS). FOR ALL OTHER DIMENSIONS NOT SHOWN BUT REQUIRED FOR TOOL BUILD, SEE MATH MODEL FOR PRECISE TOOL PATH DATA.
 - THIS PART USED IN ELECTRICAL CENTER FINAL ASSEMBLY 15430912, 15430913 OR EQUIVALENT.
 - LIKE LOCKING FEATURES ARE IDENTICAL, EXCEPT AS SHOWN.



SECTION A-A

DIMENSIONAL RANGE (MM)	TOLERANCE UNLESS OTHERWISE SPECIFIED	CHART ET
FROM 0 TO > 0	> 0	> 0
> 0 TO > 20	> 0.1	> 0.1
> 20 TO > 30	> 0.15	> 0.15
> 30 TO > 50	> 0.2	> 0.2
> 50 TO > 100	> 0.3	> 0.3
> 100 TO > 150	> 0.4	> 0.4
> 150 TO > 200	> 0.5	> 0.5
> 200 TO > 250	> 0.6	> 0.6
> 250 TO > 300	> 0.8	> 0.8
> 300 TO > 400	> 1.0	> 1.0

DWG TYPE		PART DRAWING	
STYLE		DISTR CODE	D
VOLUME (OP)	151.228		
UNLESS OTHERWISE SPECIFIED			
THIS DOCUMENT IS IN ACCORDANCE WITH ASME Y14.5M-1994 AS AMENDED BY THE 2003 DIMENSIONING AND TOLERANCING ADDENDUM (2003). SEPARATE PATTERNING OF FEATURES MAY BE OBTAINED SEPARATELY. REWORK OF DATUM REFERENCES.			
ALL DIMENSIONS ARE IN MILLIMETERS			
REFERENCE			
7 PROCESS SENSITIVE DIMENSION			
DIMENSIONS ENCLOSED IN () INDICATE RETRACTIVE DIMENSIONS AND NO TOLERANCE LIMITS ARE ESTABLISHED			
THIRD ANGLE PROJECTION		DO NOT SCALE	
USE MATH DATA		GRAPHICS	

DELPHI	
DELPHI PACKARD ELECTRIC SYSTEMS WARREN, OH	
DR	DATE
APVD1 JEFF REEVES	12N091
APVD2 BRIAN HAMILL	12N091
APVD3 BRIAN HAMILL	200C92
APVD4	200C92
APVD5	
SUBSTANCES OF CONCERN AND RECYCLED CONTENT PER DELPHI 10949001	
MATERIAL M2361002 PPE BLK	
DRAWING NAME	
CENT ELEC CTR HSG 1/P UPR BLK	
DRAWING NUMBER	
12146268	
SIZE	SCALE
A0	1:1
FRAME NO	SHEET NO
1 OF 1	1 OF 1
REV	N/P
0	AE